

# WIREMOLD® Wallduct Raceway Systems

# Raceway Solutions for Healthcare Applications

Wallduct Raceway Systems are high capacity raceways for use in walls or ceilings. They can be mounted to the wall surface or flush with the wall to meet equipment layout and room designs. The lay-in feature for enclosure of wire and cable is ideal for use in healthcare rooms, under raised floors, or as a large capacity feeder for perimeter raceway. The cover plates are easily removed for wire and cable access. Wallduct Raceway Systems can also be used with Trenchduct to carry wire and cables from cabinets to egress points anywhere on the floor or wall. Wallduct Raceway Systems are also available in aluminum for applications that require nonferrous metal raceways such as X-ray and MRI scan rooms.



Aluminum Wallduct installed in an MRI Room.

### **FEATURES & BENEFITS**

- Constructed of galvannealed steel. The 14-gauge galvannealed steel has a material thickness of .0785, provides extra corrosion resistance, and is easily painted to match any room interior.
- Available in non-magnetic aluminum material. Meets requirements for MRI facilities in accordance with equipment manufacturer's specifications.
- Interior couplings. Offer improved aesthetics when surface mounted.
- Complete line of fittings. Lowers installation costs with fittings that can address field conditions and require minimal field modifications.
- Bodies and covers shipped unassembled. No disassembly required before starting system installation.

- 10" [254mm] and 18" [457mm] stock. Readily available warehouse stock provides for immediate shipment of customer orders.
- AutoCAD® capabilities for detailing project drawings. Provides high quality detailing information with the option of electronic communication for a quicker, more accurate exchange of information.
- Three standard widths. Provide cable and wire requirements for most applications.
- UL Listed (UL File E4376 Base and Cover, E41751 Fittings).

  Product matches equipment supplier's specifications.



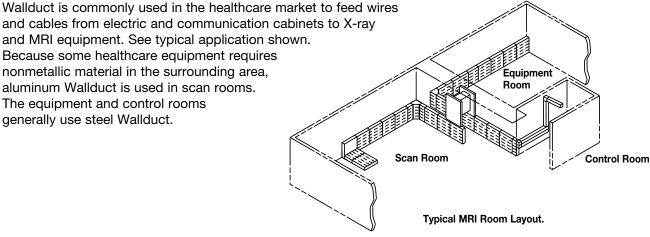
Wallduct Raceway bodies are available in multiple widths and with flush and surface cover options.



Wallduct Steel or Aluminum Raceway with lay-in features for enclosure of wire and cable.

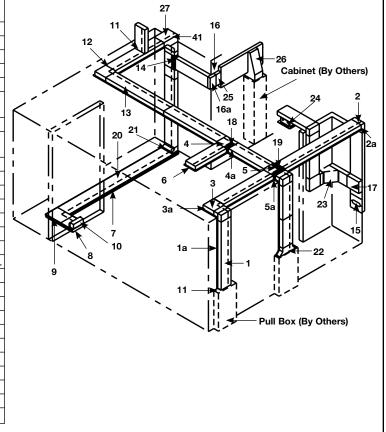
# Wallduct Series Raceway System Layout

and cables from electric and communication cabinets to X-ray and MRI equipment. See typical application shown. Because some healthcare equipment requires nonmetallic material in the surrounding area, aluminum Wallduct is used in scan rooms. The equipment and control rooms generally use steel Wallduct.



	Wallduct and	Trenchduct Legend
Iter		Description
1	WD10W350-60	5'-0" [1524mm] Straight Length.
1:	a CP10-F30	30" [762mm] L Flush Cover Plate.
2	WD10W350-IL	Internal Wallduct Elbow.
2:	a CP10-ILF	Internal Wallduct Elbow Cover Flush.
3	WD10W350-HL	Horizontal Wallduct Elbow.
3	a CP10-HLF	Horizontal Wallduct Elbow Cover Flush.
4	WD10W350-T	Wallduct T-Unit.
4	a CP10-TF	Wallduct T-Unit Cover Flush.
5	WD10W350-X	Wallduct X-Unit.
5	a CP10-XF	Wallduct X-Unit Cover Flush.
6	WD10W350-ECF	Wallduct End Closure.
7	VA12W250H-5	VA Style Trenchduct 12" Wide x 2 1/2" Deep [304mm x 63mm].
8	VA12W250H-EC	VA Style Trenchduct End Closure.
9	VA12W250H-LL	VA Style Trenchduct Horizontal Elbow (Left Hand).
10	VA12W-VR10	VA Style Trenchduct Vertical Riser.
11	WD10W350-CC/DO	Wallduct Cabinet Connector.
12	WD350-CP	Corner Partition.
13	WD350-P60	Straight Partition.
14		T-Unit Straight Tunnel.
15	WD10-ACPF	Access Cover Plate With Grommet.
16	WD10W350-EL	Wallduct External Elbow.
16	a CP10W350-ELF	Wallduct External Elbow Cover Flush.
17	WD10W350-FST	Wallduct Flush to Surface Transition.
18	WD10W350-LTUN	T-Unit Left Hand Tunnel.
19	WD10W350-XTUN	X-Unit Tunnel.
20	T250HZP-5	Trenchduct Partition.
21	VA12W-VL10	Trenchduct Vertical Riser
22	WD10W350-FCCF	Flanged Cabinet Connector Flush.
23	WD10W350-SWTS	Sweep Surface Tee.
24	WD-10CDO	Ceiling Drop Out.
25	WD350-R04	Wallduct Reducer.
26		Sweep Cabinet Connector Surface.
27	WD10W350-SES	Sweep Elbow Surface.

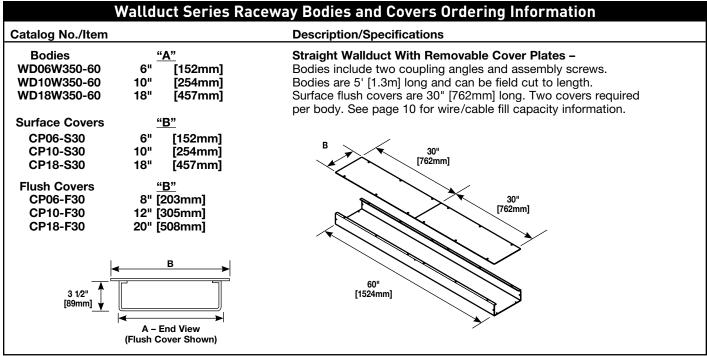
Wallduct can be installed in the wall exposing only the cover plate, or it can be wall mounted exposing the entire surface. Wallduct may also be installed overhead to connect cables/ wires between rooms. Trenchduct can be used in combination with Wallduct as a feeder or for access points in the floor to feed equipment. Diagram below is for illustration only. It does not portray typical installation of products



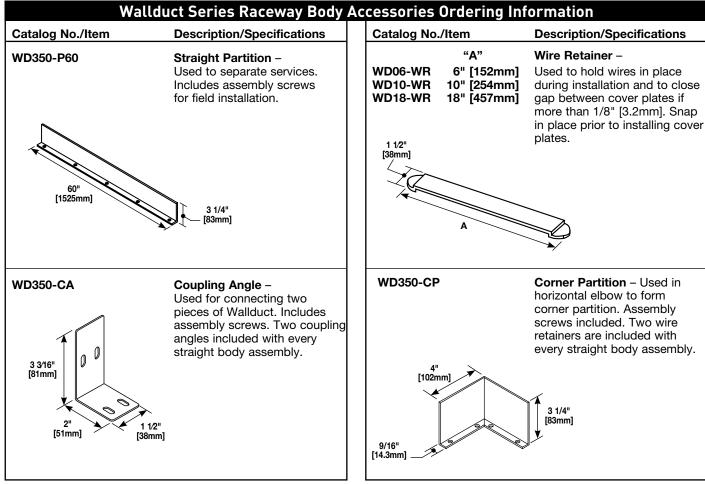
# **Wallduct Series Raceway Product Notes**

To attach Wallduct Series Raceway to Trenchduct, use vertical risers as shown in the current version of ED738. All field cut openings in Wallduct Series Raceway should be grommeted as needed to protect edges from cutting cables and wires. Order Catalog # 686039-100FT.

Contact factory for availability of other sizes of Wallduct Series Raceway.

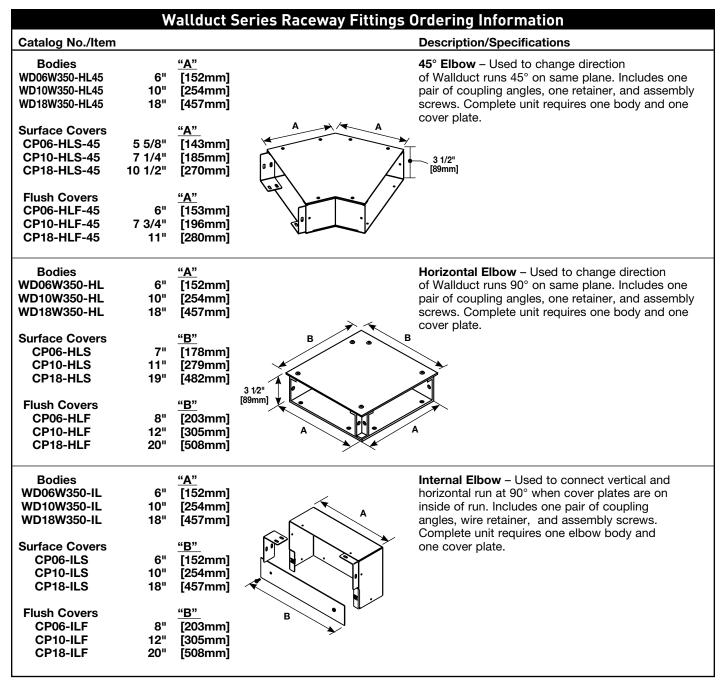


NOTE: To order aluminum products, add the letter "A" to the beginning of the catalog number.



Wallduct Series Raceway End Closure Ordering Information					
Catalog No./Item					Description/Specifications
Surface End Closures WD06W350-ECS WD10W350-ECS WD18W350-ECS	6" 10" 18"	<u>"A"</u> [152mm] [254mm] [457mm]	6" 10" 18"	<u>"B"</u> [152mm] [254mm] [457mm]	End Closure – Used to close off end of Wallduct run. Includes assembly screws.
Flush End Closures WD06W350-ECF WD10W350-ECF WD18W350-ECF	6" 10" 18"	<u>"A"</u> [152mm] [254mm] [457mm]	8" 12" 20"	<u>"B"</u> [203mm] [305mm] [508mm]	1" [25mm]  A 3 1/2" [89mm]

NOTE: To order aluminum products, add the letter "A" to the beginning of the catalog number.

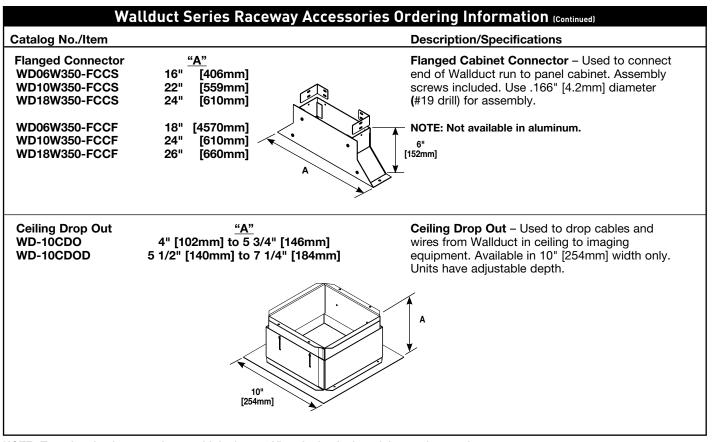


#### Wallduct Series Raceway Fittings Ordering Information Catalog No./Item **Description/Specifications** "A" External Elbow - Used to connect vertical and **Bodies** WD06W350-EL 6" [152mm] horizontal run at 90° angle when cover plates are 10" WD10W350-EL [254mm] on outside of run. Includes attached coupling angles, WD18W350-EL 18" wire retainer, and assembly screws. Complete unit [457mm] requires one elbow body and two cover plates. **Surface Covers** Flush and surface cover catalog numbers include CP06W350-ELS 6" [152mm] two covers. CP10W350-ELS 10" [254mm] 18" CP18W350-ELS [457mm] "B" **Flush Covers** CP06W350-ELF 8" [203mm] CP10W350-ELF 12" [304mm] CP18W350-ELF 20" [508mm] **Bodies** "A" Internal External Elbow - Internal elbow used to WD06W350-IEL 6" [152mm] change direction 90° while also allowing for a change WD10W350-IEL 10" [254mm] in coverplate orientation. Complete unit requires one WD18W350-IEL 18" [457mm] body and one cover plate. "B" **Surface Covers** 6" CP06W350-IELS [152mm] 10" CP10W350-IELS [254mm] CP18W350-IELS 18" [457mm] "B" **Flush Covers** 8" [203mm] CP06W350-IELF [304mm] CP10W350-IELF 12" CP18W350-IELF 20" [508mm] **Bodies** "A" T-Unit – Used to connect a second run of Wallduct WD06W350-T 6" [152mm] at 90° angle to first run. Includes one pair of coupling 10" WD10W350-T [254mm] angles, one wire retainer, and assembly screws. WD18W350-T 18" [457mm] Complete unit requires one body and one cover plate. **Surface Covers** CP06-TS 7" [178mm] CP10-TS 11" [279mm] CP18-TS 19" [482mm] Flush Covers 8" [203mm] CP06-TF 3 1/2" CP10-TF 12" [304mm] [89mm] 20" [508mm] CP18-TF WD10W350-TUN 11 7/8" [301mm] T-Unit Straight Tunnel - Provides 3" [76mm] straight WD18W350-TUN 19 7/8" [504mm] through compartment for one service with crossover for a second service. Assembly screws included. NOTE: Not available for 6" [162mm] wide Wallduct. 3 1/4" [83mm] [76mm]

#### Wallduct Series Raceway Fittings Ordering Information (Continued) Catalog No./Item **Description/Specifications** "A" Right Hand Tunnel - Used in conjunction 7 7/8" **WD10W350-RTUN** [200mm] with straight partition to form a 90° angle -**WD18W350-RTUN** 15 7/8" [403mm] 3" [76mm] compartment with crossover in T-Unit. Assembly screws included. 3 1/4" [83mm] NOTE: Not available for 6" [162mm] wide Wallduct. Left Hand Tunnel – Used in conjunction "A" 7 7/8" WD10W350-LTUN [200mm] with straight partition to form a 90° angle -WD18W350-LTUN 15 7/8" [403mm] 3" [76mm] compartment with crossover in T-Unit. Assembly screws included. [83mm] NOTE: Not available for 6" [162mm] wide Wallduct. WD10W350-3TUN T-Unit Tunnel - Provides three equal **Partitions** WD18W350-3TUN compartments for separation of services Tunnel in T-Unit. Assembly screws included. Bridge Purchase partition Catalog No. WD350-P60 separately to complete installation. NOTE: Not available for 6" [162mm] wide Wallduct. **Partitions** Partitions 4 8 1 **Bodies** "A" X-Unit – Used to connect two intersecting runs WD06W350-X [152mm] of Wallduct at a 90° angle. Includes one pair of WD10W350-X 10" coupling angles, one wire retainer, and assembly [254mm] WD18W350-X 18" screws. Complete unit requires one body and one [457mm] cover plate. **Surface Covers** CP06-XS 8" [203mm] 12" В CP10-XS [304mm] CP18-XS 20" [508mm] Flush Covers CP06-XF 8" [203mm] CP10-XF 12" [305mm] CP18-XF 20" [508mm] 3 1/2" [89mm] <u>"A"</u> X-Unit Crossover – Used to provide a 90° 6 7/8" [174mm] WD10W350-XTUN angle - 3" [76mm] compartment with crossover [25mm] 14 7/8" [377mm] WD18W350-XTUN in X-Unit. Assembly screws included. NOTE: Not available for 6" [162mm] wide Wallduct. 3 1/4" [76mm]

#### Wallduct Series Raceway Fittings Ordering Information (Continued) Catalog No./Item **Description/Specifications** WD10W350-3TUN X-Unit Tunnel - Provides three equal Partition WD18W350-3TUN compartments for separation of services in X-Unit. Assembly screws included. Tunnel Bridge **Partition** Purchase partition, Catalog No. WD350-P60 separately to complete installation. Complete X-Unit assembly requires two X-unit tunnel units. Partition Partitions NOTE: Not available for 6" [162mm] wide Wallduct. Two tunnels shown. Sweep Elbow - Used to connect vertical and 6" [152mm] WD06W350-SES horizontal runs of Wallduct at a 90° angle with WD10W350-SES 10" [254mm] a 45° internal sweep radius. Includes one pair WD18W350-SES of coupling angles and assembly screws. For 18" [457mm] partition use Catalog No. WD350-PSE Series. [356mm] 3 1/2" NOTE: Not available in flush cover version. [89mm] 14" [356mm] 3 1/2" [89mm] WD350-PSE Internal Sweep Elbow Partition - Used with past 3.878" #WDXWX-SES to partition elbow. [98.50mm] 9.987" [253.67mm] 3 1/2" "A" Reducer Coupling – Used to reduce Wallduct width by 4" [102mm] or 8" [204mm]. Two piece WD350-RO2 [51mm] unit allows 18" [457mm] wide Wallduct to be reduced to 10" [254mm] wide, or 10" {254mm] WD350-RO4 4" [102mm] wide to be reduced to 6" [152mm] wide. Can also be used on other sizes as needed. Assembly screws included. Cabinet Connector/Drop Out – Used to connect WD06W350-CC/DO 5 3/4" ends of Wallduct run to panel/cabinet. Also used [146mm] 9 3/4" WD10W350-CC/DO [247mm] to connect two runs of Wallduct at a 90° angle WD18W350-CC/DO 17 3/4" [450mm] when one run butts up to the bottom or top of the other. Assembly screws included. 1" 25mm] 3 1/4"

#### Wallduct Series Raceway Accessories Ordering Information Catalog No./Item **Description/Specifications** <u>"A"</u> Sweep Cabinet Connector - For use 6" WD06W350-SWCCS [152mm] with GE medical equipment. Attaches to 6" x 10" 3 1/2" [152mm x 89mm], 10" x 3 1/2" [254mm x WD10W350-SWCCS [254mm] 89mm], or 18" x 3 1/2" [457mm x 89mm] **WD18W350-SWCCS** 18" [457mm] horizontal surface Wallduct. 2 1/2" [64mm] NOTE: Not available in aluminum. [266mm] [203mm] "A" "B" Transition - Used to form a junction between 6" 8" [152mm] [203mm] flush and surface Wallduct at a 90° angle. WD06W350-FST 10" [254mm] WD10W350-FST 12" Includes assembly screws, clips, one wire [304mm] 18" [457mm] WD18W350-FST 20" [508mm] retainer and two coupling angles. [25mm] **Duct Body Surface Cover Plate Duct Body Flush Surface Covers** <u>"A"</u> Access Cover Plate - Two-piece cover with 6" [152mm] grommeted hole in center. Can be installed at any WD06-ACPS 10" WD10-ACPS location by match drilling eight holes in duct body [254mm] WD18-ACPS 18" [457mm] flanges and attaching speed nuts. Includes assembly screws and grommet. Flush Covers WD06-ACPF [178mm] 11" 12" [305mm] [279mm] WD10-ACPF WD18-ACPF 19" [482mm] ٥ [152mm] 0 3"x 8" [76mm x 203mm] Hole. For 6" [152mm] Acess Plate, hole size is 3" x 4" [76mm x 102mm] Sweep Tee Sweep Tee – Used to connect horizontal and 6" WD06W350-SWTS [152mm] vertical runs of Wallduct at a 90° angle with WD10W350-SWTS 10" [254mm] sweep radius. Includes one pair of coupling **WD18W350-SWTS** 18" [457mm] angles and assembly screws. 10" NOTE: Not available in flush cover version. [254mm] [254mm]



W	Vallduct Series Raceway Replacem	ent Hardware Or	dering Information		
Part No:	Description/Specifications	Part No:	Description/Specifications		
1002412	Wallduct Replacement Hardware – Hardware bag with twelve (12) 10/32 x 7/8" pan head screws.	686039-100FT	Wallduct Grommet – Applied to edges of Wallduct and fittings where cables egress to protect against damage to cable insulation		
1000883	Wallduct Replacement Hardware – Hardware bag with eight (8) 10/32 x 1/4" pan head screws.		Packed 100' of grommet per unit.		
1002414	Wallduct Replacement Hardware – Hardware bag with twelve (12) cover clips.				



Wallduct is ideal for use in medical scan rooms.

# **Wallduct Series Raceway Wire Fill Capacity**

Use these steps to determine wire fill capacity in Wallduct.

Step 1: Determine the internal raceway area by multiplying the overall width by the overall depth (subtract material thickness).

**Example:** Assume a raceway 10" wide by 4" deep. Subtract the material thickness from each dimension (see below). This results in internal raceway dimensions of 9.844" (10" - 0.156") wide by 3.922" (4" - 0.078"). The internal area for this raceway size would be 38.6 sq. in. (9.844" x 3.922").

Maximum Raceway Width (In.)	Deduct for Material Thickness Left & Right	Deduct for Material Thickness (Bottom)
6" – 18" Steel	0.156"	0.078"
20" - 30" Steel	0.216"	0.108"
6" – 18" Aluminum	0.200"	0.100"
20" – 30" Aluminum	0.250"	0.125"

Step 2: Determine the number of conductors allowed inside the raceway for a given type and size (types THHN and THWN are shown in Table 1) of the conductor by multiplying the internal area (calculated in Step 1) by the number of conductors allowed per square inch (see table 1).

**Example:** Calculate how many No. 6 AWG (THHN) conductors you are allowed to place in the 10" x 4" raceway in Step 1 at 40% wire fill capacity. Multiply the internal area of the raceway by the maximum number of wires allowed per square inch, from table 1. This results in 304 allowable cables (38.6 sq. in. x 7.89).

A 20% fill should be used for systems utilizing fittings that have sharp 90° turns. The derating factors of NEC article 310.15(B)(2)(a) shall apply to conductors installed if the amount of current-carrying conductors exceeds 30 in number, or the sum of the cross-sectional area of all conductors exceeds 20% of the interior cross-sectional area of the raceway. When tunnels are utilized, the internal cross-sectional area must be further reduced by 50%. When partitions are utilized, the internal cross-sectional area must be calculated for each individual compartment.

Table 1 – Steel Wallduct Wire Fill Capacities for Power								
WIRE SIZE AWG	DIAMETER In. [mm]		AREA (In²) Sq. In. [Sq. mm]		40% FILL (Per Sq. In.)	20% FILL (Per Sq. In.)		
14	0.111	[2.8]	0.0097	[6.3]	41.24	20.62		
12	0.130	[3.3]	0.0133	[8.6]	30.08	15.04		
10	0.164	[4.2]	0.0211	[13.6]	18.96	9.48		
8	0.216	[5.5]	0.0366	[23.6]	10.93	5.46		
6	0.254	[6.5]	0.0507	[32.7]	7.89	3.94		
4	0.324	[8.2]	0.0824	[53.2]	4.85	2.43		
3	0.352	[8.9]	0.0973	[62.8]	4.11	2.06		
2	0.384	[9.8]	0.1158	[74.7]	3.45	1.73		

Table 2 – Steel Wallduct Wire Fill Capacities for Data/Communications							
	CABLE/WIRE SIZE	DIAMETER In. [mm]	AREA (In²) Sq. In. [Sq. mm]	40% FILL (Per Sq. In.)	20% FILL (Per Sq. In.)		
UNSHIELDED	4-Pair, Cat 5e	0.220 [5.6]	0.0381 [24.6]	10	5		
TWISTED PAIR	4-Pair, Cat 6	0.250 [6.4]	0.0491 [31.7]	14	7		
TELEPHONE	2-Pair, 24 AWG	0.140 [3.5]	0.0154 [9.9]	20	13		
	4-Pair, 24 AWG	0.190 [4.8]	0.0263 [18.2]	14	7		
	25-Pair, 24 AWG	0.410 [10.4]	0.1321 [85.2]	3	1		
COAXIAL	RG58/U	0.195 [4.9]	0.0298 [19.2]	13	6		
	RG59/U	0.242 [6.1]	0.0459 [29.6]	9	4		
	RG6/U	0.270 [6.8]	0.0572 [36.9]	7	3		
SHIELDED TWISTED PAIR	TYPE 1 TYPE 2 TYPE 3	0.390 [9.9] 0.465 [11.8] 0.245 [6.2]	0.1194 [77.0] 0.1698 [109.5] 0.0471 [30.4]	3 2 0	1 1 4		
FIBER OPTIC	2-STRAND	0.180 [4.6]	0.0254 [16.4]	10	8		
	4-STRAND	0.190 [4.8]	0.0263 [15.3]	14	7		
	6-STRAND	0.210 [5.3]	0.0346 [22.3]	11	5		
	FIBER ZIP CORD	0.110 [2.8]	0.0095 [6.1]	42	21		

NOTE: Wire diameters can vary depending on manufacturer. Verify diameter and adjust fill capacities as required. Values are per one square inch of Wallduct area.

# **Wallduct Series Raceway Take-Off Sheet**

Project Name:	
Location	

- 1. Enter the correct size and width of each part number (WD"6"W"350"-60).
- 2. Provide correct covers, dividers, tunnels, hardware, fittings as required.
- 3. Provide correct part number of covers per bodies of WallDuct (two covers per WallDuct body).

WD W -60	Body	Run #	WD W -60	Body	Run #
CP W -S30	Surface Cover		CP W -S30	Surface Cover	
CP W -F30	Flush Cover		CP W -F30	Flush Cover	
WD -P60			WD -P60	Straight Partition	
	Straight Partition				
WDCA	Coupling Angle		WDCA	Coupling Angle	
WDWR	Wire Retainer		WDWR	Wire Retainer	
WDCP	Corner Partition		WDCP	Corner Partition	
WDWECS	Surface End Closure		WDWECS	Surface End Closure	
WDWECF	Flush End Closure		WDWECF	Flush End Closure	
WDWHL45	45° Elbow Body		WD_WHL45	45° Elbow Body	
CPHLS-45	45° Elbow Surface Cover		CPHLS-45	45° Elbow Surface Cover	
CPHLF-45	45° Elbow Flush Cover		CPHLF-45	45° Elbow Flush Cover	
WD_WHL	Horizontal Elbow Body		WD_WHL	Horizontal Elbow Body	
CPHLS	Horizontal Surface Cover		CPHLS	Horizontal Surface Cover	
CPHLF	Horizontal Flush Cover		CPHLF	Horizontal Flush Cover	
WDWIL	Internal Elbow Body		WDWIL	Internal Elbow Body	
CPILS	Internal Elbow Surface Cover		CPILS	Internal Elbow Surface Cover	
CPILF	Internal Elbow Flush Cover		CPILF	Internal Elbow Flush Cover	
WDWEL	External Elbow Body		WD_WEL	External Elbow Body	
CP W -ELS	External Elbow Surface Cover		CP W -ELS	External Elbow Surface Cover	
CPWELF	External Elbow Flush Cover		CPWELF	External Elbow Flush Cover	
WD W -T	T-Unit Body		WD W -T	T-Unit Body	
CP -TS	T-Unit Surface Cover		CPTS	T-Unit Surface Cover	
CP -TF	T-Unit Flush Cover		CPTF	T-Unit Flush Cover	
WD_WTUN	Straight Tunnel		WD W -TUN	Straight Tunnel	
WD_WRTUN	Right Hand Tunnel		WD W -RTUN	Right Hand Tunnel	
WD W -LTUN	Left Hand Tunnel		WD W -LTUN	Left Hand Tunnel	
WD W -3TUN	T-Unit Tunnel		WDW3TUN	T-Unit Tunnel	
WDW310N			WDW310N		
	X-Unit Body			X-Unit Body	
CPXS	X-Unit Surface Cover		CPXS	X-Unit Surface Cover	
CPXF	X-Unit Flush Cover		CPXF	X-Unit Flush Cover	
WDWXTUN	X-Unit Crossover		WDWXTUN	X-Unit Crossover	
WDW3TUN	X-Unit Tunnel		WDW3TUN	X-Unit Tunnel	
WDWSES	Sweep Elbow		WDWSES	Sweep Elbow	
WDR02	Reducer Coupling		WDR02	Reducer Coupling	
WDR04	Reducer Coupling		WDR04	Reducer Coupling	
WDWCC/DO	Cabinet Connector Drop Out		WDWCC/DO	Cabinet Connector Drop Out	
	Sweep Cabinet Connector			Sweep Cabinet Connector	
WDWFST	Transition		WDWFST	Transition	
WDACPS	Surface Access Cover Plate		WDACPS	Surface Access Cover Plate	
WDACPF	Flush Access Cover Plate		WDACPF	Flush Access Cover Plate	
WDWSWTS	Sweep Tee		WDWSWTS	Sweep Tee	
WD_WFCCS	Flanged Cabinet Connector		WD_WFCCS	Flanged Cabinet Connector	
WDWFCCF	Flanged Cabinet Connector		WDWFCCF	Flanged Cabinet Connector	
WD-10CDO	Ceiling Drop Out		WD-10CDO	Ceiling Drop Out	
WD-10CDOD	Ceiling Drop Out		WD-10CDOD	Ceiling Drop Out	
	Coming Drop Out				

## NOTES

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