

HEAVY-DUTY ACCESSORIES

- **FAST, AGGRESSIVE YET BALANCED AND SMOOTH DRILLING.**
- **SPECIALTY STEEL ALLOY HEAT TREATED FOR MAXIMUM TOUGHNESS AND WEAR RESISTANCE. HARD AND TOUGH!**
- **RESHARPENABLE WITH A STANDARD FILE.**
- **REMOVABLE AND REPLACEABLE FEED SCREW EFFORTLESSLY PULLS BIT THROUGH MATERIAL.**



SELFEED BITS

Inside cutting plane shaves hole radius for clean, smooth holes without pressure.



LARGE SELFEED BITS 3"- 4-5/8"

Double inside cutter blades that shave hole radius for clean, smooth holes without pressure. Replaceable arbor.

| BOX PACKAGING CATALOG NUMBER | CLAMSHELL PACKAGING CATALOG NUMBER | DESCRIPTION | SHANK TYPE | FOR STD. PIPE SIZES |
|------------------------------|------------------------------------|------------------|------------------------------|---------------------|
| 48-25-1001 | 48-25-1002 | 1" diameter | 7/16" Hex Quick Change Shank | 1/2" |
| 48-25-1121 | 48-25-1122 | 1-1/8" diameter | | 3/4" |
| 48-25-1251 | 48-25-1252 | 1-1/4" diameter | | |
| 48-25-1371 | 48-25-1372 | 1-3/8" diameter | | |
| 48-25-1501 | 48-25-1502 | 1-1/2" diameter | | |
| 48-25-1751 | 48-25-1752 | 1-3/4" diameter | | |
| 48-25-2001 | 48-25-2002 | 2" diameter | | |
| 48-25-2121 | 48-25-2122 | 2-1/8" diameter | | |
| 48-25-2251 | 48-25-2252 | 2-1/4" diameter | | |
| 48-25-2561 | 48-25-2562 | 2-9/16" diameter | | |
| 48-25-3001 | N/A | 3" diameter | 3 Milled flats | 2-1/2"* |
| 48-25-3621 | N/A | 3-5/8" diameter | 3 Milled flats | 3"* |
| 48-25-4125 | N/A | 4-1/8" diameter | 3 Milled flats | 3"** |
| 48-25-4621 | N/A | 4-5/8" diameter | 3 Milled flats | 4"* |

| CAT. NO. | DESCRIPTION |
|------------|--|
| 48-25-6000 | Accessory kit for selffeed bits. Includes 5 selffeed screws, 3 set screws and hex wrench |
| 48-28-6870 | Feed screw – Coarse Thread – 1/4" |
| 49-96-0060 | Socket wrench – 1/8" |
| 06-83-2625 | Set screw |
| 48-25-7000 | Accessory kit for selffeed bits. Includes 3 selffeed screws, 2 set screws and hex wrench. For 3" and Larger Selffeed Bits. |
| 48-07-0201 | Replaceable arbor. For 3" and Larger Selffeed Bits. |
| 48-28-6880 | Feed screw – Regular Thread – 3/8". For 3" and Larger Selffeed Bits. |
| 49-96-0070 | Socket wrench – 5/32". For 3" and Larger Selffeed Bits. |
| 06-83-3150 | Set screw. For 3" and Larger Selffeed Bits. |

*Cast iron or copper pipe size **PVC pipe w/ coupling



4-BIT CONTRACTORS' KIT

49-22-0135 Assortment of MILWAUKEE selffeed bits for big hole drilling. Sizes include 1-3/8", 1-1/2", 2-1/8", 2-9/16" diameters. Also 5-1/2" one piece – shank and coupling – extension and carrying case.

SELFEED BIT KIT - CASE ONLY

Case is made of hi-impact polyethylene double wall construction for full bit protection. (No metal to metal contact!)

PLUMBERS' KIT CASE: 48-55-0790

CONTRACTORS' KIT CASE (4 OR 7 BIT): 48-55-0775

7/16" SHANK QUICK CHANGE



7/16" HEX SHANK EXTENSIONS WITH QUICK CHANGE SHANK

For selffeed bits, auger bits and hole saws (1" diameter and larger) with 7/16" hex shank. 7/16" Hex Shanks fit 3 Jaw Chucks or 7-16" Quick Change Chucks.

| CATALOG NUMBER | LENGTH | REPLACEMENT SET SCREW |
|----------------|--------|--|
| 48-28-4001 | 5-1/2" | 06-83-2711 |
| 48-28-4006 | 12" | REPLACEMENT 1/8" SOCKET WRENCH 49-96-0060 |
| 48-28-4011 | 18" | |
| 48-28-4016 | 24" | |

7/16" QUICK CHANGE CHUCK

Used with Quick Change Shank

| CAT. NO. | SHANK | APPLICATION |
|------------|-------|-------------------------|
| 48-03-0006 | 1/2" | 7/16" Quick drive shank |



PLUMBERS' KIT



CONTRACTORS' KIT

7-BIT PLUMBERS' KIT

49-22-0065 Complete assortment of the most commonly used MILWAUKEE bits for big hole drilling. Quick change auger sizes include 7/8" (48-13-6552), 1-1/8" (48-13-6554), 1-1/4" (48-13-6555), 1-1/2" (48-13-6557) auger bits and selffeed bits in 1-3/4", 2-1/8", 2-9/16" diameters. Also 5-1/2" one piece – shank and coupling – extension and carrying case.

7-BIT CONTRACTORS' KIT

49-22-0130 Complete assortment of the most commonly used MILWAUKEE selffeed bits for big hole drilling. Sizes include 1", 1-1/8", 1-1/4", 1-1/2", 1-3/4", 2-1/8", 2-9/16" diameters. Also 5-1/2" one piece – shank and coupling – extension and carrying case.