



INTERNATIONAL TOOL MANUFACTURING
71-08 51st Ave. Woodside, NY 11377

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- ◆ National Pipe Tap
- ◆ High Speed Steel
- ◆ Ground Thread
- ◆ Heavy Duty

**SOLD INDIVIDUALLY
IN PLASTIC BOXES**



(HSS) NPT Taper Pipe Taps

Part #	Size	Threads Per Inch NPT Only	No. Of Flutes	OAL	Thread Length	List
265TP0464	1/16"	27	4	2-1/8"	11/16"	\$13.13
265TP0864	1/8"	27	4	2-1/8"	3/4"	\$13.13
265TP1664	1/4"	18	4	2-7/16"	1-1/16"	\$18.85
265TP2464	3/8"	18	4	2-9/16"	1-1/16"	\$23.81
265TP3264	1/2"	14	4	3-1/8"	1-3/8"	\$42.66
265TP4864	3/4"	14	5	3-1/4"	1-3/8"	\$63.49
265TP6464	1"	11.5	5	3-3/4"	1-3/4"	\$104.17
265TP8064	1-1/4"	11.5	5	4"	1-3/4"	\$151.42
265TP9664	1-1/2"	11.5	7	4-1/4"	1-3/4"	\$219.30
265TP9964	2"	11.5	7	4-1/2"	1-3/4"	\$308.63

- ◆ National Pipe Tap
- ◆ Carbon Steel
- ◆ Ground Thread
- ◆ General Purpose

**SOLD INDIVIDUALLY
IN PLASTIC BOXES**



(Carbon Steel) NPT Taper Pipe Taps

Part #	Size	Threads Per Inch NPT Only	No. Of Flutes	OAL	Thread Length	List
NPT0464	1/16"	27	4	2-1/8"	11/16"	\$6.25
NPT0864	1/8"	27	4	2-1/8"	3/4"	\$6.25
NPT1664	1/4"	18	4	2-7/16"	1-1/16"	\$7.42
NPT2464	3/8"	18	4	2-9/16"	1-1/16"	\$9.90
NPT3264	1/2"	14	4	3-1/8"	1-3/8"	\$17.31
NPT4864	3/4"	14	5	3-1/4"	1-3/8"	\$24.18
NPT6464	1"	11.5"	5	3-3/4"	1-3/4"	\$41.75
NPT8864	1-1/4"	11.5"	5	4"	1-3/4"	\$57.98
NPT9664	1-1/2"	11.5"	7	4-1/4"	1-3/4"	\$85.03
NPT9964	2"	11.5"	7	4-1/2"	1-3/4"	\$119.03

T-Handle Tap Wrench

Part #	O.D. Size	List
271TT0001	#0 - 1/4"	\$11.76
271TT0002	#10 - 1/2"	\$16.41



Tap Reamer Wrench

Part #	O.D. Size	Size	List
270TW0000	#0-1/4"	TW0	\$11.30
270TW0004	#0-3/8"	TW4	\$15.74
270TW0005	#7-1/2"	TW5	\$19.18
270TW0006	#7-3/4"	TW6	\$27.05
270TW0007	1/4" → 1-1/8"	TW7	\$52.40



NPT TAP-DRILL CHART



DRILL THIS SIZE HOLE			TO TAP FOR THIS BOLT OR SCREW
DECIMAL INCHES	DRILL SIZE	NEAREST FRACTION	
.3390"	Ltr. R	none	1/8-27 NPT
.4375"	7/16"	7/16"	1/4-18 NPT
.5781"	37/64"	37/64"	3/8- 8 NPT
.7031"	45/64"	45/64"	1/2-14 NPT
.9219"	59/64"	59/64"	3/4-14 NPT
1.1562"	1-5/32"	1-5/32"	1 - 11-1/2 NPT
1.5000"	1-1/2"	1-1/2"	1-1/4 - 11-1/2 NPT
1.7344"	1-47/64"	1-47/64"	1-1/2 - 11-1/2 NPT
2.2188"	2-3/16"	2-3/16"	2 - 11-1/2 NPT



Wrenches will accommodate all HSS
& Carbon Hand Taps within O.D. size.
O.D. Size = Actual Tap Size (machine screw thread).