



NEW!

MILWAUKEE® STEP BITS

JAM-FREE^{*} **PERFORMANCE**



Patent Pending



Made in USA

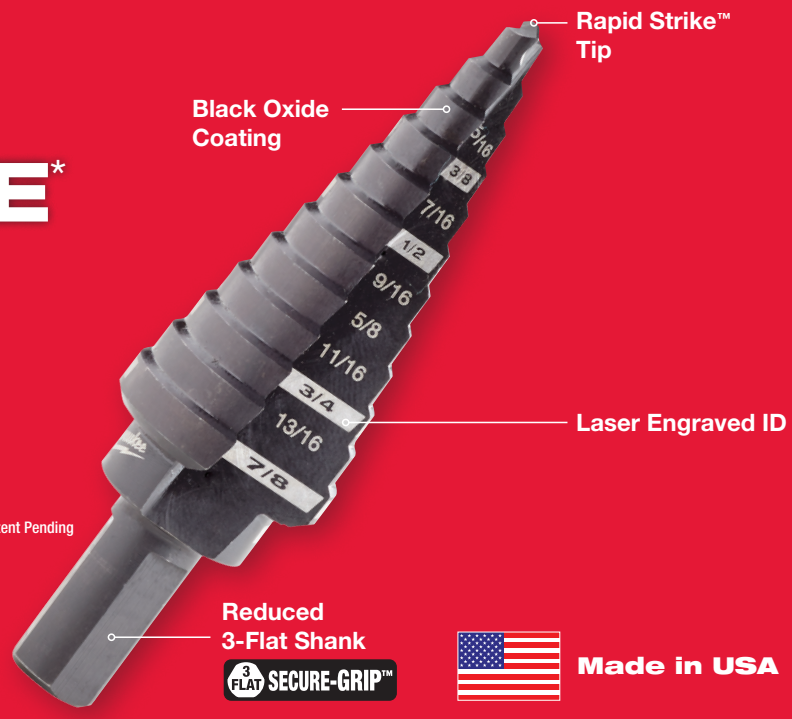
OPTIMIZED FOR
CORDLESS DRILLS
IN HIGH SPEED^{*}



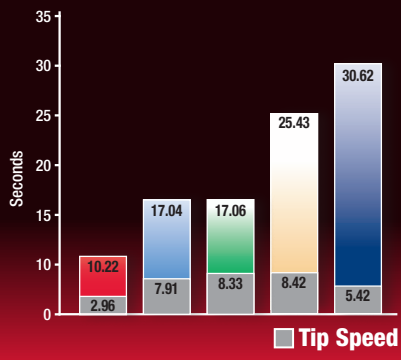


JAM-FREE^{*} PERFORMANCE

- UP TO
2x FASTER
WITH RAPID STRIKE™ TIP
- UP TO
4x LIFE
- UP TO
50%
MORE HOLES
PER CHARGE



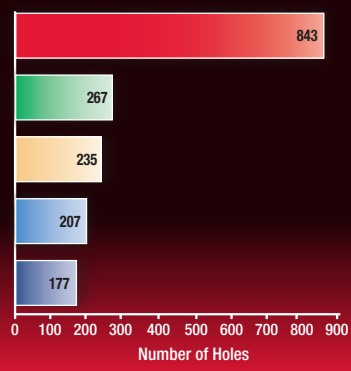
FASTEST HOLE SPEED



Average Completed Hole Speed

*Tested with #9 1-1/8" Step Bits or equivalent with M18 FUEL™ 2604-22 1/2" Hammer Drill/Driver in 14 gauge 1008 steel

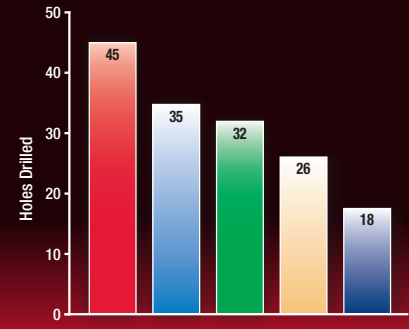
LONGEST LIFE



Completed Holes Over Bit Life

*Tested with #1 1/2" Step Bit or equivalent with slide fixture in 14 gauge 1008 steel

HIGHEST PRODUCTIVITY



Completed Holes Per Battery Charge

*Tested with #9 1-1/8" Step Bits or equivalent with M18 FUEL™ 2604-22 1/2" Hammer Drill/Driver in 14 gauge 1008 steel

■ Milwaukee® ■ Lenox® ■ Greenlee® ■ Irwin® ■ DeWalt®



OPTIMIZED FOR CORDLESS DRILLS IN HIGH SPEED*

Milwaukee® Part #	Description	Holes	Lenox® Part #	Irwin® Part #	Greenlee® Part #	DeWalt® Part #	Milwaukee® Part #	Description	Holes	Lenox® Part #	Irwin® Part #	Greenlee® Part #	DeWalt® Part #
48-89-9201	#1 Step Drill Bit 1/8" - 1/2"	13	VB1	10231	34401	DWA1783IR	48-89-9208	#8 Step Drill Bit 1/2" - 1"	8	VB2	10220	-	-
48-89-9202	#2 Step Drill Bit 3/16" - 1/2"	6	VB4	10232	36402	DWA1784IR	48-89-9209	#9 Step Drill Bit 7/8" & 1-1/8"	2	VB11	10239	30008	DWA1789IR
48-89-9203	#3 Step Drill Bit 1/4" - 3/4"	9	VB3	10233	30005	-	48-89-9211	#10 Step Drill Bit 7/8", 1-1/8", 1-7/32"	3	VB9	-	-	-
48-89-9204	#4 Step Drill Bit 3/16" - 7/8"	12	VB8	10234	34403	DWA1786IR	48-89-9212	#11 Step Drill Bit 7/8", 1-1/8", 1-7/32", 1-3/8"	4	VB12	-	36414	-
48-89-9205	#5 Step Drill Bit 1/4" - 1-3/8"	10	-	10235	-	-	48-89-9221	3 Pc Step Drill Bit Set (#1, #2, #4)	-	30889	10502	3607	DWA1790IR
48-89-9206	#6 Step Drill Bit 3/8" & 1/2"	2	VB6	-	34410	-	48-89-9223	4 Pc Step Drill Bit Set (#1, #4, #7, #12)	-	30929	-	-	-
48-89-9207	#7 Step Drill Bit 7/8"	1	VB7	10311	34411	-	48-89-9224	6 Pc Step Drill Bit Set (#1, #4, #6, #7, #9)	-	30927	-	35884	-

*When used in most professional 18v cordless drills with Lithium-Ion battery technology.