# **SIEMENS**

Ingenuity for life



## **SINAMICS G120**

Space-saving, safe and rugged

Whether pumping, ventilating, compressing, moving or processing, the SINAMICS G120 is the universal drive to address the widest range of application requirements. It leverages its strengths in general machinery construction, as well as in the automotive, textile and packaging industries.

Its modular design and wide range of power ratings extending from 0.55 kW up to 250 kW (.75–350 hp) always ensures that you can configure the perfect drive for your application.

With SINAMICS G120, you will benefit from the wide range of possibilities that its modular design offers — including flexiblity and cost-savings, thanks to the need for reduced spare parts. All of this is complemented by its user-friendliness — from installation through maintenance.

#### The advantages of the SINAMICS drives family — an overview:

- Wide range of power ratings from 0.05kW (1/6 hp) to 85 MW
- Available in low-voltage, medium-voltage as well as DC versions
- High degree of flexibility and combinability
- Simple coupling to SIMATIC control systems and seamless automation integration through the Siemens Totally Integrated Automation Portal
- Higher-level, standard Safety Integrated concept
- Standard and unified functionality resulting from common hardware and software
- Common engineering for all drives SIZER for engineering and STARTER/SINAMICS Startdrive for parameterization and commissioning

#### **Mechanical system**

- Modular design
- Innovative cooling concept for a higher degree of flexibility

### **Functionality**

- Application-oriented control modules with expanded I/O quantity scope and wide range of functionality
- Positioning capability (EPos)
- Comprehensive range of encoder interfaces
- Safety Integrated: STO, SS1, SBC, SLS, SDI, SSM
- >> Power Modules with low line harmonics
- Energy recovery into the line supply without requiring additional modules
- Integrated SIL3 on PM240-2 Frame sizes D, E and F



### **High-power density**

- >> Extremely compact design
- Significantly smaller than previous generation

### Communication

- Integral part of Totally Integrated Automation Automation — with interfaces for PROFINET and PROFIBUS
- Supported profiles include PROFIdrive, PROFIsafe, PROFIenergy
- Coupling to third-party systems via USS/Modbus RTU, BacNet MS/TP, EtherNet/IP

PM240-2 Frame F

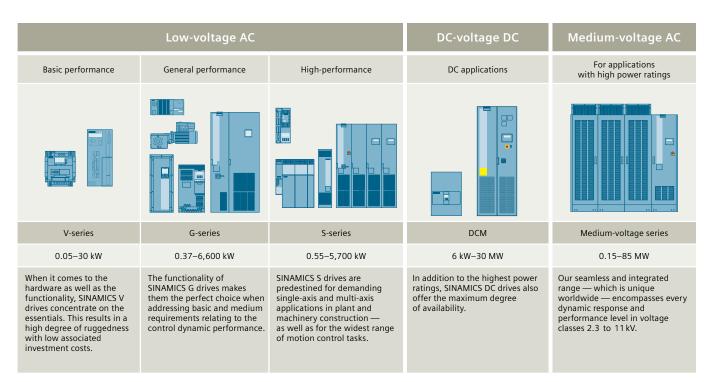
# SINAMICS drives

Power and performance for every application

The modular SINAMICS G120 is suitable for the applications highlighted below.

Performance*		Continuous motion		Discontinuous motion				
Purpose	Basic	Medium	High	Basic	Medium	High		
Pumping / ventilating / compressing	Centrifugal pumps Radial/axial fans Compressors	Centrifugal pumps Radial/axial fans Compressors	Excentric screw pumps	Hydraulic pumps Dosing pumps		Descaling pumps Hydraulic pumps		
A B	Conveyor belts Roll conveyors Chain conveyors	Conveyor belts Roller conveyors Chain conveyors Vertical material handling Elevators/escalators Gantry cranes Marine drives Cable railways	Elevators Container cranes Mine hoists Open-cast mine excavators Test stands	Accelerating conveyors Rack feeders	Accelerating conveyors Rack feeders Crosscutters Roll changers	Storage and retrieval machines Robotics Pick-and-place Rotary indexing machines Crosscutters Roll feeds Engaging/ disengaging function		
Processing	Mills Mixers Kneaders Crushers Agitators Centrifuges	Mills Mixers Kneaders Crushers Agitators Centrifuges Extruders Rotary furnaces	Extruders Winders / unwinders Leading / following drives Calenders Main press drives Printing machines	Tubular bagging machines Single-axis motion control such as: •Positioning profiles •Path profiles		Servo presses Rolling mill drives Multi-axis motion control such as: • Multi-axis positioning • Cam discs • Interpolations		
Machining	Main drives for Turning Milling Drilling	Main drives for Drilling Sawing	Main drives for Turning Milling Drilling Gear cutting Grinding	Axis drives for Turning Milling Drilling	Axis drives for Drilling Sawing	Axis drives for Turning Milling Drilling Laser machining Gear cutting Grinding Nibbling and punching		

 $<sup>^{\</sup>star)} \, Requirements \, placed \, on \, the \, torque \, accuracy/speed \, accuracy/positioning \, accuracy/axis \, coordination/functionality$ 



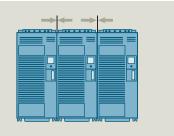


# Space-saving

The well-conceived design and innovative technology make SINAMICS G120 especially compact.

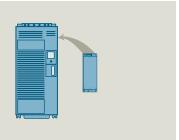
#### Side-by-side mounting

Cost reduction by saving space in the control cabinet



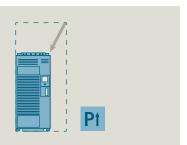
#### Same housing geometry for all voltages with and without filter A

Space-saving as a result of the same frame size with integrated filter



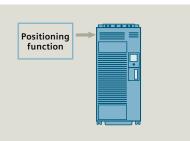
#### Higher power density

Space-saving as a result of a higher power rating in a smaller space



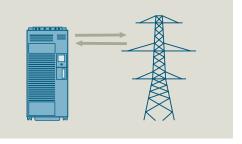
#### Integrated basic positioning functionality

Modules can be eliminated, such as additional positioning modules, encoder interfaces, etc.



#### Integrated energy recovery (Efficient Infeed Technology)

With the PM250, excess energy can be directly regenerated into the line supply





SINAMICS G120 family — frame sizes A, B, C, D, E and F

Mounting dimensions PM240/PM240-2°) without/with integrated Class A line filter									
Frame size W (mm) H (mm) D (mm)									
FSA	73	196							
FSB	100	292	165						
FSC	140	355							
FSD	200	472	227						
FSE	275	551	237						
FSF	305	709	357						
FSGX	326	1,533	547						

<sup>\*)</sup> Same frame size with and without filter A

Mounting dimensions PM250 without/with integrated Class A line filter								
Frame size W (mm) H (mm) D (mm)								
FSC	189	334	185					
FSD	275	419 / 512	204					
FSE	2/3	499 / 635	204					
FSF	350	634 / 934	316					

### Safe

#### Safety functions in SINAMICS G120

#### Safe Torque Off (STO)

- Protects against inadvertent drive starting
- The drive is safely switched into a no-torque condition



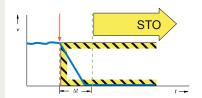


#### Conveyor belt

e.g. baggage handling *l* packet transport, feeding, removing

#### Safe Stop 1 (SS1)

- The drive is quickly stopped and safely monitored, especially for high moments of inertia
- An encoder is not required



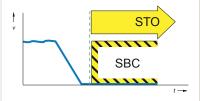


#### Saws

e.g. saws, unwinders, extruders, centrifuges, storage and retrieval machines

#### Safe Brake Control (SBC) with CU250S-2

- Safe control of holding brakes that are active in the no-current state
- Prevents sagging of suspended / pulling loads



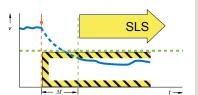


#### Crane

e.g. cranes, winders

#### Safely Limited Speed (SLS)

- Reduction and continuous monitoring of the drive speed to directly work at the machine while operational
- An encoder is not required



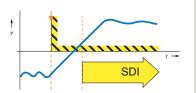


#### Press

e.g. presses, punches, winders, conveyor belts, grinding machines

#### Safe Direction (SDI)

 The function ensures that the drive can only rotate in the selected direction



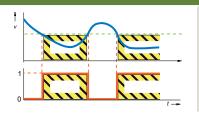


#### Loading gantry

e.g. storage and retrieval machines, presses, unwinders

#### Safe Speed Monitoring (SSM)

 The function provides a safe output signal, if the drive has fallen below the specified velocity limit





#### Milling tool

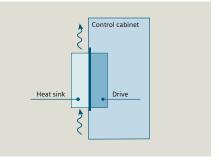
e.g. grinding machines, conveyor lines, drills, milling machines, packaging machines

## Flexible

SINAMICS G120 is the reliable system for a variety of applications.

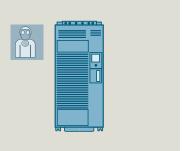
#### **Push-through versions**

- Lower temperature rise in the control cabinet
- Flexible control cabinet configurations



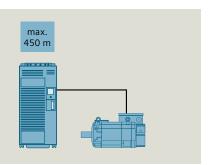
#### Components resistant to aggressive gases and coated modules

- Compliance with environmental class 3C2 (3C3 with SIPLUS) for frames ABC
- 3C3 is standard for frames DEF



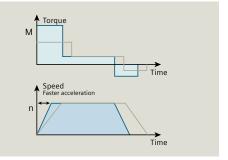
#### Optimized Power Module design

- Longer motor cables possible: shielded: 300m (984 ft.); unshielded: 450 m (1485 ft.)
- Elimination of an output reactor as a result of the integrated DC link choke
- Insensitive to line fluctuations



#### Closed-loop control

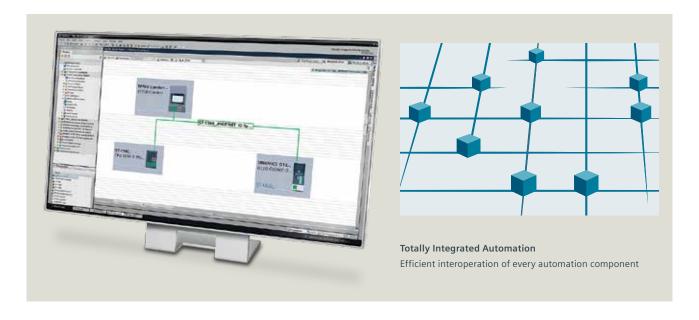
 Rugged open-loop and closed-loop control response for drives with low dynamic requirements — as well as for demanding drives with speed and torque control



# Integrated, intelligent and innovative

With SINAMICS G120, we implement a holistic approach for automation and drive technology that paves the way for improved production. We can offer you everything to help you efficiently work with our innovative drives — and create the pre-conditions so that these devices can be seamlessly integrated into the automation environment.

#### Networked with the automation — Totally Integrated Automation

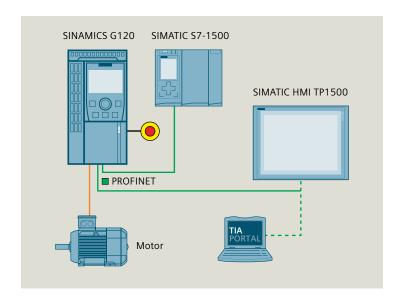


Using the Totally Integrated Automation Portal (TIA Portal), our innovative engineering framework for all automation tasks, SINAMICS drives can be simply and efficiently integrated into any automation environment — using the SINAMICS Startdrive commissioning software, an integral component of the TIA Portal. This simplifies engineering, commissioning and diagnostics.

TIA Portal is the core of Totally Integrated Automation. The open system architecture covers the complete production process — and means that every automation component efficiently interacts with each another. This is achieved through consistent data management, global standards and unified hardware and software interfaces.

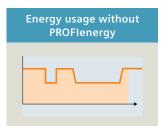
#### PROFINET — the leading Ethernet standard for industry

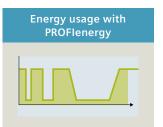
- PROFINET plays a central role within the scope of Totally Integrated Automation.
- The open Ethernet standard stands for fast and secure data exchange between all of the company hierarchic levels.
- Its flexibility, efficiency and performance create the optimum pre-condition for sustainably increasing productivity and more competitiveness.



#### A systematic approach to higher energy efficiency







Our drives save energy through focused application-specific speed control as well as recovering braking energy up to 65% energy. Integrated energy-saving functions minimize your power costs even more.

With Efficient Infeed Technology, we offer an innovative feature, which also means that compact drives are capable of energy recovery.

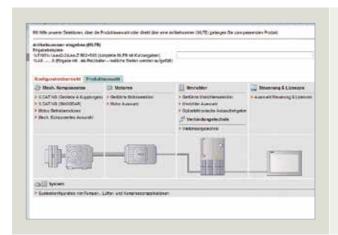
SINAMICS G120 with PROFINET interface supports PROFlenergy. With the PROFINET-based profile, loads can be shut-down independent of the manufacturer and device in non-operational periods — in a coordinated fashion and centrally-controlled.

#### Additional energy-saving functions

- ECO mode/flux reduction reduces motor currents in the partial load range
- Hibernation mode the drive is automatically switched on and switched off depending upon the process requirements
- Display of the electrical energy used
- Cascade drives are switched on and switched off in stages depending upon the process requirement

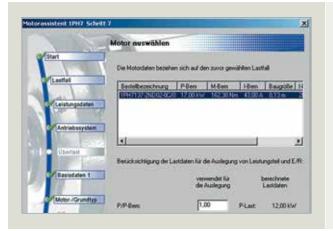
#### Powerful software tools — support when selecting, commissioning and operating

The SINAMICS G120 is not only easy to configure, it already offers a high degree of operator-friendliness during commissioning. Standard software tools make this possible.



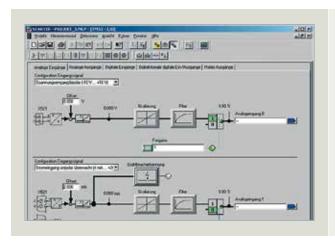
#### **DT Configurator**

■ Fast product selection and ordering



#### SIZER

■ Efficient engineering of a complete drive system



#### STARTER/SINAMICS Startdrive

 Configuration and commissioning in the Totally Integrated Automation Portal

#### Intelligent Operator Panel and Basic Operator Panel — intuitive operation and monitoring

For easy and efficient local operation and monitoring of the SINAMICS G120, two different operator panels are available — the Basic Operator Panel (BOP-2) and the Intelligent Operator Panel (IOP).

The IOP makes it simple to commission standard drives, thanks to the large plain text display, menu prompting and application wizards. By displaying parameters in plain text, explanatory help texts and parameter filters, commissioning can be essentially carried out without having to use a printed parameter list.

Drive troubleshooting is done in a user-friendly fashion using plain text display of the faults and alarms. Explanatory help texts are provided using the INFO key.

Up to four process values can be graphically or numerically visualized on the status screen. Process values can also be displayed in technological units.



# SINAMICS G120 user-friendliness through modularity

Flexible combinations, high degree of operator-friendliness and standard software make the SINAMICS G120 a user-friendly solution from the beginning.

#### Modularity offers you many advantages —

- Parts can be simply selected
- Lower costs and parts can be quickly replaced when service is required
- Fewer parts have to be stocked
- Can be simply expanded
- High reliability through integrated communication

SINAMICS G120 simply select —









#### SINAMICS selector app





n Start

Using this app, you can compile the order numbers for your SINAMICS G120 drive. It will guide you quickly and easily through the correct order numbers (MLFBs).

#### This is how it works

- Select SINAMICS frequency drives
- Select the rated power and device options
- Select accessories

You will be able to save and send your selection via e-mail. The pre-selection serves as the basis for an order specification with your distributor / Siemens.



Scan this QR-code to download the app free-of-charge





#### The choice is yours

You can select between two Power Modules\* depending upon your particular requirements.

## Standard braking response with braking chopper

Innovative braking response with energy recovery

#### PM240/PM240-2 Power Modules

**PM250 Power Modules** 

The PM240/PM240-2 Power Modules are ideal for standard applications in general machinery construction.

The PM250 Power Module is ideal for applications requiring energy recovery.

2





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#### CU230P-2 Control Unit

Control Unit
The CU240B-2 / CU240E-2

CU240B-2/CU240E-2

CU250S-2 Control Unit

The CU230P-2 Control Unit is specifically designed for pump, fan and compressor applications

are suitable for a multitude of applications in general machinery construction (e.g. mixers, agitators)

The CU250S-2 is suitable for high-quality applications (e.g. extruders and centrifuges)

3

#### Select the optional components



Additional components are available depending upon your particular requirements, for example, an operator panel (IOP or BOP-2) or a blanking cover.





+



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#### Your SINAMICS G120 drive has now been configured

\*Detailed information about the PM230 Power Module is provided in SINAMICS G120P documentation. Detailed information on products and options is provided in the current Catalog D 31 in Chapter "SINAMICS G120 standard inverters" or in the Siemens industry Mall.

#### Power Modules PM240/PM240-2

What power is required? (LO = Low Overload; HO = High Overload) *Definition HO/LO see p.22* 

PM240/PM240-2 Power Modules have an integrated braking chopper and are suitable for many applications in general machinery construction.

Is a filtered device of Class A required?

The integrated EMC filter (Class A filter) is required to maintain the cable-conducted interference voltages and the radiated disturbances for installations in compliance with EN 61800-3 Category C2.

Are additional external line filters required (for example to maintain specific EMC values)?

The external EMC filter (Class B filter) is also used to maintain cable-conducted interference voltages for installations according to EN 61800-3 Category C1. An unfiltered PM240-2 must be selected when using a Class B filter.

#### Power Modules 1/3AC PM240-2/200V = 240V ±/-10 %

Rated power LO (kW)	Rated power (hp)	Output current LO (A) I <sub>N</sub>	Output current HO (A) Існ	Frame size		Unfiltered Power Modules (Part number)	Integrated Class A filter Power Modules (Part number)		Class A filter	Class B line filter
1AC / 3 A	C 200V	240V								
0.55	0.75	3.2	2.3	FSA		6SL3210-1PB13-0UL0	6SL3210-1PB13-0AL0	> छ	integrated	-
0.75	1	4.2	3.2	FSA		6SL321□-1PB13-8UL0	6SL321□-1PB13-8AL0	230V en ected.	integrated	-
1.1	1.5	6	4.2	FSB		6SL3210-1PB15-5UL0	6SL3210-1PB15-5AL0	<b>-2</b> 230V been selected.	integrated	-
1.5	2	7.4	6	FSB		6SL3210-1PB17-4UL0	6SL3210-1PB17-4AL0		integrated	-
2.2	3	10.4	7.4	FSB		6SL321□-1PB21-0UL0	6SL321□-1PB21-0AL0	The <b>PM24C</b> has now completely	integrated	-
3	4	13.6	10.4	FSC	7	6SL3210-1PB21-4UL0	6SL3210-1PB21-4AL0	he <b>F</b> ha	integrated	-
4	5	17.5	13.6	FSC	7	6SL321□-1PB21-8UL0	6SL321□-1PB21-8AL0	= 8	integrated	-
3AC 200\	/ 240V									
5.5	7.5	22	17.5	FSC		6SL3210-1PC22-2UL0	6SL3210-1PC22-2AL0		integrated	-
7.5	10	28	22	FSC		6SL3210-1PC22-8UL0	6SL3210-1PC22-8AL0		integrated	-
11	15	42	35	FSD		6SL3210-1PC24-2UL0	_	200V en ected.	-	-
15	20	54	42	FSD		6SL3210-1PC25-4UL0	_		-	_
18.5	25	68	54	FSD	\	6SL3210-1PC26-8UL0	_		-	-
22	30	80	68	FSE		6SL3210-1PC28-0UL0	-	<b>124</b> nov	_	-
30	40	104	80	FSE		6SL3210-1PC31-1UL0	_	The <b>PM240</b> has now completely	-	-
37	50	130	104	FSF		6SL3210-1PC31-3UL0	_	The L	-	_
45	60	154	130	FSF		6SL3210-1PC31-6UL0	_		-	-
55	60	178	154	FSF		6SL3210-1PC31-8UL0	-		-	-

#### Power Modules 3AC PM240/PM240-2/380V – 480V +/-10 %

Rated power LO (kW)	Rated power (hp)	Output current LO (A)	Output current HO (A)	Frame size		Unfiltered Power Modules (Part number)	Power Modules with integrated Class A filter (Part number)		Class A filter is already integrated in the filter device up to 132 kW (Part number)	Class B line filter (subassembly) (Part number)
0.55	0.75	1.7	1.3	FSA		6SL3210-1PE11-8UL1	6SL3210-1PE11-8AL1		integrated	6SL3203-0BE17-7BA0
0.75	1	2.2	1.7	FSA	1	6SL3210-1PE12-3UL1	6SL3210-1PE12-3AL1		integrated	6SL3203-0BE17-7BA0
1.1	1.5	3.1	2.2	FSA		6SL3210-1PE13-2UL1	6SL3210-1PE13-2AL1	7	integrated	6SL3203-0BE17-7BA0
1.5	2	4.1	3.1	FSA		6SL3210-1PE14-3UL1	6SL3210-1PE14-3AL1	ctec	integrated	6SL3203-0BE17-7BA0
2.2	3	5.9	4.1	FSA		6SL3210-1PE16-1UL1	6SL3210-1PE16-1AL1	e e	integrated	6SL3203-0BE17-7BA0
3	4	7.7	5.9	FSA		6SL3210-1PE18-0UL1	6SL321□-1PE18-0AL1	<u>&gt;</u>	integrated	6SL3203-0BE17-7BA0
4	5	10.2	7.7	FSB		6SL321□-1PE21-1UL0	6SL3210-1PE21-1AL0	lete	integrated	6SL3203-0BE21-8BA0
5.5	7.5	13.2	10.2	FSB		6SL3210-1PE21-4UL0	6SL3210-1PE21-4AL0	The PM240 / PM240-2 480 V has now been completely selected.	integrated	6SL3203-0BE21-8BA0
7.5	10	18	13.7	FSB		6SL321□-1PE21-8UL0	6SL321□-1PE21-8AL0	8	integrated	6SL3203-0BE21-8BA0
11	15	26	18	FSC		6SL3210-1PE22-7UL0	6SL3210-1PE22-7AL0	eer	integrated	6SL3203-0BE23-8BA0
15	20	32	26	FSC		6SL321□-1PE23-3UL0	6SL321□-1PE23-3AL0	Š	integrated	6SL3203-0BE23-8BA0
18.5	25	38	32	FSD		6SL3210-1PE23-8UL0	6SL3210-1PE23-8AL0	0 10	integrated	_
22	30	45	38	FSD		6SL3210-1PE24-5UL0	6SL3210-1PE24-5AL0	has	integrated	-
30	40	60	45	FSD		6SL3210-1PE26-0UL0	6SL3210-1PE26-0AL0	>0	integrated	-
37	50	75	60	FSD		6SL3210-1PE27-5UL0	6SL3210-1PE27-5AL0	48	integrated	-
45	60	90	75	FSE		6SL3210-1PE28-8UL0	6SL3210-1PE28-8AL0	10-2	integrated	-
55	75	110	90	FSE		6SL3210-1PE31-1UL0	6SL3210-1PE31-1AL0	124	integrated	-
75	100	145	110	FSF		6SL3210-1PE31-5UL0	6SL3210-1PE31-5AL0	<u> </u>	integrated	-
90	125	178	145	FSF		6SL3210-1PE31-8UL0	6SL3210-1PE31-8AL0	40	integrated	-
110	150	205	178	FSF		6SL3210-1PE32-1UL0	6SL3210-1PE32-1AL0	MZ	integrated	-
132	200	250	205	FSF		6SL3210-1PE32-5UL0	6SL3210-1PE32-5AL0	e F	integrated	-
160	250	302	250	FSGX <sup>2)</sup>		6SL3224-0XE41-3UA0	-	È	6SL3000-0BE36-0AA0	-
200	300	370	302	FSGX <sup>2)</sup>		6SL3224-0XE41-6UA0	-		6SL3000-0BE36-0AA0	-
250	400	477	370	FSGX <sup>2)</sup>		6SL3224-0XE42-0UA0	-		6SL3000-0BE36-0AA0	-

Heat sink version Standard
Push-through

<sup>1) 1</sup>AC line reactor will be available soon

<sup>&</sup>lt;sup>2)</sup> A Braking Module is additionally required for frame size FSGX: 6SL3300-1AE32-5AA0

	Is a braking resistor required as a result of the application?	Should an output filter be used to use long motor cables?	, for instance to be able	Is a shield plate required for the Power Module?
Line reactors: to smooth voltage peaks, buffer commutation dips and reduce the effects of harmonics on the drive and line supply.	Excess energy in the DC link is dissipated using a braking resistor. Frame sizes FSA to FSF already include an integrated braking chopper (electronic switch).	Output reactors reduce the voltage stress on the motor winding. The cable lengths between the drive and motor can be extended.	Sine-wave filters limit the voltage rate of rise and the capacitive recharging currents. An output reactor is not required.	The shield connection kit simplifies connecting the shields of supply and control cables, offers mechanical strain relief and guarantees an optimum EMC behavior.
3AC line reactor side-mounted <sup>1)5)</sup> (Part number)	Braking resistors side-mounted (Part number)	Output reactor side-mounted (Part number)	Sine-wave filter	Shield plate for the Power Modules
651,2202,05512,2440	LIV 022446720000	CCL 2202 0AF1C 1CA0	6)	to all also
6SL3203-0CE13-2AA0	JJY:023146720008	6SL3202-0AE16-1CA0	see <sup>6)</sup>	included
6SL3203-0CE13-2AA0	JJY:023146720008	6SL3202-0AE16-1CA0	see <sup>6)</sup>	included
6SL3203-0CE21-0AA0	JJY:023151720007	6SL3202-0AE16-1CA0	see <sup>6)</sup>	included
6SL3203-0CE21-0AA0	JJY:023151720007	6SL3202-0AE18-8CA0	see <sup>6)</sup>	included
6SL3203-0CE21-0AA0	JJY:023151720007	6SL3202-0AE21-8CA0	see <sup>6)</sup>	included
6SL3203-0CE21-8AA0	JJY:023163720018	6SL3202-0AE21-8CA0	see <sup>6)</sup>	included
6SL3203-0CE21-8AA0	JJY:023163720018	6SL3202-0AE21-8CA0	see <sup>6)</sup>	included
6012222 26522 2442		651 2202 04522 0540		
6SL3203-0CE23-8AA0	JJY:023433720001	6SL3202-0AE23-8CA0	see <sup>6)</sup>	included
6SL3203-0CE23-8AA0	JJY:023433720001	6SL3202-0AE23-8CA0	see <sup>6)</sup>	included
integrated	JJY:023422620002	not necessary	see <sup>6)</sup>	included
integrated	JJY:023422620002	not necessary	see <sup>6)</sup>	included
integrated	JJY:023422620002	not necessary	see <sup>6)</sup>	included
integrated	JJY:023423320001	not necessary	see <sup>6)</sup>	included
integrated	JJY:023423320001	not necessary	see <sup>6)</sup>	included
integrated	JJY:023434020003	not necessary	see <sup>6)</sup>	included
integrated	JJY:023434020003	not necessary	see <sup>6)</sup>	included
integrated	JJY:023434020003	not necessary	see <sup>6)</sup>	included
integrated	JJY:023434020003	not necessary	see <sup>6)</sup>	included
integrated  3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD–FSF (Part number)	JJY:023434020003  Braking resistors side-mounted (Part number)		see <sup>6)</sup> Sine-wave filter side-mounted (Part number)	Shield plate for the Power Modules (Part number)
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD–FSF (Part number)	Braking resistors side-mounted (Part number)	Output reactor side-mounted (Part number)	Sine-wave filter side-mounted (Part number)	Shield plate for the Power Modules (Part number)
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD–FSF (Part number) 6SL3203-0CE13-2AA0	Braking resistors side-mounted (Part number) 6SL3201-0BE14-3AA0	Output reactor side-mounted (Part number) 6SL3202-0AE16-1CA0	Sine-wave filter side-mounted (Part number)	Shield plate for the Power Modules (Part number) included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number) 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0	Braking resistors side-mounted (Part number) 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0	Output reactor side-mounted (Part number) 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0	Sine-wave filter side-mounted (Part number) $\begin{array}{c} see^{6} \\ see^{6} \end{array}$	Shield plate for the Power Modules (Part number) included included
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD-FSF (Part number) 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0	Sine-wave filter side-mounted (Part number) $\begin{array}{c} see^{6} \\ see^{6} \\ see^{6} \end{array}$	Shield plate for the Power Modules (Part number)  included included included
3AC line reactor side-mounted up to FSC <sup>5</sup> ); integrated for FSD-FSF (Part number) 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE21-0AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0	Output reactor side-mounted (Part number) 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0	Sine-wave filter side-mounted (Part number)  see <sup>6</sup> see <sup>6</sup> see <sup>6</sup> see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included included included included
3AC line reactor side-mounted up to FSC <sup>5</sup> ); integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0	Sine-wave filter side-mounted (Part number)  see <sup>6</sup> see <sup>6</sup> see <sup>6</sup> see <sup>6</sup> see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included included included included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-1CA0 6SL3202-0AE18-8CA0	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup> see <sup>6)</sup> see <sup>6)</sup> see <sup>6)</sup> see <sup>6)</sup> see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included included included included included included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0  6SL3202-0AE16-1CA0  6SL3202-0AE16-1CA0  6SL3202-0AE16-1CA0  6SL3202-0AE18-8CA0  6SL3202-0AE21-8CA0	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included included included included included included included
3AC line reactor side-mounted up to FSC 5; integrated for FSD-FSF (Part number) 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-8AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included included included included included included included included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0	Output reactor side-mounted (Part number)  65L3202-0AE16-1CA0 65L3202-0AE16-1CA0 65L3202-0AE16-1CA0 65L3202-0AE16-1CA0 65L3202-0AE16-1CA0 65L3202-0AE18-8CA0 65L3202-0AE21-8CA0 65L3202-0AE21-8CA0 65L3202-0AE21-8CA0	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number) 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE23-8AA0  integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 6SL3202-0AE23-8CA0 not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001 JJY:023422620001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 not necessary not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  integrated  integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001 JJY:023422620001 JJY:023422620001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 not necessary not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  integrated  integrated  integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001 JJY:023422620001 JJY:023424020001 JJY:023424020001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 not necessary not necessary not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  integrated  integrated  integrated  integrated  integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 1JY:0234200001  JJY:023424020001  JJY:023424020001  JJY:023434020001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 not necessary not necessary not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  integrated  integrated  integrated  integrated  integrated  integrated  integrated  integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001 JJY:023422620001 JJY:023424020001 JJY:023424020001 JJY:023434020001 JJY:023434020001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 not necessary not necessary not necessary not necessary not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  integrated	Braking resistors side-mounted (Part number)  65L3201-0BE14-3AA0 65L3201-0BE14-3AA0 65L3201-0BE14-3AA0 65L3201-0BE14-3AA0 65L3201-0BE21-0AA0 65L3201-0BE21-0AA0 65L3201-0BE21-8AA0 65L3201-0BE21-8AA0 65L3201-0BE21-8AA0 65L3201-0BE23-8AA0 65L3201-0BE23-8AA0 65L3201-0BE23-8AA0 1JY:023422620001 1JY:023424020001 1JY:023424020001 1JY:023434020001 1JY:023434020001 1JY:023434020001 1JY:023454020001	Output reactor side-mounted (Part number)  65L3202-0AE16-1CA0 65L3202-0AE16-1CA0 65L3202-0AE16-1CA0 65L3202-0AE16-1CA0 65L3202-0AE16-1CA0 65L3202-0AE18-8CA0 65L3202-0AE21-8CA0 65L3202-0AE21-8CA0 65L3202-0AE21-8CA0 65L3202-0AE23-8CA0 65L3202-0AE23-8CA0 not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number) 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE23-8AA0 6SL3203-0CE23-8AA0 integrated	Braking resistors side-mounted (Part number)  65L3201-0BE14-3AA0 65L3201-0BE14-3AA0 65L3201-0BE14-3AA0 65L3201-0BE14-3AA0 65L3201-0BE21-0AA0 65L3201-0BE21-0AA0 65L3201-0BE21-8AA0 65L3201-0BE21-8AA0 65L3201-0BE21-8AA0 65L3201-0BE23-8AA0 65L3201-0BE23-8AA0 65L3201-0BE23-8AA0 1JY:023422620001 1JY:023424020001 1JY:023424020001 1JY:023434020001 1JY:023454020001 1JY:023454020001 1JY:023454020001 1JY:023454020001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number) 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE23-8AA0 integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001 JJY:023422620001 JJY:023424020001 JJY:023424020001 JJY:023454020001 JJY:023454020001 JJY:023454020001 JJY:023454020001 JJY:023454020001 JJY:023454020001 JJY:023454020001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number) 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE13-2AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-0AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE21-8AA0 6SL3203-0CE23-8AA0 6SL3203-0CE23-8AA0 integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001 JJY:023422620001 JJY:023424020001 JJY:023434020001 JJY:023454020001 JJY:023454020001 JJY:023454020001 JJY:023464020001 JJY:023464020001 JJY:023464020001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 6SL3202-0AE23-8CA0 not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC 5); integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE23-8AA0  integrated  integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001 JJY:023422620001 JJY:023424020001 JJY:023434020001 JJY:023454020001 JJY:023454020001 JJY:023464020001 JJY:023464020001 JJY:023464020001 JJY:023464020001 GSL3000-1BE31-3AA0	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 6SL3202-0AE23-8CA0 not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included
3AC line reactor side-mounted up to FSC <sup>5)</sup> ; integrated for FSD-FSF (Part number)  6SL3203-0CE13-2AA0  6SL3203-0CE13-2AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-0AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE21-8AA0  6SL3203-0CE23-8AA0  integrated	Braking resistors side-mounted (Part number)  6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE14-3AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-0AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE21-8AA0 6SL3201-0BE23-8AA0 6SL3201-0BE23-8AA0 JJY:023422620001 JJY:023422620001 JJY:023424020001 JJY:023434020001 JJY:023454020001 JJY:023454020001 JJY:023454020001 JJY:023464020001 JJY:023464020001 JJY:023464020001	Output reactor side-mounted (Part number)  6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE16-1CA0 6SL3202-0AE18-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE21-8CA0 6SL3202-0AE23-8CA0 6SL3202-0AE23-8CA0 not necessary	Sine-wave filter side-mounted (Part number)  see <sup>6)</sup>	Shield plate for the Power Modules (Part number)  included

<sup>3)</sup> An unfiltered Power Module is required to use the external Class B filter

Side-mounted up to frame size FSC; integrated from FSD. see Prodis:
 http://support.automation.siemens.com/WW/view/de/84925578

<sup>5)</sup> For frame sizes A–C, the line reactor can be omitted if a Power Module one stage higher is selected. Mpre detailed information is provided in the catalog.

<sup>6)</sup> Selected supplementary products, for example filters or braking resistors are available through our selected "Product partners". Here, select "Solution Partner Finder" as technology "Drive Object": siemens.com/partnerfinder

What power is required? (LO = Low Overload; HO = High Overload)

PM240-2 Power Modules have an integrated braking chopper and are suitable for many applications in general machinery construction.

Rated power LO (kW)	Rated power (hp)	Output current LO (A)	Output current HO (A)	Frame size
11	10	14	11	FSD
15	15	19	14	FSD
18.5	20	23	19	FSD
22	25	27	23	FSD
30	30	35	27	FSD
37	40	42	35	FSD
45	50	52	42	FSE
55	60	62	52	FSE
75	75	80	62	FSF
90	100	100	80	FSF
110	100	115	100	FSF
132	125	142	115	FSF

Is a filtered device of Class A required?

The integrated EMC filter (Class A filter) is required to maintain the cable-conducted interference voltages and the radiated disturbances for installations in compliance with EN 61800-3 Category C2.

	Power Modules with integrated Class A filter (Part number)	Unfiltered Power Modules (Part number)
	6SL3210-1PH21-4AL0	6SL3210-1PH21-4UL0
	6SL3210-1PH22-0AL0	6SL3210-1PH22-0UL0
	6SL3210-1PH22-3AL0	6SL3210-1PH22-3UL0
7,000	6SL3210-1PH22-7AL0	6SL3210-1PH22-7UL0
9	6SL3210-1PH23-5AL0	6SL3210-1PH23-5UL0
,	6SL3210-1PH24-2AL0	6SL3210-1PH24-2UL0
0777	6SL3210-1PH25-2AL0	6SL3210-1PH25-2UL0
	6SL3210-1PH26-2AL0	6SL3210-1PH26-2UL0
- \ \ \ \	6SL3210-1PH28-0AL0	6SL3210-1PH28-0UL0
	6SL3210-1PH31-0AL0	6SL3210-1PH31-0UL0
	6SL3210-1PH31-2AL0	6SL3210-1PH31-2LIL0

Are additional external line filters required (for example to maintain specific EMC values)?

Unfiltered Power Modules (Part number)         Power Modules integrated Class A filter (Part number)         Class A filter is already integrated         Class B line filter           65L3210-1PH21-4UL0         65L3210-1PH21-4AL0         integrated         -           65L3210-1PH22-OUL0         65L3210-1PH22-OAL0         integrated         -           65L3210-1PH22-3UL0         65L3210-1PH22-3AL0         integrated         -           65L3210-1PH23-5UL0         65L3210-1PH23-5AL0         integrated         -           65L3210-1PH24-2UL0         65L3210-1PH24-2AL0         integrated         -           65L3210-1PH25-2UL0         65L3210-1PH25-2AL0         integrated         -           65L3210-1PH26-2UL0         65L3210-1PH26-2AL0         integrated         -           65L3210-1PH28-0UL0         65L3210-1PH28-0AL0         integrated         -           65L3210-1PH31-0UL0         65L3210-1PH31-0AL0         integrated         -           65L3210-1PH31-2UL0         65L3210-1PH31-2AL0         integrated         -           65L3210-1PH31-4UL0         65L3210-1PH31-4AL0         integrated         -					
6SL3210-1PH22-3UL0 6SL3210-1PH22-3AL0 6SL3210-1PH22-3UL0 6SL3210-1PH22-7AL0 6SL3210-1PH23-5UL0 6SL3210-1PH23-5AL0 6SL3210-1PH24-2UL0 6SL3210-1PH24-2AL0 6SL3210-1PH25-2UL0 6SL3210-1PH25-2AL0 6SL3210-1PH26-2UL0 6SL3210-1PH26-2AL0 6SL3210-1PH28-0UL0 6SL3210-1PH28-0AL0 6SL3210-1PH31-0UL0 6SL3210-1PH31-0AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0	Power Modules	integrated Class A filter			Class B line filter
6SL3210-1PH22-3UL0 6SL3210-1PH22-7AL0 6SL3210-1PH23-5UL0 6SL3210-1PH23-5AL0 6SL3210-1PH24-2UL0 6SL3210-1PH24-2AL0 6SL3210-1PH25-2UL0 6SL3210-1PH25-2AL0 6SL3210-1PH26-2UL0 6SL3210-1PH26-2AL0 6SL3210-1PH28-0UL0 6SL3210-1PH28-0AL0 6SL3210-1PH31-0UL0 6SL3210-1PH31-0AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0	6SL3210-1PH21-4UL0	6SL3210-1PH21-4AL0		integrated	_
6SL3210-1PH22-7UL0 6SL3210-1PH22-7AL0 6SL3210-1PH23-5UL0 6SL3210-1PH23-5AL0 6SL3210-1PH24-2UL0 6SL3210-1PH24-2AL0 6SL3210-1PH25-2UL0 6SL3210-1PH25-2AL0 6SL3210-1PH26-2UL0 6SL3210-1PH26-2AL0 6SL3210-1PH28-0UL0 6SL3210-1PH28-0AL0 6SL3210-1PH31-0UL0 6SL3210-1PH31-OAL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0	6SL3210-1PH22-0UL0	6SL3210-1PH22-0AL0		integrated	_
6SL3210-1PH24-2UL0 6SL3210-1PH24-2AL0 6SL3210-1PH25-2UL0 6SL3210-1PH25-2AL0 6SL3210-1PH26-2UL0 6SL3210-1PH26-2AL0 6SL3210-1PH28-0UL0 6SL3210-1PH28-0AL0 6SL3210-1PH31-0UL0 6SL3210-1PH31-OAL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0	6SL3210-1PH22-3UL0	6SL3210-1PH22-3AL0		integrated	_
6SL3210-1PH24-2UL0 6SL3210-1PH24-2AL0 6SL3210-1PH25-2UL0 6SL3210-1PH25-2AL0 6SL3210-1PH26-2UL0 6SL3210-1PH26-2AL0 6SL3210-1PH28-0UL0 6SL3210-1PH28-0AL0 6SL3210-1PH31-0UL0 6SL3210-1PH31-OAL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0	6SL3210-1PH22-7UL0	6SL3210-1PH22-7AL0	0 V ted	integrated	_
6SL3210-1PH24-2UL0 6SL3210-1PH25-2AL0 integrated –  6SL3210-1PH26-2UL0 6SL3210-1PH26-2AL0 integrated –  6SL3210-1PH28-0UL0 6SL3210-1PH28-0AL0 integrated –  6SL3210-1PH31-0UL0 6SL3210-1PH31-OAL0 integrated –  6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 integrated –	6SL3210-1PH23-5UL0	6SL3210-1PH23-5AL0	69 een	integrated	_
6SL3210-1PH25-2UL0 6SL3210-1PH25-2AL0 integrated –  6SL3210-1PH26-2UL0 6SL3210-1PH26-2AL0 integrated –  6SL3210-1PH28-0UL0 6SL3210-1PH31-0AL0 integrated –  6SL3210-1PH31-0UL0 6SL3210-1PH31-2AL0 integrated –  6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 integrated –	6SL3210-1PH24-2UL0	6SL3210-1PH24-2AL0		integrated	_
6SL3210-1PH28-0UL0 6SL3210-1PH28-0AL0 integrated – 6SL3210-1PH31-0UL0 6SL3210-1PH31-2AL0 integrated – 6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 integrated –	6SL3210-1PH25-2UL0	6SL3210-1PH25-2AL0	A24 no etel	integrated	_
6SL3210-1PH28-0UL0       6SL3210-1PH28-0AL0       =       0       integrated       -         6SL3210-1PH31-0UL0       6SL3210-1PH31-0AL0       integrated       -         6SL3210-1PH31-2UL0       6SL3210-1PH31-2AL0       integrated       -	6SL3210-1PH26-2UL0	6SL3210-1PH26-2AL0	e PN has nplo	integrated	_
6SL3210-1PH31-2UL0 6SL3210-1PH31-2AL0 integrated –	6SL3210-1PH28-0UL0	6SL3210-1PH28-0AL0		integrated	_
	6SL3210-1PH31-0UL0	6SL3210-1PH31-0AL0		integrated	_
6SL3210-1PH31-4UL0 6SL3210-1PH31-4AL0 integrated –	6SL3210-1PH31-2UL0	6SL3210-1PH31-2AL0		integrated	_
	6SL3210-1PH31-4UL0	6SL3210-1PH31-4AL0		integrated	_

been completely selected

The PM250 has now

#### Power Modules 3AC PM250/380V - 480V +/-10 %

What power is required? (LO = Low Overload; HO = High Overload)

PM250 Power Modules have integrated energy recovery. This means that any braking energy is directly fed back into the line supply.

Four-quadrant applications — a braking chopper is not required.

Rated power LO (kW)	Rated power (hp)	Output current LO (A)	Output current HO (A)	Frame size
7.5	10	18	13.2	FSC
11	15	25	19	FSC
15	20	32	26	FSC
18.5	25	38	32	FSD
22	30	45	38	FSD
30	40	60	45	FSD
37	50	75	60	FSE
45	60	90	75	FSE
55	75	110	90	FSF
75	100	145	110	FSF
90	125	178	145	FSF

Is a filtered device of Class A required?

The integrated EMC filter (Class A filter) is required to maintain the cable-conducted interference voltages and the radiated disturbances for installations in compliance with EN 61800-3 Category C2.

Unfiltered **Power Modules with Power Modules** integrated Class A filter (Part number) (Part number) 6SL3225-0BE25-5AA1 6SL3225-0BE27-5AA1 6SL3225-0BE31-1AA1 6SL3225-0BE31-5UA0 6SI 3225-0RE31-5AA0 6SL3225-0BE31-8UA0 6SL3225-0BE31-8AA0 6SL3225-0BE32-2AA0 6SL3225-0BE32-2UA0 6SL3225-0BE33-0AA0 6SL3225-0BE33-0UA0 6SL3225-0BE33-7UA0 6SL3225-0BE33-7AA0 6SL3225-0BE34-5UA0 6SL3225-0BE34-5AA0 6SL3225-0BE35-5UA0 6SL3225-0BE35-5AA0 6SL3225-0BE37-5AA0 6SL3225-0BE37-5UA0

Are additional external line filters required (for example to maintain specific EMC values)?

The additional EMC filter (Class B filter) is also used to maintain cable-conducted interference voltages for installations according to EN 61800-3 Category C1.

Class A filter is integrated in the filter device up to 90 kW	Class B line filter (subassembly) <sup>3</sup> (Part number)
integrated	6SL3203-0BD23-8SA0
integrated	6SL3203-0BD23-8SA0
integrated	6SL3203-0BD23-8SA0
integrated	-
integrated	_
integrated	_
integrated	_
integrated	-
integrated	-
integrated	-
integrated	_

Missing options such as sine-wave filter, sub-chassis braking resistors, etc., can be supplied from audited drive option suppliers.

More detailed information is provided at www.siemens.com/sinamics-G120

<sup>3)</sup> An unfiltered Power Module is required to use the external Class B filter

	Is a braking resistor required as a result of the application?  Excess energy in the DC link is dissipated using a braking resistor. Frame sizes FSA to FSF already include an integrated braking chopper (electronic switch).		Should an output filter be used, for example, in order to be able to use longer motor cables?			Is a shield plate required for the Power Module?
Line reactors: to smooth voltage peaks, buffer commutation dips and reduce the effects of harmonics on the drive and line supply.			Output reactors reduce the voltage stress on the motor winding. The cable lengths between the drive and motor can be extended.	Sine-wave filters limit the voltage rate of rise and the capacitive recharging currents. An output reactor is not required.		The shield connection kit simplifies connecting the shields of supply and control cables, offers mechanical strain relief and guarantees an optimum EMC behavior.
Line reactor	Braking resistors (Part number)		Output reactor	Sine-wave filter		Shield plate for the Power Modules
integrated	JJY:023424020002	1	not necessary	see <sup>6)</sup>		included
integrated	JJY:023424020002	\	not necessary	see <sup>6)</sup>	N	included
integrated	JJY:023424020002	١	not necessary	see <sup>6)</sup>		included
integrated	JJY:023424020002		not necessary	see <sup>6)</sup>		included
integrated	JJY:023424020002		not necessary	see <sup>6)</sup>		included
integrated	JJY:023424020002		not necessary	see <sup>6)</sup>		included
integrated	JJY:023434020002	/	not necessary	see <sup>6)</sup>	7	included
integrated	JJY:023434020002		not necessary	see <sup>6)</sup>		included
integrated	JJY:023464020002		not necessary	see <sup>6)</sup>		included
integrated	JJY:023464020002		not necessary	see <sup>6)</sup>		included
integrated	JJY:023464020002		not necessary	see <sup>6)</sup>		included
integrated	JJY:023464020002		not necessary	see <sup>6)</sup>		included

	Is a braking resistor required as a result of the application?		Should an output filter be used, for example, in order to be able to use longer motor cables?		
In conjunction with the PM250, a line reactor is not required, and it is also not permissible that one is used.	The PM250 is capable of energy recovery. A braking resistor is not used, and it is also not permissible that one is used.	Output reactors reduce the voltage stress on the motor winding. The cable lengths between the drive and motor can be extended.	Sine-wave filters limit the voltage rate of rise and the capacitive recharging currents. An output reactor is not required.	The shield connection kit simplifies connecting the shields of supply and control cables, offers mechanical strain relief and guarantees an optimum EMC behavior.	
	PM250 with energy recovery. As a consequence, it is not permissible that a braking resistor is used.	Subchassis output reactor (Part number)	Sine-wave filter FSC subchassis, from FSD, side-mounted (Part number)	Shield plate for the Power Modules (Part number)	
-	is not required	6SL3202-0AJ23-2CA0	6SL3202-0AE22-0SA0	6SL3262-1AC00-0DA0	
-	is not required	6SL3202-0AJ23-2CA0	6SL3202-0AE23-3SA0	6SL3262-1AC00-0DA0	
-	is not required	6SL3202-0AJ23-2CA0	6SL3202-0AE23-3SA0	6SL3262-1AC00-0DA0	
-	is not required	6SE6400-3TC05-4DD0	6SL3202-0AE24-6SA0	6SL3262-1AD00-0DA0	
-	is not required	6SE6400-3TC03-8DD0	6SL3202-0AE24-6SA0	6SL3262-1AD00-0DA0	
-	is not required	6SE6400-3TC05-4DD0	6SL3202-0AE26-2SA0	6SL3262-1AD00-0DA0	
-	is not required	6SE6400-3TC08-0ED0	6SL3202-0AE28-8SA0	6SL3262-1AD00-0DA0	
-	is not required	6SE6400-3TC07-5ED0	6SL3202-0AE28-8SA0	6SL3262-1AD00-0DA0	
-	is not required	6SE6400-3TC14-5FD0	6SL3202-0AE31-5SA0	6SL3262-1AF00-0DA0	
-	is not required	6SE6400-3TC15-4FD0	6SL3202-0AE31-5SA0	6SL3262-1AF00-0DA0	
-	is not required	6SE6400-3TC14-5FD0	6SL3202-0AE31-8SA0	6SL3262-1AF00-0DA0	

<sup>6)</sup> Selected supplementary products, for example filters or braking resistors are available through our selected "Product partners". Here, select "Solution Partner Finder" as technology "Drive Object": siemens.com/partnerfinder



CU250S-2 Control Unit

Is an encoder used for signs integrated positioning				
	n	10		<b>yes</b> (EPos positioning functionality through Extended Function license)
CU230P-2	CU240B-2	CU240E-2	CU240E-2 Failsafe	CU250S-2

Is integrated safety technology required?						
			yes			
		STO (Safe Torque Off)	STO (Safe Torque Off)	STO (Safe Torque Off)		
			SS1 (Safe Stop 1)	SS1 (Safe Stop 1)		
no			SLS (Safely Limited Speed)	SBC (Safe Brake Control) <sup>1)</sup>		
			SSM (Safe Speed Monitor)	SLS (Safely Limited Speed) <sup>2)</sup>		
			SDI (Safe Direction)	SSM (Safe Speed Monitor) <sup>2)</sup>		
				SDI (Safe Direction) <sup>2)</sup>		
				A Safe Brake Relay is required for the SBC function     With Safety license		
CU230P-2	CU240B-2	CU240E-2	CU240E-2 Failsafe	CU250S-2		

How many inputs ar	nd outputs are required?				
Digital inputs (DI)	6	4	6	6	11
Failsafe DI	-	-	1 (opt. for 2 DI)	3 (opt. for 2 DI)	3 (opt. for 2 DI)
Digital outputs (DO)	3	1	3	3	3 (opt. 1 F-DO)
Fast DI/DO	_	-	_	_	4
Analog inputs	4	1	2	2	2
Analog outputs	2	1	2	2	2
	CU230P-2	CU240B-2	CU240E-2	CU240E-2 Failsafe	CU250S-2

What type of communication/bus system is required?							
USS, Modbus RTU	CU230P-2 HVAC	CU240B-2	CU240E-2	CU240E-2 F	CU250S-2		
033, Moubus KTO	6SL3243-0BB30-1HA3	6SL3244-0BB00-1BA1	6SL3244-0BB12-1BA1	6SL3244-0BB13-1BA1	6SL3246-0BA22-1BA0		
BACnet MS/TP	CU230P-2 HVAC						
	6SL3243-0BB30-1HA3	_	_	_	_		
PROFIBUS DP	CU230P-2 DP	CU240B-2 DP	CU240E-2 DP	CU240E-2 DP-F	CU250S-2 DP		
PROFIBUS DP	6SL3243-0BB30-1PA3	6SL3244-0BB00-1PA1	6SL3244-0BB12-1PA1	6SL3244-0BB13-1PA1	6SL3246-0BA22-1PA0		
PROFINET/EtherNet/IP	CU230P-2 PN		CU240E-2 PN	CU240E-2 PN-F	CU250S-2 PN		
FROFINE I/EUTETNEUTP	6SL3243-0BB30-1FA0	=	6SL3244-0BB12-1FA0	6SL3244-0BB13-1FA0	6SL3246-0BA22-1FA0		

Permissible combinations with Power Modules							
PM240	yes	yes	yes	yes	yes		
PM240-2	yes	yes	yes	yes	yes		
PM250	yes	yes	yes	yes	yes		

Which optional shield	Which optional shield connection kit is required for the particular Control Unit?							
Shield connection kit 1 6SL3264-1EA00-0FA0	HVAC, PROFIBUS	-	-	-	-			
Shield connection kit 2 6SL3264-1EA00-0HA0	-	USS, Modbus RTU, PROFIBUS	USS, Modbus RTU, PROFIBUS	USS, Modbus RTU, PROFIBUS	-			
Shield connection kit 3 6SL3264-1EA00-0HB0	PROFINET/EtherNet/IP	PROFINET/EtherNet/IP	PROFINET/EtherNet/IP	PROFINET/EtherNet/IP	-			
Shield connection kit 4 6SL3264-1EA00-0LA0	-	-	-	-	All versions			

Optional additional components	
Description	Part number
Intelligent Operator Panel (IOP) (with 13 interface languages: German, English, French, Italian, Spanish, Portuguese, Dutch, Swedish, Russian, Czech, Polish, Turkish, Finnish)	6SL3255-0AA00-4JA1
Intelligent Operator Panel (IOP) (with the user interfaces simplified Chinese and English)	6SL3255-0AA00-4JC1
IOP Handheld (degree of protection IP54)	6SL3255-0AA00-4HA0
Basic Operator Panel (BOP-2)	6SL3255-0AA00-4CA1
Door mounting kit for BOP-2/IOP	6SL3256-0AP00-0JA0
SINAMICS memory card (SD-card)	6SL3054-4AG00-2AA0
Additional licenses for CU250S-2	
SD card + license Extended Functions Safety (SLS, SSM, SDI)	6SL3054-4AG00-2AA0-Z F01
SD card + license Extended Functions basic positioning (EPos)	6SL3054-4AG00-2AA0-Z E01
SD card + license Extended Safety + basic positioning	6SL3054-4AG00-2AA0-Z F01+E01
License Extended Functions Safety for CU250S-2	6SL3074-0AA10-0AA0
License Extended Functions basic positioning (EPos)	6SL3074-7AA04-0AA0
Additional licenses for CU250S-2 plus firmware V4.7	
SD card + license Extended Functions Safety (SLS, SSM, SDI) + FW V4.7	6SL3054-7EH00-2BA0-Z F01
SD card + license Extended Functions basic positioning (EPos) + FW V4.7	6SL3054-7EH00-2BA0-Z E01
SD card + license Extended Functions Safety + basic positioning + FW V4.7	6SL3054-7EH00-2BA0-Z F01+E01
PC connection kit 2 (for CU230P-2, CU240B-2, CU240E-2, CU250S-2)	6SL3255-0AA00-2CA0
Brake Relay (for direct activation of a motor brake by the CU)	6SL3252-0BB00-0AA0
Safe Brake Relay (Safety version)	6SL3252-0BB01-0AA0
SINAMICS G120/G120C connector plug	6SL3200-0ST05-0AA0
SINAMICS G120/G120C fan unit	6SL3200-0SF12-0AA0
Push-through mounting frame for PM240-2 push-through Power Modules	
frame size FSA	6SL3260-6AA00-0DA0
frame size FSB	6SL3260-6AB00-0DA0
frame size FSC	6SL3260-6AC00-0DA0

Software for engineering and commissioning					
Description	Part number				
STARTER commissioning tool on DVD	6SL3072-0AA00-0AG0				
SINAMICS Startdrive commissioning tool on DVD	6SL3072-4DA02-0XG0				
SIZER for Siemens Drives engineering tool	6SL3070-0AA00-0AG0				
CAD Creator	6SL3075-0AA00-0AG0				

Detailed information about the products and options can be found in the current Catalog D 31, chapter "SINAMICS G120 standard inverters" or in the Siemens Industry Mall: siemens.com/industrymall

Power units	PM240 / PM240-2 IP20		PM250 IP20		
	General machinery construction; Braking with a braking resistor		General machinery construction; Braking with energy recovery		
Line voltage	1AC / 3AC 200 240V +/-10 % 3AC 380V 480V +/-10 % 3AC 500V 690V +/-10 %		3AC 380V 480V +/-10 %		
Power	но	LO	но	LO	
HO = High Overload LO = Low Overload	200 240V 1AC 0.37 3 kW (.5–4 hp) 3AC 0.37 45 kW (.5–5 hp) 380 480V 3AC 0.37 200 kW (.5–250 hp) 500 690V 3AC 7.5 110 kW (10–150 hp)	200 240V 1AC 0.55 4 kW (.75–5 hp) 3AC 0.55 55 kW (.75–75 hp) 380 480V 3AC 0.55–250 kW (.75–300 hp) 500 690V 3AC 11 132 kW (15–200 hp)	Unfiltered 15 75 kW (20–100 hp) Filtered 5.5 75 kW (7.5–125 hp)	Unfiltered 18.5 90 kW (25–125 hp) Filtered 7.5 90 kW (10–125 hp)	
Rated input current	но	LO	но	LO	
(dependent upon the motor load and line impedance)	200 240V 1AC 6.6 37.5 A 3AC 3.8 164 A 380 480V 3AC 2.0 354 <sup>1)</sup> /442 A 500 690V 3AC 11 122 A	200 240V 1AC 7.5 43 A 3AC 4.3 172 A 380 480V 3AC 2.3 354 <sup>1)</sup> /442 A 500 690V 3AC 14 137A	13.2 135 A	18 166 A	
Rated output current	но	LO	но	LO	
(derating for ambient temperatures) $> 40$ °C (LO) or $> 50$ °C (HO)	200 240V 1AC 2.3 13.6 A 3AC 2.3 154A 380 480V 3AC 1.3 370 A 500 690V 3AC 11 115 A	200 240V 1AC 3.2 17.5 A 3AC 3.2 178 380 480V 3AC 1.7 477 A 500 690V 3AC 14 142 A	1.3 145 A	1.7 178 A	
Conformance with standards	UL, cUL, CE, C-Tick, SEMI F47		UL, cUL, CE, C-Tick		
CE Marking	According to the Low-Voltage Dire	ective 2006/95/EC			
Electrical information					
Line frequency	47 63 Hz				
Low Overload		manding a low level of dynamic per eed precision. For example: centrifu		quare-law torque characteristic with cating blowers, radial compressors,	
Overload capability (for Low Overload)	150% for 3 seconds: 110% for 57	seconds			
High Overload		manding a higher dynamic performanple: conveyor belts, geared pumps,			
Overload capability (for High Overload)	200% for 3 seconds: 150% for 57	seconds			
Overload capability (LO/HO)	When using the overload capabilit	y, the continuous output current is r	not reduced		
Output frequency	0 550 Hz (control modes V/f and	d FCC), 200 Hz SLVC			
Pulse frequency	4 kHz (standard) or 4 16 kHz (derating)  4 kHz (standard) or 4 kHz 16 kHz (derating)  FSF: 4 kHz (standard) or 4 kHz 8 kHz (derating)				
Electromagnetic compatibility	Class A or B line filter <sup>3)</sup> available /	partially integrated	Class A or B line filter <sup>2)</sup> available / partially integrated		
Functions					
Brake functions	Dynamic braking, DC braking, mot compound brake	tor holding brake,	Energy recovery in regenerative	operation	
Motors that can be connected	·	I synchronous reluctance motors <sup>4)</sup>			
Protection functions		modulation/overload. Ground fault,	short circuit, stall protection, moto	r blocked protection,	
motor over-temperature, drive over-temperature, parameter inter-locking					

<sup>1)</sup> with line reactor

<sup>2)</sup> only for frame size FSC

<sup>&</sup>lt;sup>3)</sup> class B line filter only for 380-480V FSA-C

<sup>4)</sup> depending upon the respective Control Unit

Control Units	CU230P-2	CU250S-2				
	Optimized for pumps, fans, compressors	Optimized for general application such as conveyor belts and mixer		For demanding applications in the standard drives domain, for example extruders, centrifuges		
Architecture	Application-optimized number of I/O	Basic number of I/O	Standard number of I/O, integrated safety technology	Higher number of I/O, integrated safety technology and basic positioning function		
Mounting dimensions [WxHxD]	73 x 199 x 65.5	73 x 199 x 46	73 x 199 x 46	73 x 199 x 46		
Communication functions						
PROFINET	CU230P-2 PN	-	CU240E-2 PN, CU240E-2 PN-F	CU250S-2 PN		
PROFIBUS DP	CU230P-2 DP	CU240B-2 DP	CU240E-2 DP, CU240E-2 DP-F	CU250S-2 DP		
EtherNet/IP	CU230P-2 PN	-	CU240E-2 PN, CU240E-2 PN-F	CU250S-2 PN		
Modbus RTU and USS	CU230P-2 HVAC	CU240B-2	CU240E-2, CU240E-2 F	CU250S-2		
BACnet MS/TP	CU230P-2 HVAC	-	-	-		
USB interface	1	1	1	1		
Safety functions according to Ca	tegory 3 of EN 954-1 or acc. to SIL2 of	FIEC 61508				
Integrated safety function: STO	-	-	CU240E-2, DP, PN	_		
STO, SS1, SLS, SDI, SSM	-	-	CU240E-2 F, DP-F, PN-F	-		
STO, SBC, SS1	-	-	-	CU250S-2, DP, PN		
STO, SBC, SS1, SLS, SSM, SDI	-	-	-	CU250S-2, DP, PN (SLS, SSM, SDI with Safety license)		
Electrical information						
Supply voltage		24V DC (via Po	ower Modules or externally)			
Digital inputs	6	4	6	11		
Digital inputs failsafe	-	-	CU240E-2, CU240E-2 DP: 1 CU240E-2 DP-F: 3	3		
Analog inputs, parameterizable	2x (-10 to +10V, 0/4 to 20 mA) 1x (0/4 to 20 mA, Pt1000/LG-Ni1000) 1x (Pt1000/LG-Ni1000)	1 x (-10 to +10V, 0/4 to 20 mA)	2 x (-10 to +10V, 0/4 to 20 mA)	2 x (-10 to +10V, 0/4 to 20 mA)		
Digital outputs	2 x (relay NO/NC, 250V AC, 2 A, 30V DC, 5 A) <sup>1)</sup> 1 x (relay NO, 30V DC, 0.5 A)	1 x (transistor, 30V DC, 0.5 A) 1 x (relay NO/NC, 30V DC, 0.5 A)	1 x (transistor, 30V DC, 0.5 A) 2 x (relay NO/NC, 30V DC, 0.5 A)	4 x (transistor, 30V DC, 0.5 A) can be optionally used as digital inputs 1 x relay: NO: 30V DC, 0.5 A 2 x relay: NO/NC: 30V DC, 0.5 A		
Analog outputs	2 x (0 to 10V, 0/4 to 20 mA)	1 x (0 to 10V, 0/4 to 20 mA)	1 x (0 to 10V, 0/4 to 20 mA) 1 x (0 to 10V, 0 to 20 mA)	2 x (0 to 10V, 0/4 to 20 mA)		
Functions			,			
Open-loop/closed-loop	V/f (linea	ar, square law, free, FFC, ECO), field	d-oriented control of speed and to	rque without encoder		
control techniques				Field-oriented control of speed and torque with encoder		
Setpoints	Setpoint selection: analog value, fixed	d setpoints (max. 16), motorized p	otentiometer, communication into	erface, PID controller for process quantities		
	Setpoint channel: minimum speed, m	aximum speed, ramp-function ger	nerator with rounding, 4 skip frequ	uencies		
Protection	<b>Drives:</b> over-voltage and under-voltage and power unit, wire breakage of analoge.			r-temperature of the control module		
	Motor: temperature monitoring with a	nd without temperature sensor, o	ver-speed, locked rotor and stall p	rotection		
	<b>Drive:</b> torque monitoring for dry running protection, belt monitoring					
	Communication: telegram failure, bus interruption					
	Fault message memory: buffer for 8 fa	ault cases, each with 8 faults and fa	ult value and time, buffer for 56 a	arms with alarm value and instant in time		
Mechanical information						
Degree of protection			IP20			
Software						
STARTER, SIZER, DT Configurator, SINAMICS Startdrive	×	x	X	x		
Accessories						
	IOP RO	P-2, shield connection kit. PC inver	ter connection kit 2, memory care	d (SINAMICS SD card)		

<sup>&</sup>lt;sup>1)</sup> For plants and systems corresponding to UL, the following applies: via terminals 18/20 (DO 0 NC) and 23/25 (DO 2 NC) max. 3 A, 30 V DC or 2 A, 250 V AC

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