

The industry's best arbor.

What does it take to build a superior arbor? Heavy-duty construction for years of dependable performance. And a solid-connection design to prevent gaps or wobbling.

- **Replaceable high-speed pilot drill included.** Drills feature a unique, split-point tip that prevents walking – making precise hole location a breeze.
- **Versatile design** – compatible with Greenlee bimetal hole saws, carbide-grit hole saws, and recessed-light hole saws.
- **Slotted set screw** – no hex tool needed when changing pilot drill.
- **Use with Greenlee #901, #902, and #904 bit extensions** to meet any need.



37157



38522



37155



37154



37156



37623



38526

Replacement Arbors and High-Speed Pilot Drills

Arbors

Carton	Clamshell	Bulk	Shank	Shank Size		Min. Chuck Size		Use with hole saw sizes
				In.	mm	In.	mm	
37157	38507	37157B	Round with 3 flats	1/4	6.4	1/4	6.4	9/16" - 1-3/16" (14.3 - 30.2 mm)
38522	38524	38522B	Hex	5/16	7.9	3/8	9.5	9/16" - 1-3/16" (14.3 - 30.2 mm)
37155	38505	37155B	Hex	7/16	11.1	1/2	12.7	9/16" - 1-3/16" (14.3 - 30.2 mm)
37154	38504	37154B	Hex	5/16	7.9	3/8	9.5	1-1/4" - 2" (31.8 - 50.8 mm)
37156	38506	37156B	Hex	7/16	11.1	1/2	12.7	1-1/4" - 6" (31.8 - 152.4 mm) and all Greenlee Recessed Light Hole Saws

Pilot Drills

Carton	Clamshell	Bulk	Length		Diameter		Use with Greenlee Arbors
			In.	mm	In.	mm	
37623	39873	37624	4-1/8	104.8	1/4	6.4	37157, 37155, 37156 and 37154
38526	39893	38991	3-1/4	82.5	1/4	6.4	38522, 37155, 37156 and 37154

Hole Saw Cutting Speed

Saw Diameter		RPM			
Inch	mm	Mild Steel	Cast Iron	Brass	Aluminum
9/16 - 1	14-25	580-350	400-235	790-470	900-525
1-1/16 - 2	27-51	325-170	215-115	435-230	480-255
2-1/16 - 3	52-76	165-115	110-75	220-150	245-170
3-1/8 - 4	79-102	110-85	70-55	140-110	165-130
4-1/8 - 6	105-152	80-55	55-35	110-75	120-75