



TO INFORM YOU

**PRODUCT
SUPPORT
BULLETIN # 488**

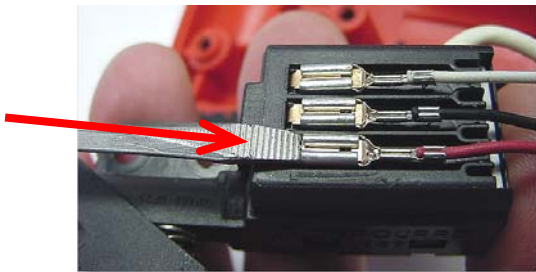
TO: AUTHORIZED *portable electric tool* SERVICE STATIONS
factory SERVICE / SALES SUPPORT BRANCH

DATE: September, 2008

TOOL(S) \ PRODUCT(S) AFFECTED: 1001-1, 1007-1, 1107-1, 1250-1 D-Handle Drill 6509-20, 6509-22, 6519-22, 6520-21, 6523-21, 6536-21, 6523-55 Orbital Sawzall & 6538-21 Orbital Super Sawzall

SUBJECT: Service Note: 23-66-0205, 23-66-2490 Switch proper removal or installation of the switch remote dial / electronic assembly terminal/lead(s)

**23-66-2490 Switch
three terminal
remote electronic assembly connection**



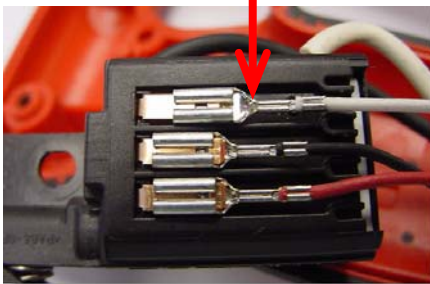
**lifting of brass switch terminal
should be kept at a minimum**

proper removal of the female Remote Dial Assembly or Remote Electronic Assembly terminal / lead wire of the 23-66-0205 / 23-66-2490 Switch should be done by utilizing the tip of a flat blade screwdriver to 'push' the lead wire terminal(s) off of the brass male switch terminal(s).

**23-66-0205 Switch
single terminal
remote dial assembly connection**



lead wire / female terminal laid flat in channel



proper assembly of the female Remote Dial Assembly or Remote Electronic Assembly lead wire(s) terminal to the 23-66-0205 / 23-66-2490 Switch should be done by...

first, laying the female terminal(s) – lead wire assembly(ies) into the channel of the switch – **lifting of brass switch terminal should be kept at a minimum**



then, utilizing the tip of a flat blade screwdriver to 'push' and fully seat the lead wire female terminal onto the male brass switch terminal.

This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST: 54-08-1094, 54-08-1156, 54-08-1221, 54-08-1301, 54-40-5183, 54-40-5214, 54-40-7510, 54-40-7570, 54-40-7563, 54-40-7583, 54-40-7591, 54-40-7592, 55-40-7600