

## HACKZALL™ BLADES

Designed to optimize the cutting performance of HACKZALL™ recip saws.

### EXTENDED RUN TIME

- Thin kerf design delivers up to 35% more cuts per charge

### LONG LIFE

- Wear resistant bi-metal extends tooth life

### ACCESSIBILITY

- Shorter blades allow access to tight spaces

Length	Part Number	Pkg Qty	Blade Application
3-1/2"	49-00-5310	5	Wood Scroll
3-1/2"	49-00-5324	5	Metal Scroll
4"	49-00-5400	3	Fiberglass
4"	49-00-5410	5	Multi-Material
4"	49-00-5414	5	PVC
4"	49-00-5418	5	EMT
4"	49-00-5424	5	Duct
4"	49-00-5460	5	Wood
4"	49-00-5461	5	Plaster & Drywall
6"	49-00-5614	5	PVC



10 Pc HACKZALL™ Blade Set  
49-22-0220

- Includes:**
- (2) Wood blades
  - (2) Duct blades
  - (3) PVC blades
  - (3) EMT blades
  - Storage pouch

## SAWZALL®/HACKZALL™ ACCESSORIES

Compatible with HACKZALL™ and SAWZALL® recip saws.

**1-1/2" Scraper Blade**  
49-00-5463

**3" Scraper Blade**  
49-00-5456

**Carbide Grit Grout Removal Tool**  
49-00-5450



### MAXIMUM DURABILITY

- High strength steel resists chipping and breaking

### LONG LIFE

- Blade coating resists corrosion
- Resharpenable design



### LONG LIFE

- Tungsten carbide grit resists wear

### MAXIMUM CONTROL

- Rounded blade edge reduces bouncing

### MAXIMUM DURABILITY

- High strength steel resists chipping and breaking

## BAND SAW BLADE SELECTION GUIDE

- Identify the work piece thickness in the columns
- Follow the column down to find work piece type:

**MOST SOLID MATERIALS** or

**VERY HARD SOLID MATERIALS (like stainless steel)** or

**INTERRUPTED CUTTING (like structurals and profiles)**

- Follow the row to the left to identify the appropriate teeth per inch (TPI)

Note: Fewer TPI cut faster but rougher, while more TPI cut smoother but slower

		WORK PIECE THICKNESS			
		5/16" - 1/2"	3/16" - 5/16"	5/32" - 3/16"	UP TO 5/32"
BAND SAW BLADES	10 TPI	SOFTEST MATERIAL			
	14 TPI	HARDEST MATERIAL	SOFTEST MATERIAL		
	18 TPI		HARDEST MATERIAL	SOFTEST MATERIAL	
	24 TPI			HARDEST MATERIAL	
	10/14 TPI				
	14/18 TPI				

## BI-METAL PORTABLE BAND SAW BLADES

### MAXIMUM DURABILITY

- Matrix II high speed steel protects teeth from chipping and breaking

### EXTENDED LIFE

- Alloy backing steel resists kinking and snapping

### CLEAN CUTS

- Precision formed teeth cut quickly and smoothly

### Deep Cut Blades

- Designed to maximize performance of any portable band saw that takes a 44-7/8" blade

Length	TPI	1 Pack	2 Pack	3 Pack	Bulk	Qty
44-7/8"	10	48-39-0500	-	48-39-0501	48-39-0502	100
44-7/8"	14	48-39-0510	48-39-0514	48-39-0511	48-39-0512	100
44-7/8"	18	48-39-0520	48-39-0524	48-39-0521	48-39-0522	100
44-7/8"	24	48-39-0530	48-39-0534	48-39-0531	48-39-0532	100
44-7/8"	10/14	48-39-0550	48-39-0554	48-39-0551	48-39-0552	100
44-7/8"	14/18	48-39-0560	-	48-39-0561	48-39-0562	100

### Compact Blades

- Designed to maximize performance of Milwaukee® Compact Band Saws

Length	TPI	1 Pack	3 Pack	Bulk	Qty
35-3/8"	10	48-39-0508	48-39-0509	48-39-0507	100
35-3/8"	14	48-39-0518	48-39-0519	48-39-0517	100
35-3/8"	18	48-39-0528	48-39-0529	48-39-0527	100
35-3/8"	24	48-39-0538	48-39-0539	48-39-0537	100