

Since 1956



HAYDON®

H-Block® Rooftop Support Systems

NEW

PRODUCTS & ACCESSORIES INSIDE



H-BLOCK ROOFTOP SUPPORT SYSTEMS

THE **HAYDON**® ADVANTAGE

Haydon Corporation's commitment to quality ensures that customers receive unparalleled levels of service -- where knowledgeable staff knows the business -- and more importantly, the needs of the customer.

Highest Quality Products and Shipping



- All items are packaged in a convenient manner for the customer and to avoid shipping damage.

- Assembled components are shrink wrapped and strapped together on a pallet.

- Smaller components are wrapped and boxed, placed inside the component frame to avoid errors during assembly.

- Every order is shipped with a list of kit contents.

- Customizable kits for any application.

H-BLOCK Rooftop Support Systems NEW Video Series @ www.haydoncorp.com



H-Block
Overview



H-Block
LEED Certifiable



H-Block
Applications

The H-Block Support Systems can support all of the following:

- Solar Racking
- Pipe & Conduit
- Duct work & HVAC
- Cable Tray Systems
- Ceiling Grids
- Roof Walkways
- and many other applications

ABOUT HAYDON CORPORATION

Since 1956, Haydon Corporation has been a leading manufacturer of metal framing systems, serving the industrial and commercial construction industries, as well as the communications and OEM markets. In addition, Haydon serves the residential and commercial hydronic heating industry with a full line of hot water baseboard heating products.

The company's strengths are defined by superior products and, most importantly, the best customer service in the industries served.

Over the years, Haydon has grown into a recognized manufacturer of its own branded products, including H-Strut® Metal Framing Systems,

Haydon hydronic radiation products and its newest line - the H-Block® Rooftop Support Systems.

Haydon's manufacturing facilities are strategically located in the Northeast and Southwest with stocking distribution locations nationwide. Because of the continuous focus on investment in equipment and technology, Haydon customers are assured of quality products and timely delivery.

Haydon's seasoned staff and advanced engineering department stand ready to meet customer's every requirement. For more information, contact 1-800-2-HAYDON or visit the newly design website at www.haydoncorp.com.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

SPECIAL FEATURES

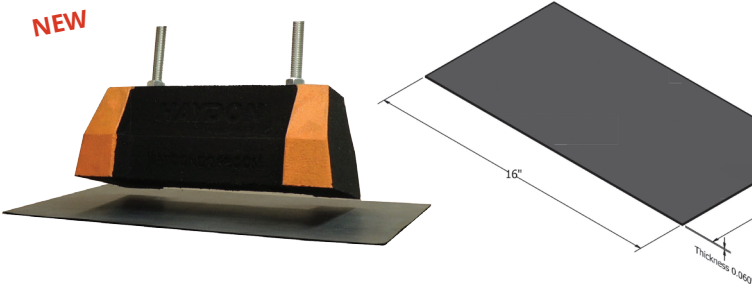
The channel for H-Block support assemblies includes a variety of options. The channel can be made in special lengths, finishes, and alloys including aluminum, stainless steel 304 & 316, PVC coated, powder coated Supr-Green, white or gray; zinc trivalent chromium, pre-galvanized and hot dipped galvanized. See Haydon's engineering catalog at www.haydoncorp.com for a full product selection of channel and hardware.



Scan to see Haydon's H-Strut Metal Framing Engineering Catalog

- Made from 100% post-consumer products
- LEEDs Certifiable
- Meets the Buy America Act & the American Reinvestment Recovery Act (A.R.R.A.)
- Independent Laboratory Tested
- Resistance to Freeze and Thaw
- No deteriorations
- All 4 Corners coated with ANSI #2535.1.1998 Orange for maximum visibility
- Dampens vibrations
- Compatible with most rooftop materials

H-PAD SLIP SHEET



- Protects ALL types of rooftop membranes
- Complies with most Building Codes
- Creates long-term sustainability for the H-Block Rooftop Support System
- Made from EPDM Rubber - 60 mil thickness
- Limits movement

* Recommended to be used with HBS-Roller Series, HBS-CE Extension Series and HBS-PH Pipe Hanger Series

HBS-BASE SERIES

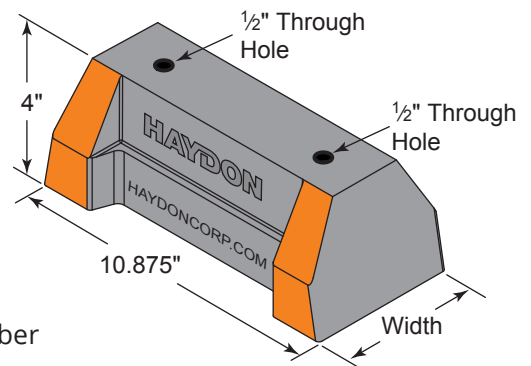


The HBS-Base Series is UV resistant and suitable for installation on most types of roofing material or other flat surfaces. Can be used as a curb (sleeper) replacement. Screw fasteners can be used to attach one or two hole pipe straps or a piece of strut (not included).



Base Area
Shown = 33.1 Sq. In.
For use in bearing calculations

MATERIAL - 100% recycled rubber



HBS-Base Series

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-Standard-Base Only	4" (101mm)	5" (127mm)	10 ⁷ / ₈ " (276mm)	4.80	2,500	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS SERIES



HBS-24 shown with two bases

Like all of the H-Block supports, the HBS Series is perfect for supporting natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications.

The HBS Series provides a longer mounting surface with strut lengths up to 8'.

Standard strut mount pipe clamps are used to secure the pipes. (See page 21).

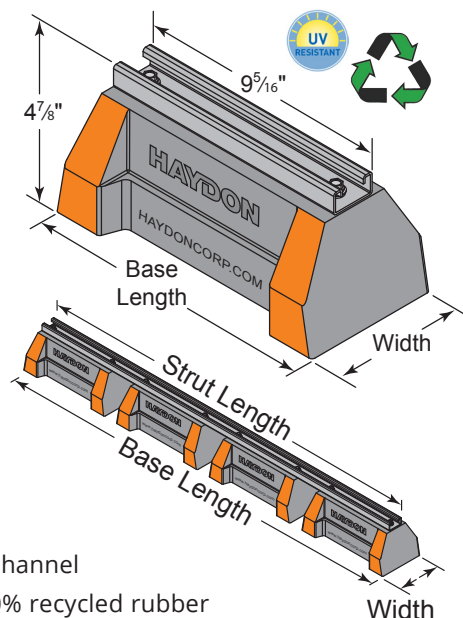
The HBS Series is suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled

Specifications

H-Block Support with $1\frac{3}{16}$ " H-164 Channel

BASE MATERIAL - 100% recycled rubber



HBS-Support With $1\frac{3}{16}$ " H-164 Pre-Galvanized Steel Channel

Model No.	Height	Width	No. of Bases Required	Strut Length	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-10-H-164-PG	4 7/8" (124mm)	5" (127mm)	1	9.312" (237mm)	10 7/8" (276mm)	5.62	2,500	2.0
HBS-24-H-164-PG			2	22.375" (568mm)	24" (610mm)	11.56	5,000	2.0
HBS-36-H-164-PG			3	34.375" (873mm)	36" (914mm)	17.41	7,500	2.0
HBS-48-H-164-PG			4	46.375" (1178mm)	48" (1219mm)	23.25	10,000	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

** Not recommended to be used with any pipe roller series.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

HBS-Support With $1\frac{5}{8}$ " H-132 Pre-Galvanized Steel Channel

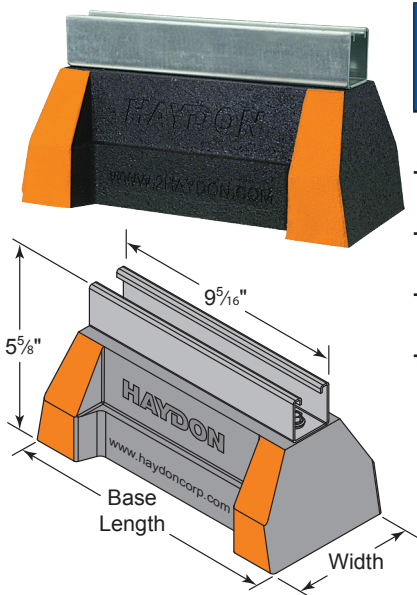
Model No.	Height	Width	No. of Bases Required	Strut Length	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-10-H-132-PG	5 5/8" (143mm)	5" (127mm)	1	9.312" (237mm)	10 7/8" (276mm)	6.26	2,500	2.0
HBS-24-H-132-PG			2	22.375" (568mm)	24" (610mm)	13.10	5,000	2.0
HBS-36-H-132-PG			3	34.375" (873mm)	36" (914mm)	19.77	7,500	2.0
HBS-48-H-132-PG			4	46.375" (1178mm)	48" (1219mm)	26.44	10,000	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

Specifications

H-Block Support with $1\frac{5}{8}$ " H-132 Channel
BASE MATERIAL - 100% recycled rubber



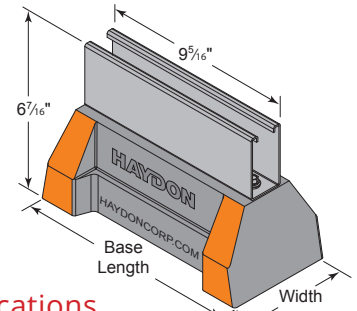
H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-6 SERIES



Like all of the H-Block supports, the HBS-6 Series is perfect for supporting natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications. The HBS-6 Series provides a longer mounting surface with strut lengths up to 8'. The HBS-6 Series is UV resistant and suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled



Specifications

H-Block Support with 2 7/16" H-122 Channel

BASE MATERIAL - 100% recycled rubber

HBS- Support With 2 7/16" H-122 Pre-Galvanized Steel Channel

Model No.	Height	Width	No. of Bases Required	Strut Length	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-6-10-H-122-PG	6 7/16" (165mm)	5" (127mm)	1	9.312" (237mm)	10 7/8" (276mm)	6.69	2,500	2.0
HBS-6-24-H-122-PG			2	22.375" (568mm)	24" (610mm)	14.13	5,000	2.0
HBS-6-36-H-122-PG			3	34.375" (873mm)	36" (914mm)	21.35	7,500	2.0
HBS-6-48-H-122-PG			4	46.375" (1178mm)	48" (1219mm)	28.58	10,000	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

HBS-HPC SERIES

NEW



Like all of the H-Block supports, the HBS-HPC Series is perfect for supporting natural gas and refrigeration piping systems, multiple lines, HVAC equipment and many other applications. The HBS-HPC Series is UV resistant and suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled

Specifications

H-Block Support with hinged pipe clamp or rigid conduit and threaded rod
BASE MATERIAL - 100% recycled rubber



HBS-Support With Threaded Rod and 2 Pipe Clamps

Model No.	Height	Width	Base Length	Weight (Lbs)	Total Load From Both Pipes (Lbs) *	Safety Factor
HBS-HPC-1/2"-EG	10"-12" (254mm-305mm)	5" (127mm)	6 5/8" (168mm)	6.3	250	2.0
HBS-HPC-3/4"-EG				6.4	250	2.0
HBS-HPC-1"-EG				6.5	250	2.0
HBS-HPC-1 1/4"-EG				6.6	250	2.0
HBS-HPC-1 1/2"-EG				6.7	250	2.0
HBS-HPC-2"-EG				6.9	250	2.0

* Each individual pipe to have maximum load of 125 lbs. This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-CB BRIDGE SERIES



Like all of the H-Block supports, the HBS-CB-Bridge Series is perfect for supporting natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications.

The HBS-CB Series provides a longer mounting surface with strut lengths up to 8'.

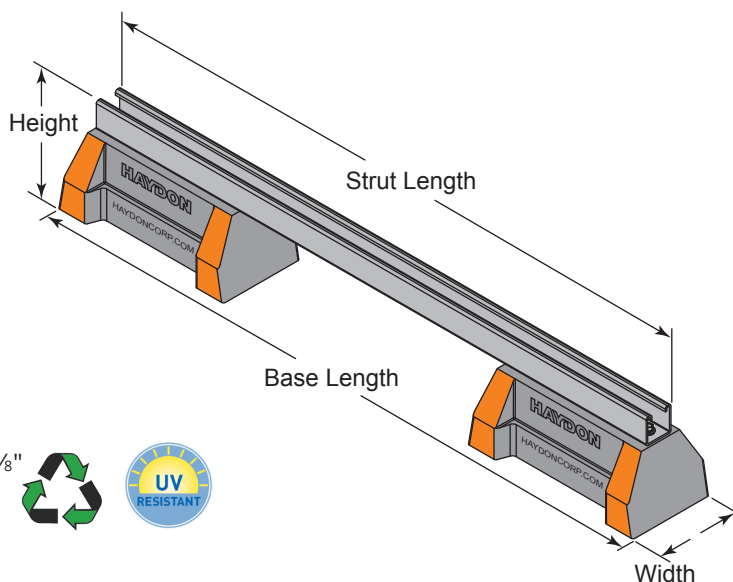
The HBS-CB-Bridge Series is UV resistant and suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled.

Specifications

Base - Bridge style support with two H-Block bases & 1 $\frac{5}{8}$ " H-132 Channel

BASE MATERIAL - 100% recycled rubber



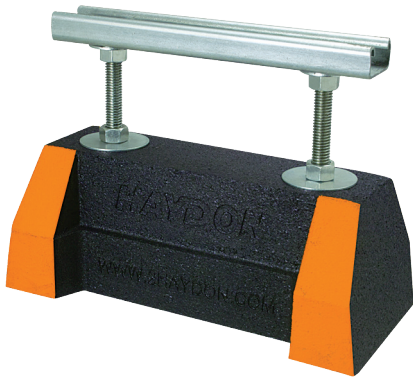
HBS-CB-Bridge Series - Bridge Length Supports With 2 HBS Bases and Channel

Model No.	Height	Width	Strut Length	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-CB10-28-H-132-PG	5 $\frac{5}{8}$ " (143mm)	5" (127mm)	28" (711mm)	29 $\frac{3}{4}$ " (756mm)	13.96	1,253	2.0
HBS-CB10-36-H-132-PG			36" (914mm)	37 $\frac{3}{4}$ " (959mm)	15.18	974	2.0
HBS-CB10-42-H-132-PG			42" (1067mm)	43 $\frac{3}{4}$ " (1111mm)	16.09	835	2.0
HBS-CB10-50-H-132-PG			50" (1270mm)	51 $\frac{3}{4}$ " (1314mm)	17.31	702	2.0
HBS-CB10-60-H-132-PG			60" (1524mm)	61 $\frac{3}{4}$ " (1568mm)	18.84	585	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-CE EXTENSION SERIES



HBS-CE-Extension Series is perfect for supporting natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications.

The HBS-CE-Extension is UV resistant and suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled

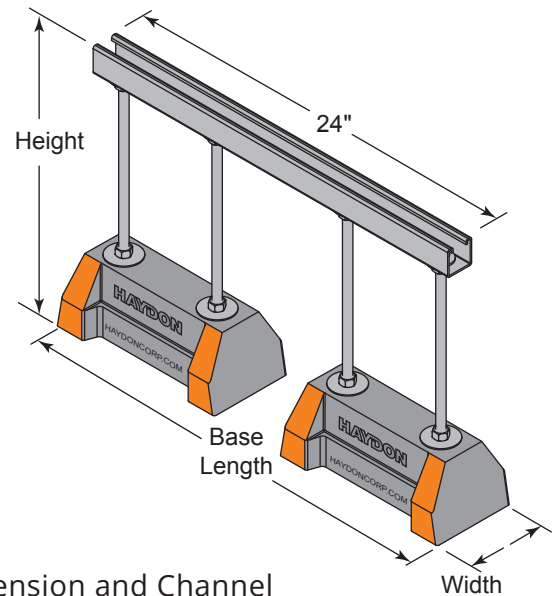
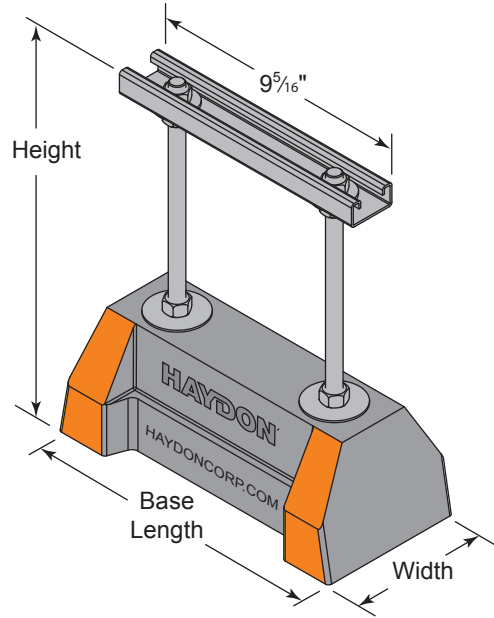
Specifications

Two H-Block Bases and Threaded Rod Riser with:

$1\frac{3}{16}$ " H-164 Channel, or

$1\frac{5}{8}$ " H-132 Channel

BASE MATERIAL - 100% recycled rubber



HBS-CE-Extension Series Support With Threaded Rod Extension and Channel

Model No.	Height	Width	No. of Bases Required	Strut Length	Strut Size	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-CE10-8-H-164-PG	8" (203mm)	5" (127mm)	1	9.312" (237mm)	$1\frac{3}{16}$ " H-164	$10\frac{7}{8}$ " (276mm)	6.89	1,000	2.0
HBS-CE10-12-H-164-PG	12" (305mm)		1				7.34	1,000	2.0
HBS-CE24-16-H-132-PG	16" (406mm)		2	24.000" (610mm)	$1\frac{5}{8}$ " H-132	26" (660mm)	15.85	1,462	2.0

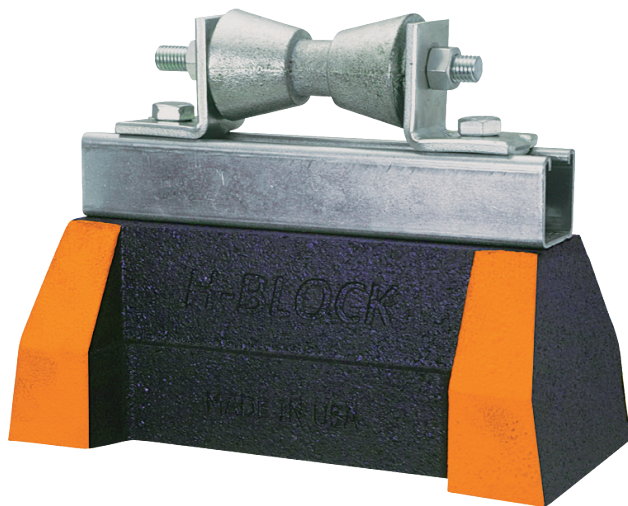
* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

** Not recommended to be used with any pipe roller series.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

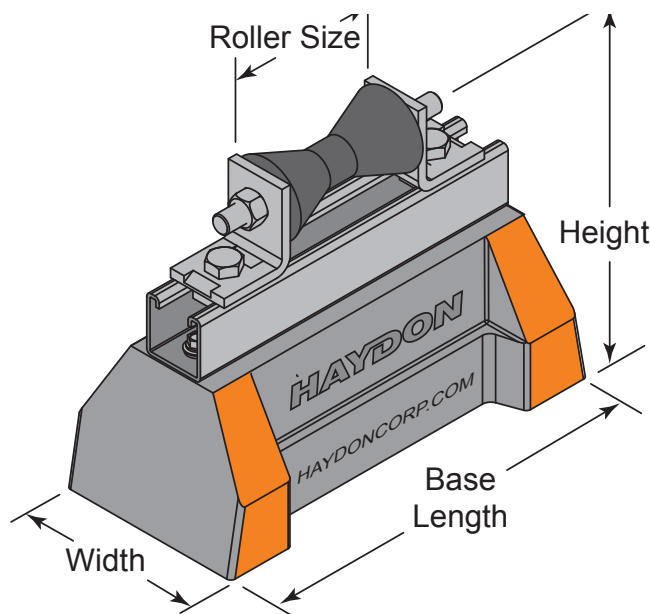
H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-R ROLLER SERIES



The HBS-R Series are designed for superior support of natural gas and refrigeration pipes. The roller allows for longitudinal movements of the pipe. This support is suitable for most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled



Specifications

H-Block Support with 1½" H-132 Channel and Rollers

BASE MATERIAL - 100% recycled rubber
PIPE O.D. - 1" thru 10"

HBS-R-Roller-Series With 1½" H-132 Pre-Galvanized Steel Channel With Rollers

Model No.	Pipe Size (O.D.)	Overall Height	Height to Roller Center	Strut Length	Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-R10-1-2-H-132-PG	1" to 2" (25 to 51mm)	8" (203mm)	7" (178mm)	9.312" (237mm)	5" (127mm)	10⅞" (276mm)	1	9.13	2,500	2.0
HBS-R10-2-3½-H-132-PG	2" to 3½" (51 to 89mm)						1	8.94	2,500	2.0
HBS-R10-4-6-H-132-PG	4" to 6" (102 to 152mm)						1	9.37	2,500	2.0
HBS-R24-8-10-H-132-PG	8" to 10" (203 to 1254mm)	10⅝" (262mm)	8⅝" (219mm)			24" (610mm)	2	21.26	3,767	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft.-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

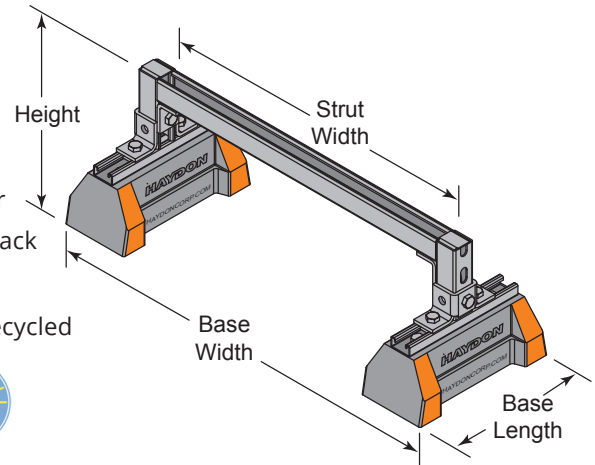
HBS-CES SERIES



Specifications

Two H-Block bases with
1 $\frac{5}{8}$ " H-132 OS Channel, or
3 $\frac{1}{4}$ " H-132-OSA Back-to-Back
Channel

BASE MATERIAL - 100% recycled
rubber



The HBS-CES-Medium Series can support natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications. They are designed for rooftop applications requiring a heavier load bearing capacity, and are suitable for most types of roofing material or other flat surfaces.

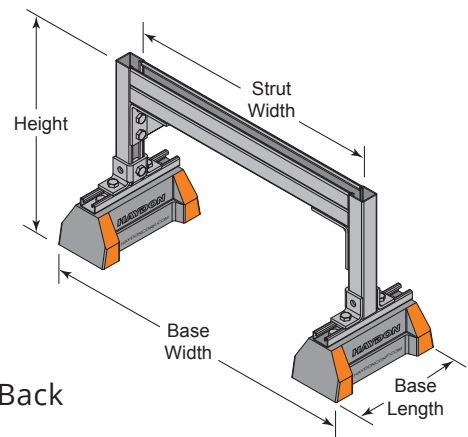
Raised Bridge Length With 2 HBS Bases 1 $\frac{5}{8}$ " H-132 Pre-Galvanized Steel Channel

Model No.	Height	Base Width	Strut Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-CES-10-12-H-132-PG	10" (254mm)	18 $\frac{5}{8}$ " (473mm)	12" (305mm)	10 $\frac{7}{8}$ " (276mm)	19.35	2,572	2.0
HBS-CES-10-24-H-132-PG		30 $\frac{5}{8}$ " (763mm)	24" (610mm)		21.05	1,286	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.



The HBS-CES-Heavy Series is designed for rooftop applications requiring a heavier load bearing capacity. It is suitable for most types of roofing material or other flat surfaces.



Raised Bridge Length With 2 HBS Bases 3 $\frac{1}{4}$ " H-132-A Back-to-Back Pre-Galvanized Steel Channel

Model No.	Height	Base Width	Strut Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-CES-16-24-H-132-A-PG	16" (406mm)	30 $\frac{5}{8}$ " (763mm)	24" (610mm)	10 $\frac{7}{8}$ " (276mm)	30.62	2,940	2.0
HBS-CES-16-36-H-132-A-PG		42 $\frac{5}{8}$ " (1067mm)	36" (914mm)		32.96	2,738	2.0

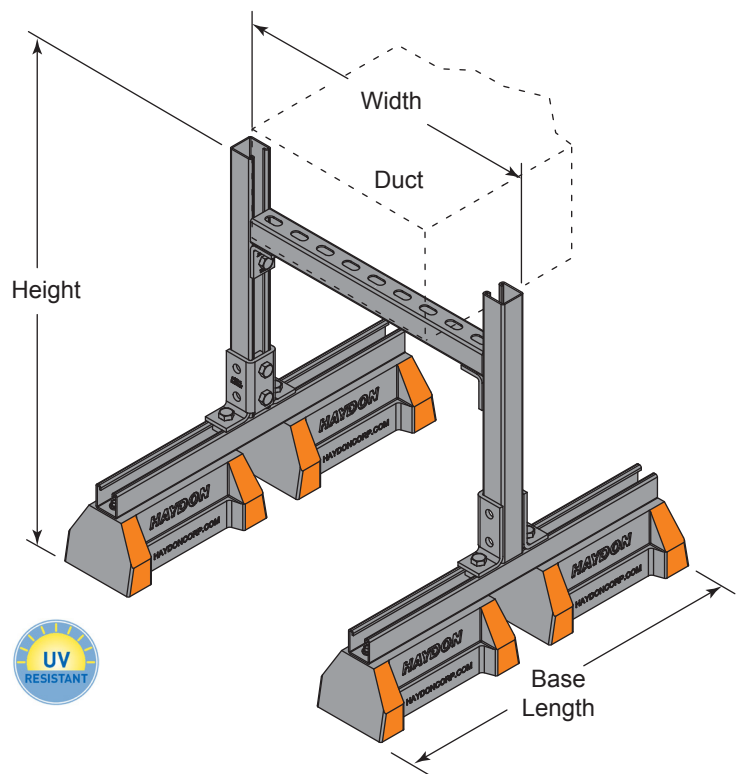
* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-DSFW FIXED WIDTH & ADJUSTABLE HEIGHT DUCT SUPPORT



The HBS-DSFW Series is designed specifically for supporting duct work.



Specifications

Fixed Width & Adj. Height.

All hardware required for assembly is included.

BASE MATERIAL - 100% recycled rubber

Crossbeams - 1⁵/₈" H-132-OS (9/16" slot) Channel



HBS-DS Duct Support Series With Fixed Width And Adjustable Height

Model No.	Height	Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-DS2FW-23-18-H-132-PG	23" (584mm)	18" (457mm)	24" (610mm)	4	39.80	1,715	2.0
HBS-DS2FW-23-24-H-132-PG		24" (610mm)			40.67	1,286	2.0
HBS-DS2FW-23-36-H-132-PG		36" (914mm)			42.33	857	2.0
HBS-DS2FW-23-48-H-132-PG		48" (1219mm)			43.99	643	2.0
HBS-DS2FW-29-18-H-132-PG	29" (737mm)	18" (457mm)	24" (610mm)	4	41.58	1,715	2.0
HBS-DS2FW-29-24-H-132-PG		24" (610mm)			42.41	1,286	2.0
HBS-DS2FW-29-36-H-132-PG		36" (914mm)			44.08	857	2.0
HBS-DS2FW-29-48-H-132-PG		48" (1219mm)			45.74	643	2.0
HBS-DS2FW-41-18-H-132-PG	41" (1041mm)	18" (457mm)	24" (610mm)	4	45.07	1,715	2.0
HBS-DS2FW-41-24-H-132-PG		24" (610mm)			45.90	1,286	2.0
HBS-DS2FW-41-36-H-132-PG		36" (914mm)			47.56	857	2.0
HBS-DS2FW-41-48-H-132-PG		48" (1219mm)			49.22	643	2.0
HBS-DS3FW-53-18-H-132-PG	53" (1346mm)	18" (457mm)	36" (914mm)	6	62.23	1,715	2.0
HBS-DS3FW-53-24-H-132-PG		24" (610mm)			63.06	1,286	2.0
HBS-DS3FW-53-36-H-132-PG		36" (914mm)			64.72	857	2.0
HBS-DS3FW-53-48-H-132-PG		48" (1219mm)			66.38	643	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity
 Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

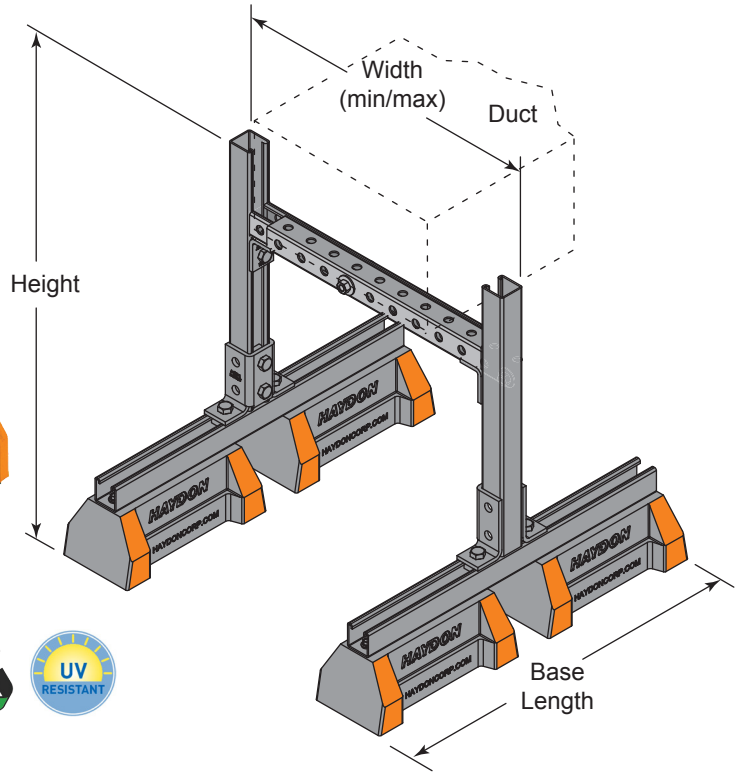
H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-DSAW ADJUSTABLE WIDTH & HEIGHT DUCT SUPPORT



The HBS-DSAW Series is designed specifically for supporting duct work. The telescopic cross beam provides easy size adjustments.

A wide range of support widths are provided from 19-¹/₄" to 103-⁵/₈"



Specifications

Adjustable Width & Height.
All hardware required for assembly is included.

BASE MATERIAL - 100% recycled rubber

Telescopic Crossbeams

1⁵/₈" H-132-RS3 (9/16" holes on 3 sides) Channel



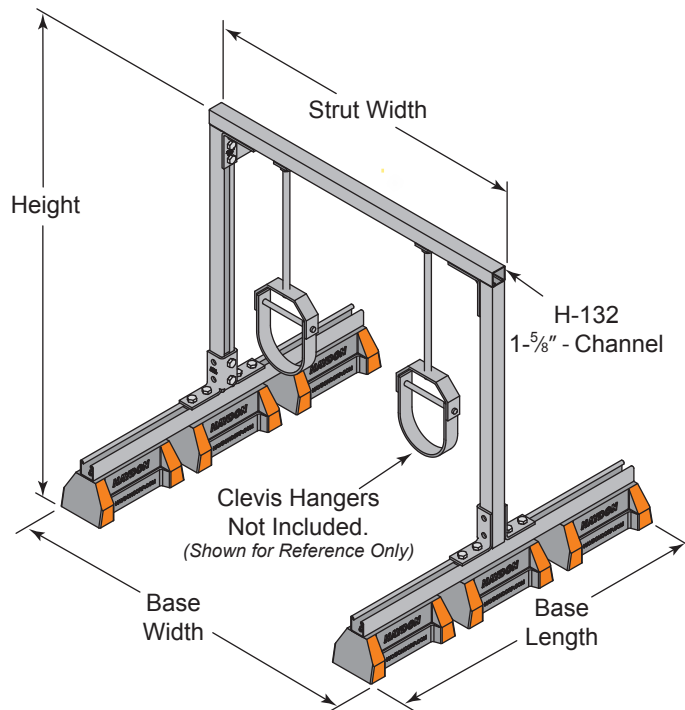
Model No.	Width		Height	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity At Min. Width (Lbs) *	Safety Factor
	Minimum	Maximum						
HBS-DSAW-29-20-26-H-132-PG	19 ¹ / ₄ " (489mm)	26 ³ / ₄ " (679mm)	28.813" (732mm)	10 ⁷ / ₈ " (276mm)	2	29.61	1,604	2.0
HBS-DSAW-29-25-39-H-132-PG	24 ⁷ / ₈ " (632mm)	39 ⁷ / ₈ " (1013mm)				31.19	1,241	2.0
HBS-DS2AW-29-38-62-H-132-PG	38" (965mm)	62 ³ / ₈ " (1575mm)		24" (610mm)	4	46.47	812	2.0
HBS-DS3AW-29-63-103-H-132-PG	62 ³ / ₈ " (1584mm)	103 ⁵ / ₈ " (2617mm)		36" (914mm)	6	66.90	495	2.0
HBS-DSAW-36-20-26-H-132-PG	19 ¹ / ₄ " (489mm)	26 ³ / ₄ " (679mm)	36" (914mm)	10 ⁷ / ₈ " (276mm)	2	30.61	1,604	2.0
HBS-DSAW-36-25-39-H-132-PG	24 ⁷ / ₈ " (632mm)	39 ⁷ / ₈ " (1013mm)				32.19	1,241	2.0
HBS-DS2AW-36-38-62-H-132-PG	38" (965mm)	62 ³ / ₈ " (1575mm)		24" (610mm)	4	47.47	812	2.0
HBS-DS3AW-36-63-103-H-132-PG	62 ³ / ₈ " (1584mm)	103- ⁵ / ₈ " (2617mm)		36" (914mm)	6	67.90	495	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-PH 36" LIGHT DUTY PIPE HANGER SUPPORT

The HBS-PH Series is designed specifically for supporting piping.



Specifications

Fixed Width & Height.

All hardware required for assembly is included.

BASE MATERIAL - 100% recycled rubber

Crossbeams - 1⁵/₈" H-132 Channel



HBS-PH 36" Light Duty Pipe Hanger Support Series with H-132PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-36-36-H-132-PG	36" (914mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	62	464	2.0
HBS-PH-36-48-H-132-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			64	348	2.0
HBS-PH-36-60-H-132-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			66	280	2.0
HBS-PH-36-72-H-132-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			68	232	2.0

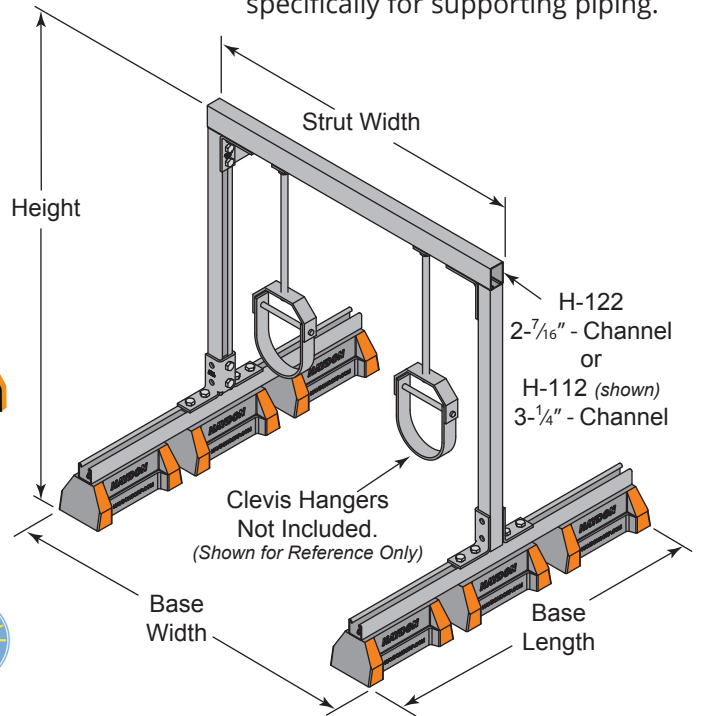
* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity. Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-PH 36" MEDIUM DUTY PIPE HANGER SUPPORT



The HBS-PH Series is designed specifically for supporting piping.



Specifications

Fixed Width & Height.
All hardware required for assembly is included.

BASE MATERIAL - 100% recycled rubber

Crossbeams - 2⁷/₁₆" H-122 Channel or 3¹/₄" H-112 Channel



HBS-PH 36" Medium Duty Pipe Hanger Support Series with H-122 PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs)*	Safety Factor
HBS-PH-36-36-H-122-PG	36" (914mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	63	884	2.0
HBS-PH-36-48-H-122-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			66	664	2.0
HBS-PH-36-60-H-122-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			68	532	2.0
HBS-PH-36-72-H-122-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			71	444	2.0

* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

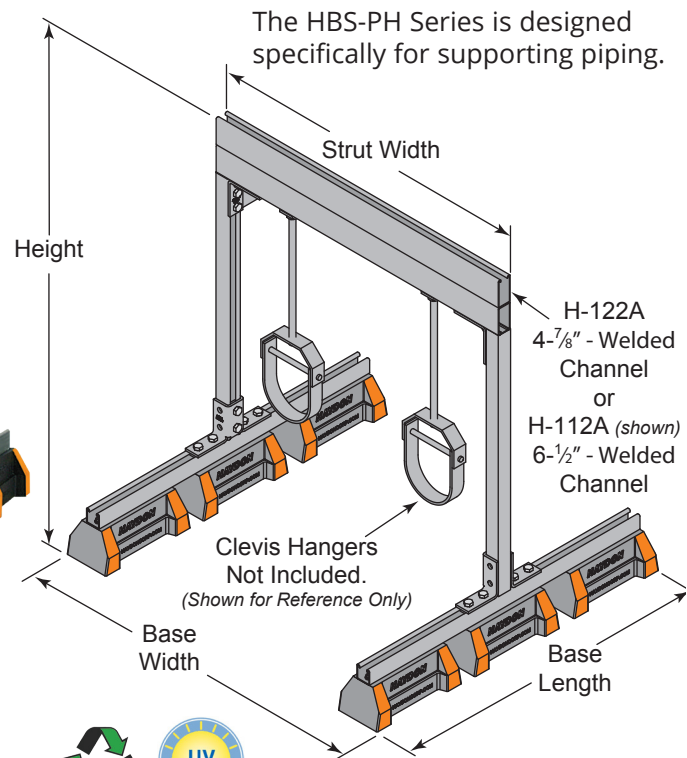
HBS-PH 36" Medium Duty Pipe Hanger Support Series with H-112 PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-36-36-H-112-PG	36" (914mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	65	1,416	2.0
HBS-PH-36-48-H-112-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			68	1,060	2.0
HBS-PH-36-60-H-112-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			71	848	2.0
HBS-PH-36-72-H-112-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			74	708	2.0

* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-PH 36" HEAVY DUTY PIPE HANGER SUPPORT



Specifications

Fixed Width & Height.

All hardware required for assembly is included.

BASE MATERIAL - 100% recycled rubber, UV resistant

Crossbeams - 4⁷/₈" H-122A Channel or 6¹/₂" H-112A Channel

HBS-PH 36" Heavy Duty Pipe Hanger Support Series with H-122A PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-36-36-H-122A-PG	36" (914mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	70	2,088	2.0
HBS-PH-36-48-H-122A-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			75	1,948	2.0
HBS-PH-36-60-H-122A-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			80	1,560	2.0
HBS-PH-36-72-H-122A-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			84	1,300	2.0

* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel.

For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

HBS-PH 36" Heavy Duty Pipe Hanger Support Series with H-112A PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-36-36-H-112A-PG	36" (914mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	73	2,756	2.0
HBS-PH-36-48-H-112A-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			79	2,756	2.0
HBS-PH-36-60-H-112A-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			85	2,580	2.0
HBS-PH-36-72-H-112A-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			91	2,148	2.0

* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel.

For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

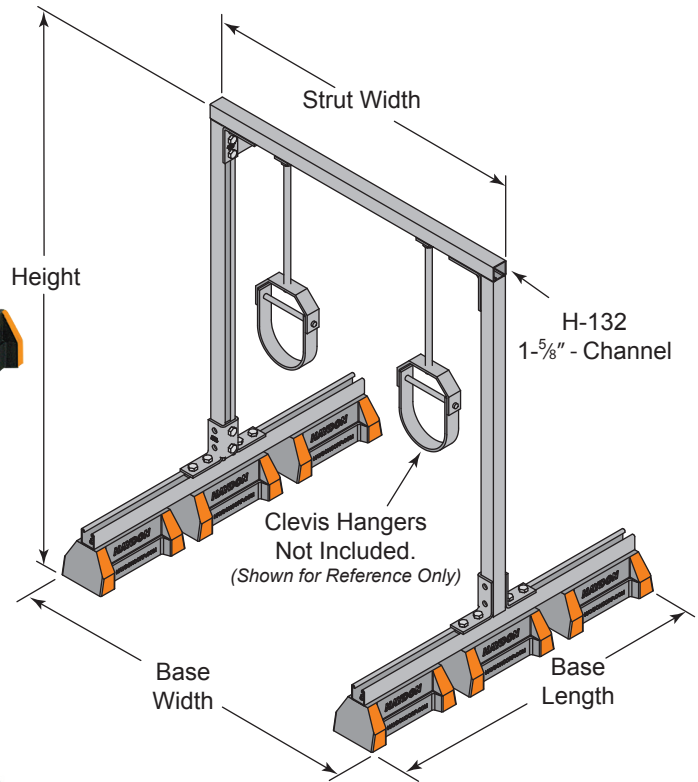
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-PH 48" LIGHT DUTY PIPE HANGER SUPPORT



The HBS-PH Series is designed specifically for supporting piping.



Specifications

Fixed Width & Height.
All hardware required for assembly is included.

BASE MATERIAL - 100% recycled rubber

Crossbeams - 1 $\frac{5}{8}$ " H-132 Channel



HBS-PH 48" Light Duty Pipe Hanger Support Series with H-132PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-48-36-H-132-PG	48" (1219mm)	36" (914mm)	39 $\frac{3}{8}$ " (1000mm)	36" (914mm)	6	66	464	2.0
HBS-PH-48-48-H-132-PG		48" (1219mm)	51 $\frac{3}{8}$ " (1305mm)			68	348	2.0
HBS-PH-48-60-H-132-PG		60" (1524mm)	63 $\frac{3}{8}$ " (1610mm)			70	280	2.0
HBS-PH-48-72-H-132-PG		72" (1829mm)	75 $\frac{3}{8}$ " (1915mm)			72	232	2.0

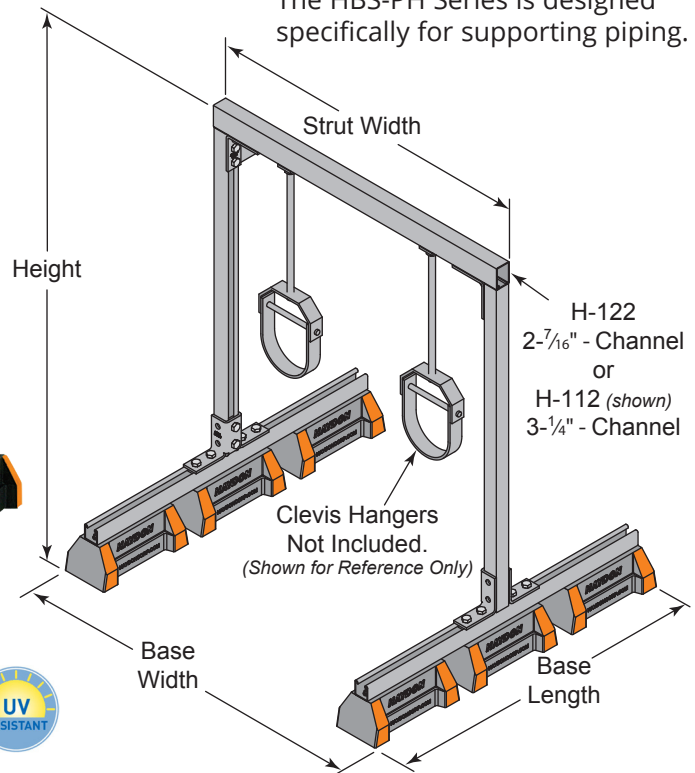
* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-PH 48" MEDIUM DUTY PIPE HANGER SUPPORT



The HBS-PH Series is designed specifically for supporting piping.



Specifications

Fixed Width & Height.
All hardware required for assembly is included.

BASE MATERIAL - 100% recycled rubber

Crossbeams - 2⁷/₁₆" H-122 Channel or 3¹/₄" H-112 Channel



HBS-PH 48" Medium Duty Pipe Hanger Support Series with H-122 PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-48-36-H-122-PG	48" (1219mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	67	884	2.0
HBS-PH-48-48-H-122-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			70	664	2.0
HBS-PH-48-60-H-122-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			72	532	2.0
HBS-PH-48-72-H-122-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			75	444	2.0

* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

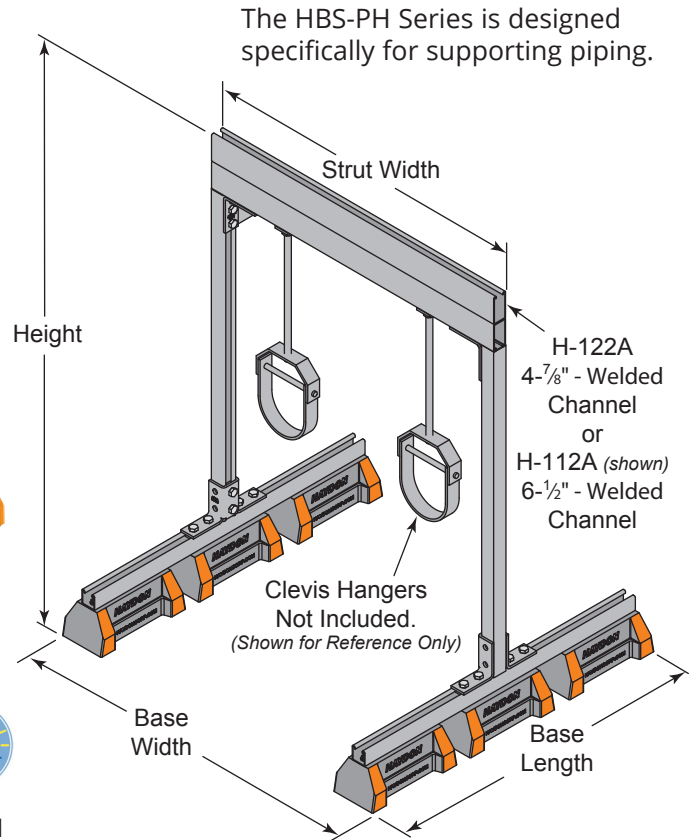
HBS-PH 48" Medium Duty Pipe Hanger Support Series with H-112 PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-48-36-H-112-PG	48" (1219mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	69	1,416	2.0
HBS-PH-48-48-H-112-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			72	1,060	2.0
HBS-PH-48-60-H-112-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			75	848	2.0
HBS-PH-48-72-H-112-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			78	708	2.0

* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBS-PH 48" HEAVY DUTY PIPE HANGER SUPPORT



Specifications

Fixed Width & Height.

All hardware required for assembly is included.

BASE MATERIAL - 100% recycled rubber

Crossbeams - 4⁷/₈" H-122A Channel or 6¹/₂" H-112A Channel



HBS-PH 48" Heavy Duty Pipe Hanger Support Series with H-122A PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-48-36-H-122A-PG	48" (1219mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	74	2,088	2.0
HBS-PH-48-48-H-122A-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			79	1,948	2.0
HBS-PH-48-60-H-122A-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			83	1,560	2.0
HBS-PH-48-72-H-122A-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			88	1,300	2.0

* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity. Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

HBS-PH 48" Heavy Duty Pipe Hanger Support Series with H-112A PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-48-36-H-112A-PG	48" (1219mm)	36" (914mm)	39 ³ / ₈ " (1000mm)	36" (914mm)	6	77	2,756	2.0
HBS-PH-48-48-H-112A-PG		48" (1219mm)	51 ³ / ₈ " (1305mm)			82	2,756	2.0
HBS-PH-48-60-H-112A-PG		60" (1524mm)	63 ³ / ₈ " (1610mm)			88	2,580	2.0
HBS-PH-48-72-H-112A-PG		72" (1829mm)	75 ³ / ₈ " (1915mm)			94	2,148	2.0

* This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity. Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBM-BASE ONLY SERIES

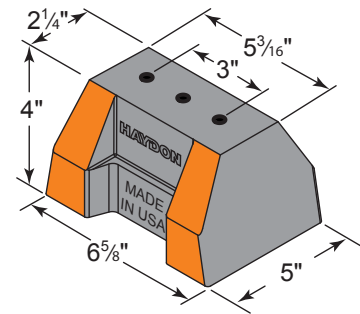
NEW



The HBM Series is designed specifically for single pipe supporting.

Specifications
H-Block Mini Support

Material - 100% recycled rubber



HBM-Base Series

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBM-Standard-Base Only	4" (101mm)	5" (127mm)	6 5/8" (168mm)	2.50	400	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity

HBM-SERIES

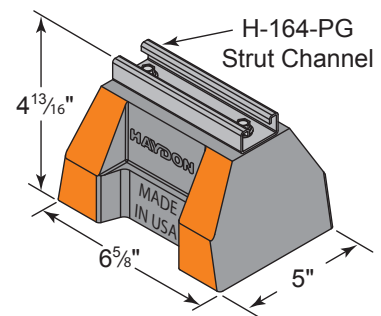
NEW



The HBM Series is designed specifically for single pipe supporting.

Specifications
H-Block Mini Support with 1 3/16" H-164 Channel

Base Material - 100% recycled rubber



HBM-Support With 1 3/16" H-164 Pre-Galvanized Steel Channel

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBM-5-H-164-PG	4 7/8" (124mm)	5" (127mm)	6 5/8" (168mm)	2.9	400	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

** Not recommended to be used with any pipe roller series.

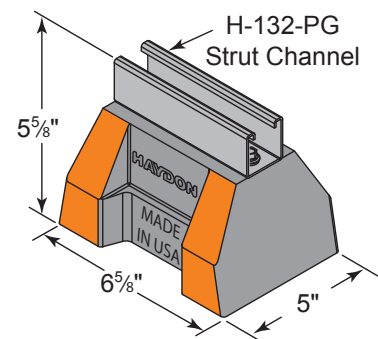
Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

NEW



Specifications
H-Block Mini Support with 1 5/8" H-132 Channel

Base Material - 100% recycled rubber



HBM-Support With 1 5/8" H-132 Pre-Galvanized Steel Channel

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBM-5-H-132-PG	4 7/8" (124mm)	5" (127mm)	6 5/8" (168mm)	3.4	400	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

HBM-HINGED PIPE CLAMP SERIES

NEW

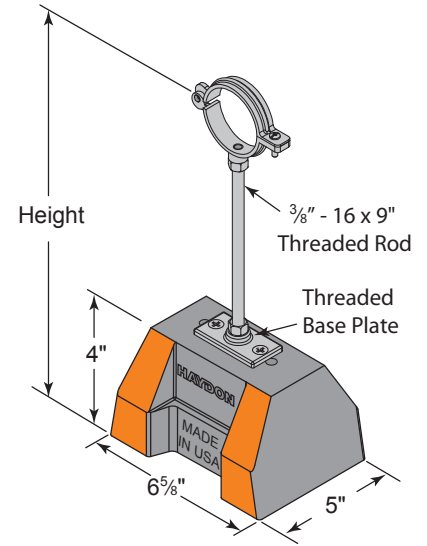


The HBM-HPC Series is designed specifically for single pipe supporting.

Specifications

H-Block Mini Support with Pipe Clamp and Threaded Rod

Base Material - 100% recycled rubber



HBM-Support With Threaded Rod and Pipe Clamp

Model No.	Height	Width	Base Length	Weight (Lbs)	Total Load From Pipe (Lbs) *	Safety Factor
HBM-HPC-1/2"-EG	10"-12" (254mm-305mm)	5" (127mm)	6 5/8" (168mm)	2.7	125	2.0
HBM-HPC-3/4"-EG				2.8		2.0
HBM-HPC-1"-EG				2.9		2.0
HBM-HPC-1 1/4"-EG				3.0		2.0
HBM-HPC-1 1/2"-EG				3.1		2.0
HBM-HPC-2"-EG				3.3		2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

HBM-EXTENSION SERIES

NEW

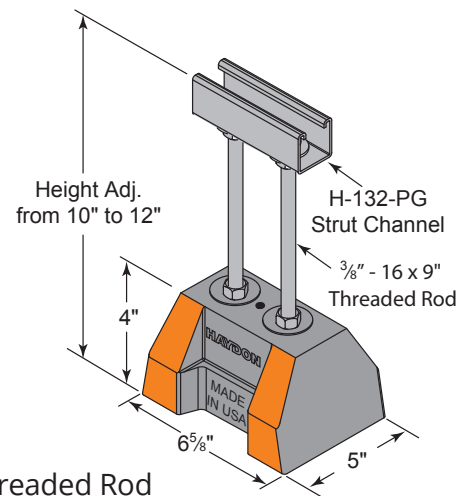


The HBM-CE5 Series is designed specifically for single pipe supporting.

Specifications

H-Block Mini Support with 1 5/8" H-132 Channel and 3/8" Threaded Rod

Base Material - 100% recycled rubber



HBM-Support With 1 5/8" H-132 Pre-Galvanized Steel Channel And Threaded Rod

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBM-CE5-10-12-H-132	4 7/8" (124mm)	5" (127mm)	6 5/8" (168mm)	4.0	175	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section page 21. When attaching strut to H-Block recommended bolt torque settings 10 to 12 ft-lbs.

H-BLOCK ROOFTOP SUPPORT SYSTEMS

PIPE CHARTS

1" Pipe Size - 1.313" O.D.				
Schedule No.	40	80	160	
Wall Designation	Std.	XS		XXS
Thickness - In.	0.133	0.179	0.250	0.358
Pipe - Lbs/Ft.	1.68	2.17	2.84	3.66
Water - Lbs/Ft.	0.37	0.31	0.23	0.12

1-1/4" Pipe Size - 1.660" O.D.				
Schedule No.	40	80	160	
Wall Designation	Std.	XS		XXS
Thickness - In.	0.140	0.191	0.25	0.382
Pipe - Lbs/Ft.	2.27	3.00	3.76	5.22
Water - Lbs/Ft.	0.65	0.56	0.46	0.27

1-1/2" Pipe Size - 1.900" O.D.				
Schedule No.	40	80	160	
Wall Designation	Std.	XS		XXS
Thickness - In.	0.145	0.200	0.281	0.400
Pipe - Lbs/Ft.	2.72	3.63	4.87	6.41
Water - Lbs/Ft.	0.88	0.77	0.61	0.41

2" Pipe Size - 2.375" O.D.				
Schedule No.	40	80	160	
Wall Designation	Std.	XS		XXS
Thickness - In.	0.154	0.218	0.343	0.436
Pipe - Lbs/Ft.	3.65	5.02	7.45	9.03
Water - Lbs/Ft.	1.46	1.28	0.97	0.77

2-1/2" Pipe Size - 2.875" O.D.				
Schedule No.	40	80	160	
Wall Designation	Std.	XS		XXS
Thickness - In.	0.203	0.276	0.375	0.552
Pipe - Lbs/Ft.	5.79	7.66	10.0	13.7
Water - Lbs/Ft.	2.08	1.84	1.54	1.07

3" Pipe Size - 3.500" O.D.				
Schedule No.	40	80	160	
Wall Designation	Std.	XS		XXS
Thickness - In.	0.216	0.300	0.438	0.600
Pipe - Lbs/Ft.	7.58	10.3	14.3	18.6
Water - Lbs/Ft.	3.2	2.86	2.34	1.80

3-1/2" Pipe Size - 4.000" O.D.				
Schedule No.	40	80		
Wall Designation	Std.	XS		XXS
Thickness - In.	0.266	0.318		0.636
Pipe - Lbs/Ft.	9.11	12.51		22.85
Water - Lbs/Ft.	4.28	3.85		2.53

4" Pipe Size - 4.500" O.D.				
Schedule No.	40	80	120	160
Wall Designation	Std.	XS		XXS
Thickness - In.	0.237	0.337	0.437	0.531
Pipe - Lbs/Ft.	10.8	15.0	19.0	22.5
Water - Lbs/Ft.	5.51	4.98	4.47	4.02

5" Pipe Size - 5.563" O.D.				
Schedule No.	40	80	120	160
Wall Designation	Std.	XS		XXS
Thickness - In.	0.258	0.375	0.500	0.625
Pipe - Lbs/Ft.	14.6	20.8	27.4	32.9
Water - Lbs/Ft.	8.66	7.89	7.06	7.33

6" Pipe Size - 6.625" O.D.				
Schedule No.	40	80	120	160
Wall Designation	Std.	XS		XXS
Thickness - In.	0.280	0.432	0.562	0.718
Pipe - Lbs/Ft.	19.0	28.6	36.4	45.3
Water - Lbs/Ft.	12.5	11.3	10.3	9.16

8" Pipe Size - 8.625" O.D.									
Schedule No.	30	40	60	80	100	120	140		160
Wall Designation		Std.		XS					XXS
Thickness - In.	0.277	0.322	0.406	0.500	0.593	0.718	0.812	0.875	0.906
Pipe - Lbs/Ft.	24.70	28.55	35.64	43.4	50.9	60.6	67.8	72.4	74.7
Water - Lbs/Ft.	22.18	21.69	20.79	19.8	18.8	17.6	16.7	16.1	15.8

10" Pipe Size - 10.750" O.D.								
Schedule No.	30	40	60	80	100	120	140	160
Wall Designation		Std.	XS					
Thickness - In.	0.307	0.365	0.500	0.593	0.718	0.843	1.000	1.125
Pipe - Lbs/Ft.	34.24	40.5	54.7	64.3	76.9	89.2	104.1	115.7
Water - Lbs/Ft.	34.98	34.1	32.3	31.1	29.5	28.0	26.1	24.6

12" Pipe Size - 12.750" O.D.									
Schedule No.	30		40		80	100	120	140	160
Wall Designation		Std.		XS					
Thickness - In.	0.330	0.375	0.406	0.500	0.687	0.843	1.000	1.125	1.312
Pipe - Lbs/Ft.	43.8	49.6	53.5	65.4	88.5	107.2	125.5	139.7	160.3
Water - Lbs/Ft.	49.7	49.0	48.5	47.0	44.0	41.6	39.3	37.5	34.9

14" Pipe Size - 14.0" O.D.								
Schedule No.	20	30	40		80	100	120	140
Wall Designation		Std.		XS				
Thickness - In.	0.312	0.375	0.437	0.500	0.750	0.937	1.093	1.250
Pipe - Lbs/Ft.	45.7	54.6	63.4	72.1	106.1	130.7	150.7	170.2
Water - Lbs/Ft.	60.92	59.7	58.7	57.5	53.2	50.0	47.5	45.0

16" Pipe Size - 16.0" O.D.								
Schedule No.	20	30	40		80	100	120	140
Wall Designation		Std.		XS				
Thickness - In.	0.312	0.375	0.500	0.843	1.031	1.218	1.437	1.593
Pipe - Lbs/Ft.	52.4	62.6	82.8	136.5	164.8	192.3	223.6	245.1
Water - Lbs/Ft.	80.5	79.1	76.5	69.7	66.1	62.6	58.6	55.9

18" Pipe Size - 18.0" O.D.								
Schedule No.	20		30		40	60	80	120
Wall Designation		Std.		XS				
Thickness - In.	0.312	0.375	0.437	0.500	0.563	0.750	0.937	1.375
Pipe - Lbs/Ft.	59.0	70.6	82.1	93.5	104.8	138.2	170.8	244.1
Water - Lbs/Ft.	102.8	101.2	99.9	98.4	97.0	92.7	88.5	79.2

20" Pipe Size - 20.0" O.D.									
Schedule No.	20		30		40	60	80	100	120
Wall Designation		Std.		XS					
Thickness - In.	0.375	0.500	0.593	0.812	1.031	1.281	1.500	1.750	1.968
Pipe - Lbs/Ft.	78.6	104.1	122.9	166.4	208.9	256.1	296.4	341.1	379.0
Water - Lbs/Ft.	126.0	122.8	120.4	115.0	109.4	103.4	98.3	92.6	87.9

20" Pipe Size - 20.0" O.D.								
Schedule No.	20		40	60	80	100	120	140
Wall Designation	Std.	XS						
Thickness - In.	0.375	0.500	0.687	0.968	1.218	1.531	1.812	2.062
Pipe - Lbs/Ft.	94.6	125.5	171.2	238.1	296.4	367.4	429	484
Water - Lbs/Ft.	183.8	180.1	174.3	165.8	158.3	149.3	141	134

H-BLOCK ROOFTOP SUPPORT SYSTEMS

THREADED ROD LOAD RATINGS

Threaded Rod Load Rating			
Nominal Rod Diameter, In.	Root Area Thread, In.	Maximum Safe Load, Lbs Rod Temperatures	
		650°F	750°F
3/8"	0.068	610	540
1/2"	0.128	1,130	1,010
5/8"	0.202	1,810	1,610
3/4"	0.302	2,710	2,420
7/8"	0.419	3,770	3,360
1"	0.552	4,960	4,420
1-1/8"	0.693	6,230	5,560
1-1/4"	0.889	8,000	7,140
1-1/2"	1.293	11,630	10,370
1-3/4"	1.744	15,700	14,000
2"	2.300	20,700	18,460

Rod Size as Determined by Pipe Size	
Pipe Size	Rod Size
3/4" to 2" Inclusive	3/8"
2-1/2" to 3-1/2"	1/2"
4" and 5"	5/8"
6"	3/4"
8" to 12" Inclusive	7/8"

TORQUE SETTINGS

Haydon Grip Lock Nuts Torque Settings	
Grip Lock Nut Size	Ft.-Lbs.
1/4"- 20	6
5/16"- 18	11
3/8"- 16	19
1/2"- 13	50

WATER FILLED PIPE WEIGHTS

WATER FILLED PIPE WEIGHTS FOR PIPE HANGERS LOCATED ON 6 FT CENTERS AT 1/4 SPAN FROM EACH END										
SIZE	2"	2-1/2"	3"	4"	5"	6"	8"	10"	12"	
SCHED 40 PIPE WEIGHT PER FT (LBS)	3.65	5.79	7.57	10.78	14.60	18.95	28.52	40.44	53.47	
WATER WEIGHT PER FT (LBS)	1.45	2.07	3.20	5.51	8.67	12.52	21.67	34.16	48.49	
TOTAL WEIGHT PER FT (LBS)	5.10	7.86	10.77	16.29	23.27	31.47	50.20	74.60	101.96	
PIPE HANGER CENTERS (FT)	6	6	6	6	6	6	6	6	6	
TOTAL WEIGHT PER 6 FT CENTER - ONE PIPE (LBS)	31	47	65	98	140	189	301	448	612	
TOTAL WEIGHT PER 6 FT CENTER - TWO PIPES (LBS)	61	94	129	196	279	378	602	895	1,223	
RECOMMENDED 3 FT SPAN PIPE HANGER TOP BEAM	H-132	H-132	H-132	H-132	H-132	H-132	H-122	H-112	H-112	
RECOMMENDED 4 FT SPAN PIPE HANGER TOP BEAM	H-132	H-132	H-132	H-132	H-132	H-122	H-112	H-112	H-122A	
RECOMMENDED 5 FT SPAN PIPE HANGER TOP BEAM	H-132	H-132	H-132	H-132	H-122	H-122	H-112	H-122A	H-122A	
RECOMMENDED 6 FT SPAN PIPE HANGER TOP BEAM	H-132	H-132	H-132	H-132	H-122	H-122	H-112	H-122A	H-112A	

WATER FILLED PIPE WEIGHTS FOR PIPE HANGERS LOCATED ON 8 FT CENTERS AT 1/4 SPAN FROM EACH END										
SIZE	2"	2-1/2"	3"	4"	5"	6"	8"	10"	12"	
SCHED 40 PIPE WEIGHT PER FT (LBS)	3.65	5.79	7.57	10.78	14.60	18.95	28.52	40.44	53.47	
WATER WEIGHT PER FT (LBS)	1.45	2.07	3.20	5.51	8.67	12.52	21.67	34.16	48.49	
TOTAL WEIGHT PER FT (LBS)	5.10	7.86	10.77	16.29	23.27	31.47	50.20	74.60	101.96	
PIPE HANGER CENTERS (FT)	8	8	8	8	8	8	8	8	8	
TOTAL WEIGHT PER 8 FT CENTER - ONE PIPE (LBS)	41	63	86	130	186	252	402	597	816	
TOTAL WEIGHT PER 8 FT CENTER - TWO PIPES (LBS)	82	126	172	261	372	504	803	1,194	1,631	
RECOMMENDED 3 FT SPAN PIPE HANGER TOP BEAM	H-132	H-132	H-132	H-132	H-132	H-122	H-112	H-112	H-122A	
RECOMMENDED 4 FT SPAN PIPE HANGER TOP BEAM	H-132	H-132	H-132	H-132	H-122	H-122	H-112	H-112A	H-122A	
RECOMMENDED 5 FT SPAN PIPE HANGER TOP BEAM	H-132	H-132	H-132	H-122	H-122	H-112	H-122A	H-122A	H-112A	
RECOMMENDED 6 FT SPAN PIPE HANGER TOP BEAM	H-132	H-132	H-132	H-122	H-122	H-112	H-122A	H-112A	H-112A	

MAXIMUM SPACING BETWEEN SUPPORTS

Nominal Tube Size, In.	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"
Maximum Span, Ft.	5	6	6	8	9	10	10	11	12

Nominal Pipe Size, In.		1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Maximum Span, Ft.	Water	5	6	7	9	10	11	12	13	14	16	17	19	22	23	25	27	28	30	32
	Air & Steam	-	-	9	11	13	14	15	16	17	19	21	24	28	30	32	35	37	39	42

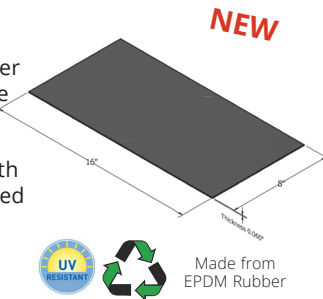
H-BLOCK ROOFTOP SUPPORT SYSTEMS

CHANNEL & PRODUCT ACCESSORIES FOR H-BLOCK

H-PAD Slip Sheet

16" x 8", 60 mil

H-Pad slip sheet to be placed under each rooftop support block for the H-Block Rooftop Support System. Creates long-term sustainability, limits movement and complies with most building codes. Recommended to be used with HBS-CE Extension Series (page 7), HBS-Roller Series (page 8), and HBS-PH Pipe Hanger Series (pages 12-17).

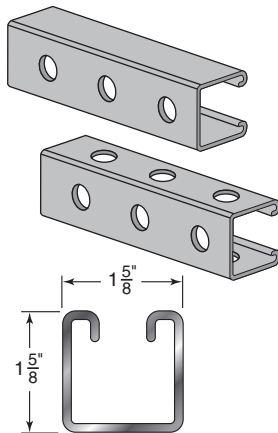


Made from EPDM Rubber

H-132-RS & H-132-RS3

1-⁵/₈" X 1-⁵/₈" with ⁹/₁₆" holes & ⁹/₁₆" holes on 3 sides
12 Gauge Channel

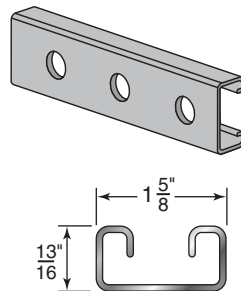
Stocked in pre-galvanized, plain, powder coated Supr-Green, zinc trivalent chromium, PVC coated & aluminum, in 10 & 20 ft. lengths. Also available in Stainless Steel 304 & 316 Zlloys. Other materials, finishes & lengths are available upon request.



H-164-RS

1³/₁₆" X 1-⁵/₈" with ⁹/₁₆" holes
14 Gauge Channel

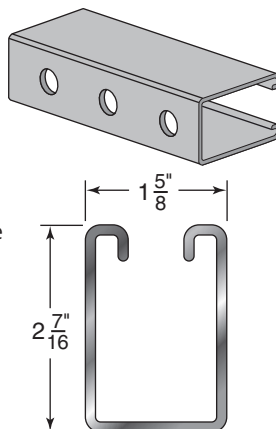
Stocked in pre-galvanized, plain, powder coated Supr-Green, zinc trivalent chromium, PVC coated & aluminum, in 10 & 20 ft. lengths. Also available in Stainless Steel 304 & 316 Alloys. Other materials, finishes & lengths are available upon request.



H-122-RS

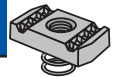
2-⁷/₁₆" X 1-⁵/₈" with ⁹/₁₆" holes
12 Gauge Channel

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316 alloys. Other materials, finishes & lengths are available upon request.



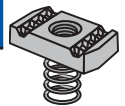
Short Spring

Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-812	1/2"	13	3/8"	9	H-164



Regular Spring

Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-822	1/2"	13	3/8"	10	H-132
N-823	1/2"	13	1/2"	13	



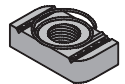
Long Spring

Cat. No.	Size	Thd.	Thk.	Wt./10 Pcs.	Channel
N-832	1/2"	13	3/8"	10	H-122
N-833	1/2"	13	1/2"	13	



Top Spring

Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
TSN-802	1/2"	13	3/8"	9	All H-Strut



All-Thread Rod

Diameter	Thd.	Wt./100 Ft.
1/2"	13	54

LENGTH: 6', 10' & 12'



Flat Washers

Size	Wt./100 Pcs.
1/2"	3.5



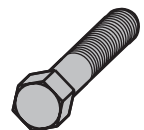
Hex Nuts

Size	Wt./100 Pcs.
1/2"	4.8



Hex Head Cap Screws

Diameter	Length	Wt./100 Pcs.
1/2"	1"	9.1
1/2"	1-1/4"	10.0
1/2"	1-1/2"	11.6
1/2"	1-3/4"	13.2
1/2"	2"	14.7

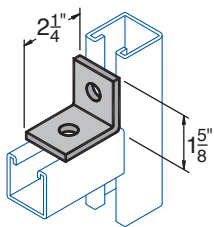


H-BLOCK ROOFTOP SUPPORT SYSTEMS

CHANNEL & PRODUCT ACCESSORIES FOR H-BLOCK

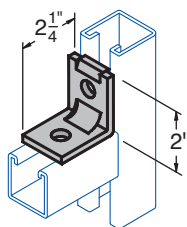
A-301

Two Hole Corner Angle



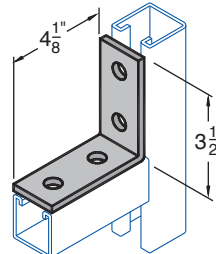
A-303

No-Twist Corner Angle
(1 indent)



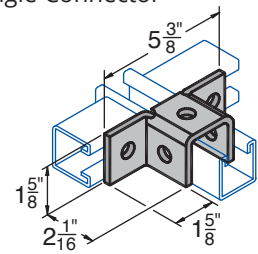
A-311

Four Hole Angle



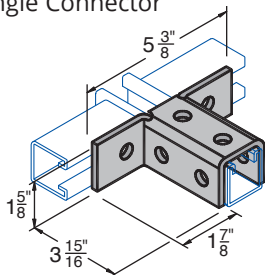
A-327

Five Hole Double
Angle Connector



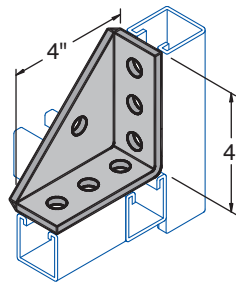
A-327-2

Eight Hole Triple
Angle Connector



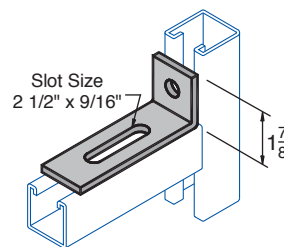
A-335

Universal Shelf Bracket



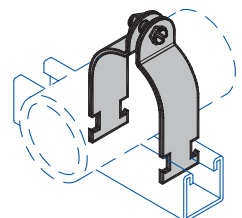
A-336

Slotted Angle



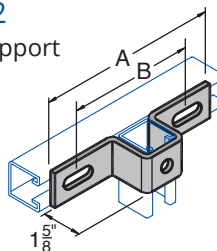
C-1100

EMT Clamps



B-602

"U" Support



Catalog No.	A	B	Wt./100 Pcs.
B-602-1	7-1/4"	4-1/8"	103
B-602-2	8-1/2"	5-3/8"	115
B-602-3	10-3/8"	7-1/4"	135

C-1101

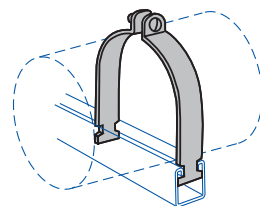
Tubing Clamps

C-1102

Rigid Conduit Clamps

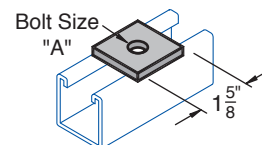
C-1104

Universal Clamps



F-201

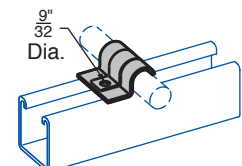
Square Washer



Catalog No.	A	Wt./100 Pcs.
F-201	1/4"	18
F-201	5/16"	18
F-201	3/8"	18
F-201	1/2"	17
F-201	5/8"	16
F-201	3/4"	15
F-201	7/8"	14

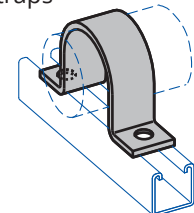
C-1109

1-Hole Tubing Clamps



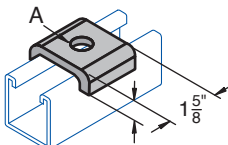
C-1108

Pipe Straps



SW-201

Saddle
Washer



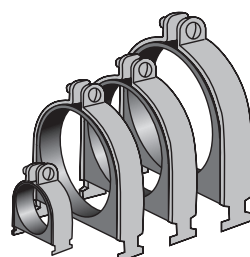
Catalog No.	A	Wt./100 Pcs.
SW-201-1/4	5/16"	14
SW-201-3/8	7/16"	14
SW-201-1/2	9/16"	14
SW-201-5/8	1 1/16"	13
SW-201-3/4	1 3/16"	13

C-1000

Cushion Clamps for Tube

C-2000

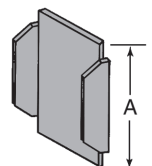
Cushion Clamps for Pipe



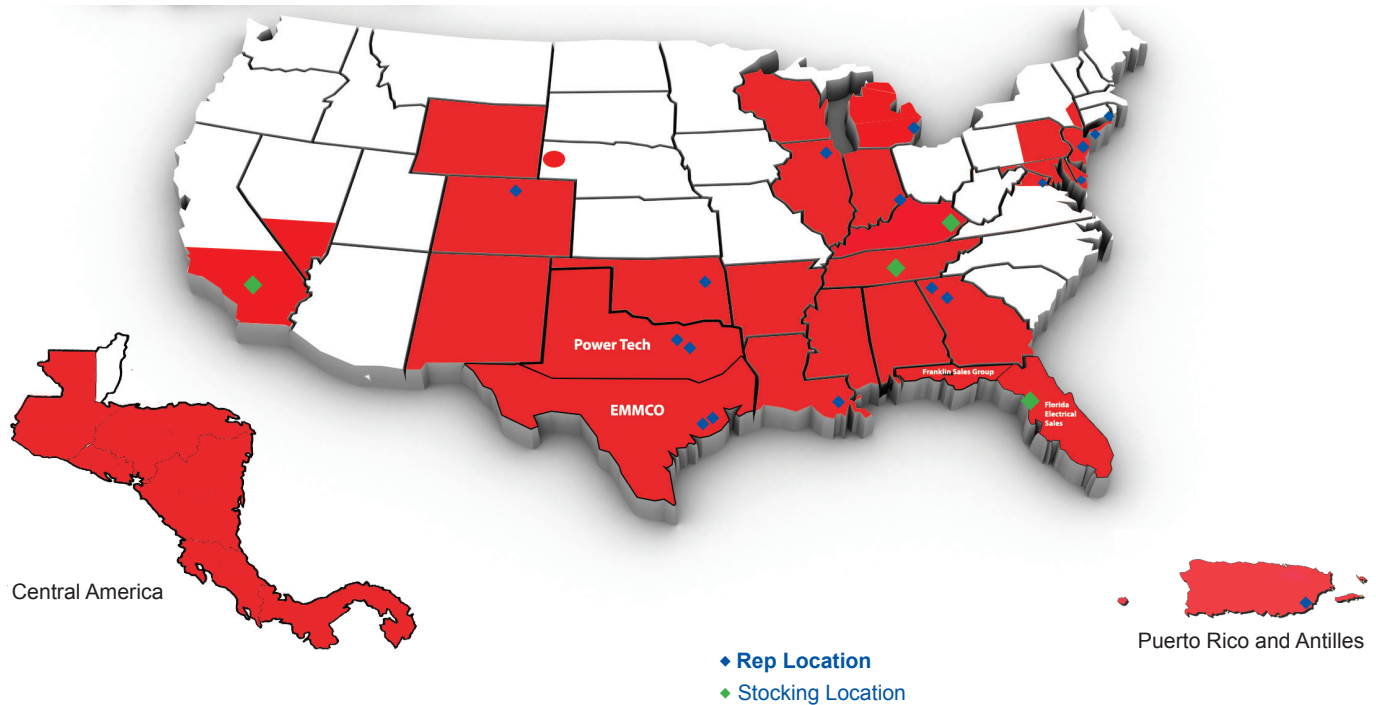
1000 Series

End Cap

Catalog No.	Use With H-STRUT	A	Wt./100 Pcs.
1000-EC-1	H-132	1 5/8"	7
1000-EC-5	H-164	1-13/16"	4
1000-EC-6	H-122	2 3/8"	16



H-BLOCK ROOFTOP SUPPORT SYSTEMS



Electrical Representatives

Blanchard Associates
2591 Lindsay Privado Dr.
Ontario, CA 91761
Phone: 888-974-0111
Website: www.blanchardassociates.com
Territory: Southern California: Los Angeles, Orange, Riverside, San Bernardino, San Diego, Imperial, Kern, Ventura, Santa Barbara and San Luis Obispo Counties; Southern Nevada: Clark, Lincoln, Esmeralda and Nye Counties.
Main contact: Joe Blanchard, jblanchard@blanchardassociates.com

Brazill Brothers & Associates, Inc.
1111 Corporate Road
North Brunswick, NJ 08902
Phone: 732-906-3500
Fax: 732-906-5785
Website: www.brazill.com
Territory: NJ, DE, MD, DC, and the following counties in New York: Sullivan, Ulster, Dutchess, Orange, Putnam, Westchester, Rockland, Nassau, Suffolk, Kings, Bronx, Richmond, Queens; the following counties in PA: Potter, Tioga, Bradford, Susquehanna, Wayne, Clinton, Lycoming, Sullivan, Wyoming, Lackawanna, Pike, Centre, Union, Snyder, Columbia, Luzerne, Monroe, Carbon, Mifflin, Perry, Dauphin, Schuylkill, Northampton, Lehigh, Cumberland, Franklin, Adams, York, Lancaster, Berks, Bucks, Montgomery, Chester, Delaware, Philadelphia, Perry, Dauphin, Lebanon; and the following counties in VA: Frederick, Clark, Loudoun, Warren, Rappahannock, Fincastle, Prince William, Fairfax, Culpeper, Stafford, Orange, Spotsylvania, King George, Caroline.
Main Contact: Don Cambria, donc@brazill.com

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4704 Harlan Street, Suite 520
Denver, CO 80212
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Territory: CO, WY, NE (Scottsbluff area)
Main contacts: Tim Cuneo, tim@cetandassociates.com and Paula Cuneo, paula@cetandassociates.com

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8022 South Memorial, Suite 207
Tulsa, OK 74133
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Main Contacts: Chuck Holmes, cholmes@etcablesales.com
Emmco & Associates
3483 W. 12th Street
Houston, TX 77008
Toll Free: 800-275-2780
Phone: 713-880-8882
Fax: 713-880-8572
Website: www.emmco.com
Territory: TX Counties: Schleicher, Menard, Mason, Llano, Burnet, Bell, Milam, Robertson, Brazos, Grimes, Walker, San Jacinto, Polk, Tyler, Jasper and Newton.
Main contacts: Greg Pulido, gpulido@emmco.com and Rick Faught, rfaught@emmco.com.

Florida Electrical Sales
8100 E. Broadway Avenue
Suite E
Tampa, FL 33619
Phone: 813-881-9378
Fax: 813-881-9624
Territory: FL (except 12 counties on the panhandle)
Main contacts: Rick Bado, fesrbado@aol.com and Denise Thomas, Office, fesdenise@yahoo.com

Franklin Sales Group
4165 Red Oak Dr.
Winston, GA 30187
Phone: 770-280-7588
Fax: 800-863-9661
Territory: FL (Panhandle), GA, AL
Main Contact: John Franklin, john@franklinsales.net

Glenn International, Inc.
Rosendo Vela Acosta St. Bldg #9
Jardines de Carolina, Carolina, PR 00987
Phone: 787-757-6000
Fax: 787-769-1851
Website: www.glenninternational.com
Territory: PR, Antilles, Bahamas, Bermuda, Panama, Costa Rica, Nicaragua, El Salvador, Honduras and Guatemala
Main Contacts: Ignazio Diaz, Vice President, ldiaz@glenninternational.com; Marta Corvo, mcorvo@glenninternational.com; Mr. Jorge Tenreiro, Sales, jtenreiro@glenninternational.com; Lourdes Jimenez, Sales, lisenator@glenninternational.com

Jenkins & Associates
1122 Foster Avenue
Nashville, TN 37210
Phone: 615-256-7606
Fax: 615-242-1898
Website: www.jenkinsandassoc.com
Territory: TN
Main contacts: Jeff Jenkins; Michelle Howell, operations mgr; Venesa Strother, Inside Sales, venesa@jenkinsandassoc.com; Dennis Jenkins, dennis@jenkinsandassoc.com; or Michelle Howell, Operations Manager, michelle@jenkinsandassoc.com

Lake Michigan Sales
500 Oakwood Road
Lake Zurich, IL 60047
Phone: 847-313-9949
Territory: IL, WI
Main contact: Richard S. Kuebler, rkuebler@lakemichigansales.com

Power Tech Electrical Sales
2005 Mc Daniel Drive, Suite 122
Carrollton, TX 75006
Phone: 972-421-0871
Fax: 972-421-0877
Territory: NM towns of Clovis and Hobbs, and the following counties of Curry, Lea and Roosevelt; TX counties of: North of and including Loving, Ward, Crane, Upton, Reagan, Irion, Tom Green, Concho, McCullough, San Saba, Lampasas, Bell, Milam, Falls, Limestone, Freestone, Anderson, Houston, Trinity, Angelina, San Augustine, and Sabine.
Main contact: Mark Johnston, markjohnston@powerteches.com

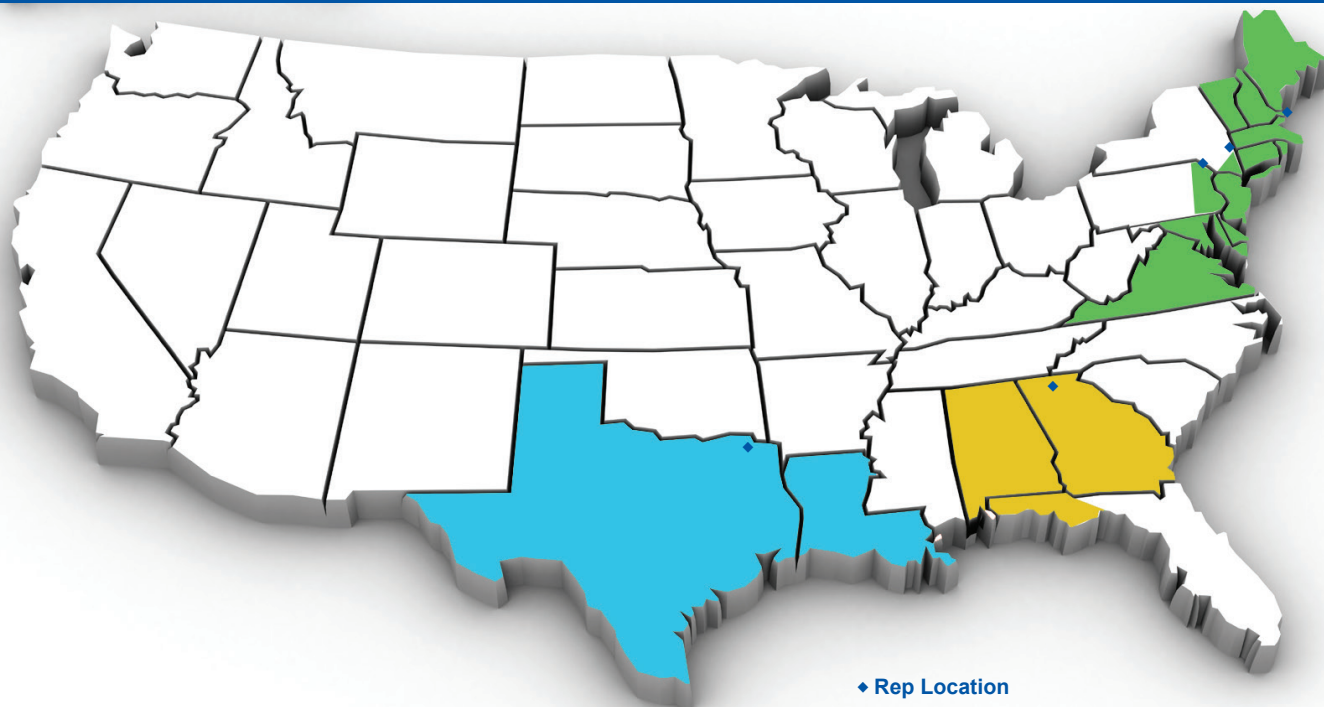
Schell Company Inc.
108 Teal Street
St. Rose, LA 70087
Phone: 504-620-2000
Fax: 504-620-5000
Website: www.schellco.com
Territory: LA, MS
Main Contact: Darlene Pourciau, dpourciau@schellco.com

Summit Sales & Marketing
629 Bergman St.
Louisville, KY 40203
Phone: 502-636-3339
Fax: 502-636-2575
Territory: KY, IN
Main contact: Michael Wurth, m.wurth@summitsales-mkt.com

Team Electrical Sales
1545 Clay Street
Detroit, MI 48211
Phone: 313-874-1000
Website: www.teamelectricalsales.com
Territory: Lower Peninsula of Michigan
Main contacts: Evan Tanner, Evan@teamelectricalsales.com; Patrick McCarthy, Patrick@teamelectricalsales.com; Mike Phanawong, mike@teamelectricalsales.com

BOLD/Green: Stocking Locations

H-BLOCK ROOFTOP SUPPORT SYSTEMS



Mechanical Representatives

Keystone Sales & Assoc.
441C County Line Rd
Gilbertsville, PA 19525
Phone: 800-220-1025
Fax: 610-369-1612
Website: www.uskeystonesales.com
Territory: NJ, Eastern PA, VA, DE, MD
Main Contacts: Robert Della,
BobD@uskeystonesales.com;
Jerry Paul, 201-207-0454

Sales Marketing & Service, Inc.
146 Tosca Drive
Stoughton, MA 02072
Phone: 781-341-0404
Fax: 781-341-0419
Website: www.salesmarketingandservice.com
Territory: CT, MA, RI, ME, VT, NH
Main contact: David Stearns,
dstearns@salesmarketingandservice.com

Comfort Zone Sales
2870 Milburn Ave .
Baldwin, NY 11510
Phone: 516-442-0388
Fax: 516-442-0389
Territory: 5 NYC Boroughs, counties in New York: Westchester, Putnam, Dutchess, Rockland, Orange, Sullivan, Nassau, Suffolk
Main Contact: Bill Gluckin,
wgluckin@comfortzonesalesinc.com

Refrigeration Representative

Superior Sales & Service Group
430 Surface
Alvin, TX 77511
Phone: 832-418-1412
Fax: 281-996-0646
Territory: TX, LA
Main contact: Mike Lochridge,
m.loch@earthlink.net

STAFDA Representative

Premier Southeast Sales, Inc.
1559 Amberwood Creek Dr.
Kennesaw, GA 30152
Phone: 404-597-3947
Website: www.premiersesales.com
Territory: AL, GA, the following counties in Florida: Escambia, Santa Rosa, Okaloosa, Walton, Holmes, Jackson, Washington, Bay, Calhoun, Liberty and Gulf ;State of Tennessee except the following counties: Lake, Obion, Weakley, Dyer, Gibson, Carroll, Lauderdale, Crockett, Haywood, Madison, Henderson, Decatur, Hardeman, Chester, McNairy, Hardin, Tipton, Shelby, and Fayette
Main contacts: Paul Edwards,
Andrew@berrysalesllc.com, Cell 404-597-3947;
Jack Bates bates@premiersesales.com, Cell 205-533-1622

Inside Sales Manager

Patricia McDonough
p.mcdonough@haydoncorp.com

Eastern Regional Sales Manager

Tim Sullivan
t.sullivan@haydoncorp.com

National Baseboard Sales Manager

Jim McMahon
j.mcmahon@haydoncorp.com

Western Regional Sales Manager

Mark Lewandowski
m.lewandowski@haydoncorp.com

H-BLOCK ROOFTOP SUPPORT SYSTEMS

TERMS & CONDITIONS OF SALE

These terms and conditions of sale supersede all previous listings. No order shall be binding upon us until accepted in writing by an authorized official at our home office. Goods are tendered or delivered and work is undertaken in every case only upon and subject to these terms and conditions. We shall not be liable for any delay or default in performance due to any cause arising or attributable to any event or omission beyond our reasonable control. All prices herein are suggested prices.

Prices: All prices are based on our standard packing and subject to change without notice.

Terms: Invoices are due and payable on net 30 days basis, unless otherwise agreed to in writing. Failure to make payment when due shall entitle us to suspend further deliveries or to cancel a contract.

Taxes: Any taxes, where applicable be they Federal, State, or Local are for the account of the buyer, and will be added to invoice.

Freight: Unless specifically stated in our proposal, all shipments are F.O.B. our dock or point of shipment. Routing will be at our discretion, unless otherwise agreed to in writing.

Title: Complete title to all goods shall pass to the customer upon delivery to the carrier.

Risk: Loss or damage to the goods shall pass to the customer upon delivery to the carrier.

Damage Or Loss In Transit: Regardless of freight payment, all risk or loss damage in transit shall pass to the purchaser. Although we will assist buyer in making his claims, we assume no liability for subsequent shortage or damage in transit.

Cancellation: An order may only be cancelled upon receipt of written agreement from us. All costs incurred by such cancellation are to be paid by the purchaser.

Returned Merchandise: All materials are carefully inspected before shipment, but it is not always possible to detect imperfections, therefore the only guarantee that is given is to replace such materials as prove to be defective or to allow credit for their return at our option. If materials appear defective, buyer should discontinue their use and notify us immediately so that we can investigate. We will not allow any claim for labor or expense occasioned by the use of defective materials nor be responsible for damages beyond the price of defective materials. Claims for defective materials should be made within 30 days after receipt of materials. We will not accept returns without our written permission.

Transportation Claim: The carriers are responsible for materials lost or damaged en route, consignee (buyer), as required by uniform Bill of Lading must immediately notify the carrier's agent at destination in writing in order to substantiate formal claim, upon presentation by buyer.

Liability For Misuse: Purchaser agrees to protect, defend, indemnify and hold us harmless from any and all liability or alleged liability and expense, including attorney's fees, arising from personal injuries, including death, or damage to property, caused by reason of the improper and/or negligent installation or use of our products.

Specifications: Specifications and dimensions are subject to change without notice. We do not warrant the compliance of our products to specifications other than our own.

Warranty: This warranty is directed solely to those buyers purchasing our products for use in the fabrication and/or construction of products for sale to others. Nothing herein shall be construed to extend this warranty to "Consumers". Our products are warranted against defect in manufacturing for a period of one year. This warranty is limited to the replacement of defective parts, or refund of the purchase price at our discretion. This is the buyers sole and exclusive remedy and we shall not be liable for labor charges and/or other damages or expense arising from the use of defective material, for any damage, consequential or otherwise, of any kind.

This is our sole warranty. We make no other warranty of any kind, expressed or implied, and all implied warranties of merchantability and fitness for a particular purpose which exceed our afore stated obligation are hereby disclaimed by us and excluded from this warranty.

*On lengths of 36" or longer, 100 pieces or more inquire for quantity discounts. Standard cutting tolerance is plus or minus 1/16". when required to cut from standard stock lengths of 10' or 20' customer will be charged for scrap resulting from cutting. Scrap will only be shipped if requested. Cutting charges will be invoiced as a separate item.

All products are Union Made.



H-BLOCK ROOFTOP SUPPORT SYSTEMS

H-BLOCK SHIPPING

Assembled components are strapped together on a pallet and shrink-wrapped to avoid damage. The smaller components are wrapped and placed inside the component frame to keep the components for that assembly together to avoid loss or mix-ups. All H-Block kits are customizable to any application.

Visit www.haydoncorp.com/products/rooftop-supports/h-block-support or call 1-800-2-HAYDON to speak to any of Haydon's customer service team for additional information.



Supplied By:

Haydon Corporation

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1-800-2-HAYDON • (973) 904-0800 • Fax: (973) 904-0016
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