



COMPREHENSIVE PHOTOVOLTAIC PROTECTION

SOLAR POWER PRODUCT SOLUTIONS









A GLOBAL LEADER WITH A CENTURY OF EXPERIENCE, MERSEN BRINGS EXPERTISE AND INNOVATION TO YOUR COMPANY

Protect your solar power investment by using electrical components specifically designed for PV applications

Generating electricity from solar energy is an extremely reliable process – as long as it's properly protected! Mersen offers a trusted range of electrical protection solutions that help protect your solar power investment including fuses, fuse holders, heatsinks, wire management, disconnect switches, laminated bus bar, and surge protective devices.

With a dedicated range of products to disconnect, clip and isolate, Mersen is doing whatever it takes to shield the wiring between strings and protect system components. Thanks to our newly developed, innovative HelioProtection product line, faulty circuits are safely isolated and system longevity and reliability are increased allowing for continuous generation of clean and efficient power.

Drawing on over a century of experience – and an ongoing commitment to critical research in electrical safety in both traditional and emerging markets – Mersen provides solar power designers, integrators, specifying engineering firms, solar power installers and solar power equipment manufacturers with innovative electrical protection products and unmatched technical support. For solar power circuit protection solutions you can rely on, contact Mersen at **info.nby@mersen.com** or **978.462.6662**.

MERSEN IS THE PV INDUSTRY BENCHMARK

- 1st to market with UL 2579 Listed product
- Helped drive the new safety standard
- The only manufacturer serving the PV market with overcurrent, surge protection, laminated bus bar, and cooling solutions



ABOUT MERSEN'S HELIOPROTECTION® BRAND

The word helio, meaning sun, was derived from Greek mythology and the sun god, Helios. When combined with the safety and reliability of Mersen's electrical protection solutions, HelioProtection defines our commitment to the solar industry. Mersen's HelioProtection brand promises expertise in solar power applications and a premium offering designed for the PV industry.

Products marked with the HelioProtection brand name have been tested and certified to the latest industry standards for use in photovoltaic applications and guarantee the level of performance required by the PV industry. Not only is Mersen the industry benchmark when it comes to standards compliance, we voluntarily subject our products to strict quality monitoring backed by extensive electrical, mechanical and climatic tests.

HELIOPROTECTION BRAND PROMISE

- Expertise in solar power applications
- Premium offering for the PV industry
- Delivering safety & reliability



| HelioProtection [®] Photovoltaic Fuses | Photovoltaic Fuse Holders and Blocks | Surge-Trap® Surge Protective Devices |
|--|--|---|
| | | |
| Wire Management Solutions | Disconnect Switches | Power Electronics Solutions |
| | | |
| HelioProtection Photovoltaic I | Filses | |
| HP6M Series (600VDC) and HP10 HP15M Series (1500VDC) for strin Crimp Cap Termination for HP10M HP15G Series (1500VDC) for inline HP6J Series (600VDC) for array p HP10J Series (1000VDC) for array HP10NH Series (1000VDC) for array | M Series (1000VDC) for string protect g protection 1 and HP15M Series e PV module protection protection ay protection ay protection | |
| HP15NH3L Series (1500VDC) for a | array protection | |
| UltraSafe fuse holders for string c GPM Series panel mount fuse hold FEB Series In-line fuse holder for HPJ Series fuse blocks for recomb | ers for PV applications ombiner box applications ders for small applications string cable harness applications piner and inverter input applications | |
| HPBB Series blocks for recombine Surge-Trap Surge Protective D | er and inverter input applications Devices | 21 |
| Surge-Trap PV Series for Photovo | Itaic Applications | |
| | tion blocks for combiner box applicati ion blocks for combiner box applicatic | |
| | r combiner and re-combiner box appli ations | |
| Power Electronics Solutions Cooling devices for inverter applie | cations | |

NATIONAL ELECTRICAL CODE® (NEC)

- **1 to 3 strings of modules: no fuse needed:** In this kind of system, the fault current is barely higher than operating current. Properly sizing the wiring between the strings of panels to withstand the maximum fault current is enough to avoid any fire hazard.
- Installation with at least 4 strings of modules: In this configuration the fault current can reach a level capable of heating and damaging the insulators. For this type of installation, ungrounded systems must be fused for both polarities, positive and negative, grounded systems only require fusing of the positive conductors.



Sizing Fuses per the National Electrical Code (Article 690.8): As defined in Article 690.8, two multiplication factors must be applied when sizing overcurrent devices for photovoltaic application, the maximum PV source circuit current and the overcurrent device loading factor. The maximum photovoltaic source circuit current is equal to the module rated short circuit current (I_{sc}) multiplied by 125 percent. When determining the sizing of overcurrent device ampacity, the device shall be sized to carry not less than 125 percent the maximum current. Module I_{sc} ratings are required by code to be listed on the PV module nameplate. Typical I_{sc} ratings are 110-125% of the maximum power point current (I_{mpp}) value of the PV module.

If the calculated nominal fuse rating value is not available it is allowed to go to the next highest available fuse current rating.

Nominal Fuse Rating = I_{sc} (Module Short Circuit Current) x 1.25 (Max Current Multiplier) x 1.25 (Overcurrent Device Sizing Multiplier)

> ↓ Nominal Fuse Rating = I x 1.56

 High-Temperature Usage: Each UL-listed fuse is fully rated up to 50°C ambient. Contact Mersen Technical Services at Technical.Services.EP@ mersen.com for de-rating curves for applications above 50°C.

CANADIAN ELECTRICAL CODE (CEC)

Section 50 of the Canadian Electrical Code outlines the requirements for solar photovoltaic systems. Within Section 50 there are references to Section 14; specifically, to Rules 14-414 Connection to different circuits; 14-700 Restriction of use; 14-200, Fuses; and 14-300, Circuit Breakers. Within Section 50, Rule 50-020 also refers to Section 84, Interconnection of electric power production sources, where the grounding and bonding requirements may be found. Ultimately, NEC Article 690 should be used when determining requirements for PV systems (while supplementing with information from CEC Section 50 for Canadian applications).

ITT

IEC

NEC

UNDERWRITERS LABORATORIES (UL)

UL 2579 - Fuses for Photovoltaic Systems is a product standard written specifically for fuses intended to be used for photovoltaic circuit protection. Unlike UL standard 248, "Low Voltage Fuses", fuses listed to UL standard 2579 are subject to additional testing, simulating the service environment conditions of photovoltaic installations. Additional testing includes, (1) Verification of Freedom from Unacceptable Levels of Thermally Induced Drift, (2) Verification of Functionality at Temperature Extremes and (3) Current Cycling. For more information regarding UL standard 2579 visit Mersen at ep-us.mersen.com/solutions/helioprotectionr/.

UL 4248-18 – Photovoltaic Fuse holders applies to fuse holders rated up to 1500VDC, intended for use with Photovoltaic Fuses as described in the Outline of Investigation for Fuses for Photovoltaic Systems, Subject 2579.

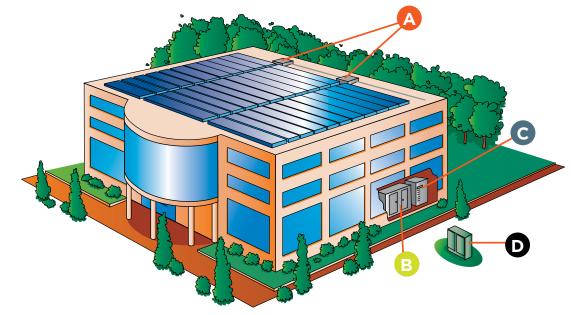
UL 98B – Enclosed and Dead-Front Switches for use in Photovoltaic Systems covers enclosed and dead-front switches rated up to 1000VDC, intended for use in DC photovoltaic (PV) systems and installed in accordance with Article 690 of the National Electrical Code.

INTERNATIONAL ELECTROTECHNICAL COMMISSION (IEC)

IEC 60269-6 - Fuse-links for the Protection of Photovoltaic Energy Systems: IEC standard 60269-6, "Fuse-links for the Protection of Photovoltaic Energy Systems," defines supplemental requirements applied to fuse-links for protecting PV strings and PV arrays in equipment for circuits of nominal voltages up to 1500VDC. Fuses complying with IEC standard 60269-6 shall be marked "gPV" indicating fuse-links with a full-range DC breaking capacity for photovoltaic energy systems.



PRODUCTS BY APPLICATION: ELECTRICAL PROTECTION COMPONENTS FOR SOLAR POWER



STRING COMBINER BOX / ARRAY COMBINER BOX

Fuses & fuse holders • Surge protective devices Disconnect switches • Power distribution blocks Monitoring • PV Safety System

INVERTER

Fuses & fuse holders • Surge protective devices Disconnect switches • Power distribution blocks Thermal management • Contactors • Laminated bus bar

Residential 5 to 36kW

Mersen is a trusted partner of electrical equipment distributors and played a leadership role in solar power circuit protection long before the boom reached the residential market, i.e. for private homes, small apartment buildings and farm buildings.



Commercial and Industrial 36 to 250kW

The walls and roofs of buildings - office towers, factories, malls and warehouses - are among the preferred supports for solar power systems. Architects and developers have grasped the importance of this energy revolution, and more of them are recommending "green" solutions.



AC ELECTRICAL PANELBOARD

Fuses & fuse holders • Surge protective devices Disconnect switches

UTILITY DISTRIBUTION NETWORK

Fuses • Cable limiters

Utility and Solar Farm Over 250kW

In this type of application, the architecture is centered on an automatic monitoring and control system. Mersen caters to this critical market with electrical protection that safely and reliably protects the solar power investment.



ENHANCED CONSTRUCTION FOR DEMANDING PV APPLICATIONS

Mersen's HelioProtection[®] HP6M and HP10M photovoltaic (PV) fuse series are engineered and designed specifically for the protection of photovoltaic strings. Their enhanced fuse construction is designed to withstand constant fluctuations in temperature and current cycling adding to system longevity. Low minimum breaking capacity of 1.35 times the fuse rated current value meets both IEC and UL standards, allowing for safe circuit interruption under typical low fault current conditions produced by PV strings. Typical applications include string combiner boxes and in-line fuse assemblies.



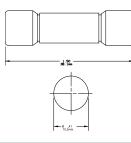
CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | REFERENCE NUMBER | WATTS LOSS @ 70% X I _n (W) | WATTS LOSS @ 80% X I _n (W) | WATTS LOSS @ 100% X I _n (W) | INTERRUPTING RATING (kA) | SIZE (MM) |
|------------------|-----------------|-------------------|---------------------|--|--|---|-----------------------------|--------------|
| | 1 | HP6M1 | L1018565 | 0.14 | 0.19 | 0.31 | | |
| | 2 | HP6M2 | M1018566 | 0.19 | 0.26 | 0.43 | | |
| | 3 | НР6М3 | N1018567 | 0.64 | 0.85 | 1.4 | | |
| | 4 | HP6M4 | Q1018569 | 0.58 | 0.77 | 1.3 | | |
| | 5 | HP6M5 | R1018570 | 0.65 | 0.87 | 1.4 | | |
| | 6 | HP6M6 | S1018571 | 0.69 | 0.92 | 1.5 | | |
| 600 | 7 | HP6M7 | T1018572 | - | - | - | 10 | 10x38 |
| 000 | 8 | HP6M8 | V1018573 | 0.92 | 1.23 | 2.0 | | 10/00 |
| | 10 | HP6M10 | X1018575 | 0.96 | 1.28 | 2.1 | | |
| | 12 | HP6M12 | Y1018576 | 1.12 | 1.49 | 2.5 | | |
| | 15 | HP6M15 | Z1018577 | 0.99 | 1.32 | 2.2 | | |
| | 20 | HP6M20 | A1018578 | 1.25 | 1.67 | 2.8 | | |
| | 25 | HP6M25 | K1018610 | 1.38 | 1.84 | 3.1 | | |
| | 30 | HP6M30 | L1018611 | 1.50 | 2.00 | 3.3 | | |
| | 1 | HP10M1 | B1018579 | 0.125 | 0.175 | 0.25 | | |
| | 2 | HP10M2 | C1018580 | 0.16 | 0.25 | 0.32 | | |
| | 3 | HP10M3 | D1018581 | 0.66 | 0.87 | 1.36 | | |
| | 3.5 | HP10M3-1/2 | H1043977 | - | - | - | | |
| | 4 | HP10M4 | E1018582 | 0.69 | 0.80 | 1.25 | | |
| | 5 | HP10M5 | F1018583 | 0.59 | 0.73 | 1.12 | | |
| | 6 | HP10M6 | G1018584 | 0.42 | 0.67 | 1.05 | | |
| 1000 | 7 | HP10M7 | H1018585 | 0.40 | 0.64 | 1.00 | 50 | 10x38 |
| | 8 | HP10M8 | J1018586 | 0.77 | 0.88 | 1.48 | | |
| | 10 | HP10M10 | L1018588 | 0.67 | 0.9 | 1.5 | | |
| | 12 | HP10M12 | M1018589 | 0.72 | 1.0 | 1.8 | | |
| | 15 | HP10M15 | N1018590 | 0.9 | 1.3 | 2.2 | | |
| | 20 | HP10M20 | P1018591 | 1.1 | 1.5 | 2.8 | | |
| | 25 | HP10M25 | D1023825 | 1.3 | 1.8 | 3.0 | 1 | |
| | 30 | HP10M30 | E1023826 | 1.5 | 1.9 | 3.7 | 1 | |

CATALOG NUMBERS -FUSE HOLDER

| | VOLTAGE (VDC) | AMPERAGE (A) | TERMINAL TYPE | VISUAL BLOWN FUSE INDICATOR | CATALOG NUMBER |
|---|------------------|-----------------|------------------|--------------------------------------|-------------------|
| ſ | 1000 3 | 32 | Screw | No | USM1HEL |
| | 1000 | 32 | Screw | Yes | USM1IHEL |
| | 1000 | 32 | Coring | No | USGM1HEL |
| | 1000 | 32 | Spring | Yes | USGM1IHEL |

DIMENSIONS



APPROVALS

• UL Listed to 2579. photovoltaic fuse, File E333668



RoHS

- CSA Component Acceptance, Class 1422-30
- IEC 60269-6 Certified, gPV
- **RoHs** Compliant

For additional information about fuse holders for HP6M and HP10M see page 18. Fuse clips for HP10M (MR10RESSORTCI) are also available.

For additional information about HP6M and HP10M photovoltaic fuses visit ep.mersen.com

1500VDC MIDGET (10X85MM) PHOTOVOLTAIC FUSES

Mersen's HP15M photovoltaic (PV) fuse series was engineered and designed specifically for the protection of photovoltaic systems. Its enhanced fuse construction makes it ideal for continuous temperature and current cycling withstand adding to system longevity. The 1500VDC rated HP15M, designed for low minimum breaking capacity capabilities of 1.35 times the fuse rated current value, allows for safe circuit interruption under typical low fault current conditions produced by PV arrays. Protect your off-grid or grid tied PV system from unexpected ground faults and line faults using Mersen's HelioProtection[®] fuse line.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | REFERENCE NUMBER | WATTS LOSS @ 70% X I _n (W) | WATTS LOSS @ 80% X I _n (W) | WATTS LOSS @ 100% X I _n (W) | INTERRUPTING RATING (kA) | SIZE (MM) |
|------------------|-----------------|-------------------|---------------------|--|--|---|-----------------------------|--------------|
| | 4 | HP15M4 | F1059569 | | | | | |
| | 5 | HP15M5 | X1055053 | 0.84 | 1.16 | 1.97 | | |
| | 6 | HP15M6 | Q1053667 | 0.97 | 1.37 | 2.42 | 50 | |
| | 7 | HP15M7 | R1053668 | 0.97 | 1.37 | 2.43 | | |
| | 8 | HP15M8 | S1053669 | 1.04 | 1.5 | 2.6 | | |
| | 10 | HP15M10 | T1053670 | 1.23 | 1.77 | 3.09 | | 10.05 |
| 1500 | 12 | HP15M12 | V1053671 | 1.15 | 1.7 | 2.89 | 50 | 10x85 |
| | 15 | HP15M15 | W1053672 | 1.39 | 1.91 | 3.48 | | |
| | 20 | HP15M20 | X1053673 | 1.71 | 2.47 | 4.28 | - | |
| | 25 | HP15M25 | Y1053674 | 2.13 | 3.08 | 5.35 | | |
| | 30 | HP15M30 | Z1053675 | 2.56 | 3.61 | 6.4 | | |
| | 32 | HP15M32 | G1059570 | 2.56 | 3.61 | 6.4 | | |

FEATURES/BENEFITS:

- Low fault current interrupting capability
- Durable construction for enhanced system longevity
- Temperature cycle withstand capability
- Guaranteed operation at temperature extremes
- Globally accepted
- Recommended Fuse holder: US15M1HEL

APPLICATIONS:

- All photovoltaic applications
- PV string/array level
 protection
- Combiner box applications
- In-line PV module protection
- Inverters
- Battery charge controllers

RATINGS:

 Volts
 :
 1500VDC

 Amps
 :
 4A - 32A

 Max IR
 :
 50kA

Photovoltaic Fuse

APPROVALS:

- UL Listed to Standard UL2579
- CSA Component Pending
- IEC 60269-6



DIMENSIONS



CRIMP CAP TERMINATION

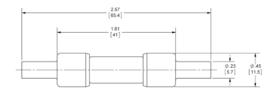
A special cap is applied to the fuse ferrules of our existing HP10M and HP15M fuses (described on pages 7 and 8) to enable the user to attach wires directly to the fuses. This obviates the need for a fuse holder and allows an overmolded enclosure.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | WATTS LOSS @ 70% X I _n (W) | WATTS LOSS @ 80% X I _n (W) | WATTS LOSS @ 100% X I _n (W) | INTERRUPTING RATING (kA) | SIZE (MM) |
|------------------|-----------------|-------------------|--|--|---|-----------------------------|-----------|
| | 1 | HP10M1CC | 0.1375 | 0.1925 | 0.275 | | |
| | 2 | HP10M2CC | 0.176 | 0.275 | 0.352 | | |
| | 3 | HP10M3CC | 0.726 | 0.957 | 1.496 | | |
| | 3.5 | HP10M3-1/2CC | - | - | - | | |
| | 4 | HP10M4CC | 0.759 | 0.88 | 1.375 | | |
| | 5 | HP10M5CC | 0.649 | 0.803 | 1.232 | | |
| | 6 | HP10M6CC | 0.462 | 0.737 | 1.155 | | |
| 1000 | 7 | HP10M7CC | 0.44 | 0.704 | 1.1 | 50 | 1020 |
| 1000 | 8 | HP10M8CC | 0.847 | 0.968 | 1.628 | 50 | 10x38 |
| | 10 | HP10M10CC | 0.737 | 0.99 | 1.65 | | |
| | 12 | HP10M12CC | 0.792 | 1.1 | 1.98 | | |
| | 15 | HP10M15CC | 0.99 | 1.43 | 2.42 | | |
| | 20 | HP10M20CC | 1.21 | 1.65 | 3.08 | | |
| | 25 | HP10M25CC | 1.43 | 1.98 | 3.3 | | |
| | 30 | HP10M30CC | 1.65 | 2.09 | 4.07 | | |
| | 32 | HP10M32CC | 1.70 | 2.30 | 4.20 | | |
| | 4 | HP15M4CC | 0.800 | 1.046 | 1.691 | | |
| | 5 | HP15M5CC | 0.924 | 1.276 | 2.167 | | |
| | 6 | HP15M6CC | 1.067 | 1.507 | 2.662 | | |
| | 7 | HP15M7CC | 1.067 | 1.507 | 2.673 | | |
| | 8 | HP15M8CC | 1.144 | 1.65 | 2.86 | | |
| 1500 | 10 | HP15M10CC | 1.353 | 1.947 | 3.399 | | 10 05 |
| 1500 | 12 | HP15M12CC | 1.265 | 1.87 | 3.179 | 50 | 10 x 85 |
| | 15 | HP15M15CC | 1.529 | 2.101 | 3.828 | | |
| | 20 | HP15M20CC | 1.881 | 2.717 | 4.708 | | |
| | 25 | HP15M25CC | 2.343 | 3.388 | 5.885 | | |
| | 30 | HP15M30CC | 2.816 | 3.971 | 7.04 | | |
| | 32 | HP15M32CC | 2.816 | 3.971 | 7.04 | | |

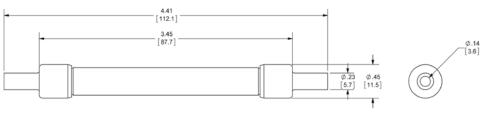
DIMENSIONS



APPROVALS:

- UL Recognized to 2579, photovoltaic fuse
- IEC 60269-6





1500VDC CLASS G (10X57MM) PHOTOVOLTAIC FUSES

Mersen's HP15G photovoltaic (PV) fuse series was engineered and designed specifically for the protection of photovoltaic systems. Its enhanced fuse construction makes it ideal for continuous temperature and current cycling withstand adding to system longevity. The 1500VDC rated HP15G, designed for low minimum breaking capacity capabilities of 1.35 times the fuse rated current value, allows for safe circuit interruption under typical low fault current conditions produced by PV arrays. Protect your off-grid or grid tied PV system from unexpected ground faults and line faults using Mersen's HelioProtection® fuse line.



CATALOG NUMBERS

| VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | SIZE (MM) |
|---------------|--------------|----------------|-----------|
| | 21/2 | HP15G21/2 | |
| 1500 | 31/2 | HP15G31/2 | 10,457 |
| 1500 | 4 | HP15G4 | 10x57 |
| | 5 | HP15G5 | |

FEATURES/BENEFITS: APPLICATIONS:

- Low fault current interrupting
 In-line PV module protection capability
- Durable construction for enhanced system longevity
- Temperature cycle withstand capability
- Guaranteed operation at temperature extremes
- Industry's first UL Listed Solution
- Globally accepted

DIMENSIONS





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RATINGS:

- Volts : 1500VDC **Amps** : 2¹/₂ A-5A : HP15G2¹/₂ to 4A, IR Self Certified to 50kA I.R.
 - : HP15G5. 10kA I.R.
- MBC : 1.35 x In

Photovoltaic Fuse, gPV

APPROVALS:

- UL Listed to Standard UL2579 File E333668
- IEC 60269-6





Ø.41 [10.4]

Helio Protection"

PROTECT YOUR OFF-GRID OR GRID-TIED PV SYSTEMS

The HelioProtection[®] HP6J photovoltaic (PV) fuse series was engineered and designed specifically for the protection of photovoltaic arrays. Its enhanced fuse construction is designed to withstand constant fluctuations in temperature and current cycling adding to system longevity. Low minimum breaking capacity of 1.35 times the fuse rated current value meets UL standards, allowing for safe circuit interruption under typical low fault current conditions produced by PV arrays. Typical applications include re-combiner box, master combiner box and inverter inputs.



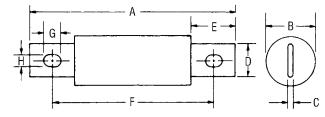
CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | REFERENCE NUMBER | WATTS LOSS @ 80% X I _n (W) | WATTS LOSS @ 100% X I _n (W) | INTERRUPTING RATING (kA) | SIZE |
|------------------|-----------------|-------------------|---------------------|--|---|-----------------------------|---------|
| | 70 | HP6J70 | K1023394 | 5.8 | 10 | | |
| | 80 | HP6J80 | L1023395 | 6.4 | 11 | | |
| | 90 | HP6J90 | M1023396 | 7.5 | 13 | | |
| | 100 | HP6J100 | N1023397 | 8.1 | 14 | | |
| | 110 | HP6J110 | P1023398 | 10.4 | 18 | - | Class J |
| | 125 | HP6J125 | Q1023399 | 11.0 | 19 | | |
| | 150 | HP6J150 | R1023400 | 12.8 | 22 | | |
| | 175 | HP6J175 | S1023401 | 13.9 | 24 | | |
| 600 | 200 | HP6J200 | T1023402 | 15.1 | 26 | 10 | |
| | 225 | HP6J225 | V1023403 | 17.4 | 30 | | |
| | 250 | HP6J250 | W1023404 | 20.9 | 36 | | |
| | 300 | HP6J300 | X1023405 | 22.0 | 38 | 1 | |
| | 350 | HP6J350 | V1023380 | 23.2 | 40 | 1 | |
| | 400 | HP6J400 | Y1023406 | 24.4 | 42 | 1 | |
| | 450 | HP6J450 | V1026278 | 33.6 | 58 | 1 | |
| | 500 | HP6J500 | W1026279 | 34.2 | 59 | 1 | |
| | 600 | HP6J600 | X1026280 | 39.4 | 68 |] | |

DIMENSIONS

| AMPERE RATING | А | | в | | С | | D | | E | | F | | G | | н | | |
|-----------------------|-------|-----------|--------|---------|------|------|-------|-------|-------|-------|-------|-------|-------|-----|-------|------|---|
| AMPERE RATING | IN | MM | IN | MM | IN | ММ | IN | MM | IN | MM | IN | MM | IN | MM | IN | MM | |
| HP6J (61-100) | 4-5/8 | 117 | 1-1/16 | 27 | 1/8 | 3.2 | 3/4 | 19 | 1 | 25 | 3-5/8 | 92 | 3/8 | 10 | 9/32 | 7 | |
| HP10J (61-200) | 5-3/4 | 146 | 1-5/8 | 41 | 3/16 | 4.8 | 1-1/8 | 29 | 1-3/8 | 35 | 4-3/8 | 111 | 3/8* | 10* | 9/32* | 7* | |
| HP6J (101-200) | 5-3/4 | 5-3/4 146 | 140 | 0 1-5/8 | 41 | 3/16 | 4.0 | 1-1/0 | /0 29 | 1-3/0 | 55 | 4-3/0 | | 3/0 | 10. | 9/32 | C |
| HP6J, HP10J (201-400) | 7-1/8 | 181 | 2-1/8 | 54 | 1/4 | 6.3 | 1-5/8 | 41 | 1-7/8 | 48 | 5-1/4 | 133 | 17/32 | 14 | 13/32 | 10 | |
| HP6J (401-600) | 8 | 203 | 2-1/2 | 64 | 3/8 | 9.5 | 2 | 51 | 2-1/8 | 54 | 6 | 152 | 11/16 | 18 | 17/32 | 13 | |

* For HP10J, G = 17/32" (14mm) and H = 13/32" (10mm)



CATALOG NUMBERS - FUSE BLOCKS

• For recommended fuse blocks for HP6J and HP10J fuses see page 20.

APPROVALS

- UL Listed to 2579, photovoltaic fuse, File E333668
- CSA Component Acceptance, Class 1422-30
- RoHS Compliant



HP10J (1000VDC) SERIES FOR ARRAY PROTECTION

THE INDUSTRY'S MOST EFFICIENT 1000VDC FUSES

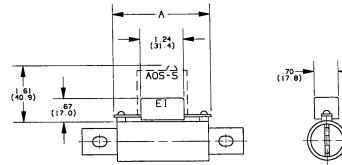
The HelioProtection[®] HP1OJ photovoltaic (PV) fuse series was engineered and designed specifically for the protection of photovoltaic arrays. Its enhanced fuse construction is designed to withstand constant fluctuations in temperature and current cycling adding to system longevity. Low minimum breaking capacity of 1.35 times the fuse rated current value meets UL standards, allowing for safe circuit interruption under typical low fault current conditions produced by PV arrays. Typical applications include re-combiner box, master combiner box and inverter inputs.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | REFERENCE NUMBER | WATTS LOSS @ 80% X I _n (W) | WATTS LOSS @ 100% X I _n (W) | INTERRUPTING RATING (kA) | SIZE | FRAME SIZE |
|------------------|-----------------|-------------------|---------------------|---|--|-----------------------------|---------|------------|
| | 70 | HP10J70 | Z1040749 | 5 | 10 | | | |
| | 80 | HP10J80 | A1040750 | 5 | 10 | | | |
| | 100 | HP10J100 | B1040751 | 7 | 15 | | | 1 |
| | 125 | HP10J125 | C1040752 | 7 | 14 | _ | Class J | 1 |
| | 160 | HP10J160 | D1040753 | 8 | 16 | | | |
| | 200 | HP10J200 | E1040754 | 15 | 27 | | | |
| 1000 | 250 | HP10J250 | F1040755 | 18 | 34 | 10 | | |
| | 300 | HP10J300 | G1040756 | 22 | 37 | | | 2 |
| | 350 | HP10J350 | H1040757 | 24 | 45 | - | | 2 |
| | 400 | HP10J400 | J1040758 | 27 | 52 | - | | |
| | 450 | HP10J450 | K1040759 | 27 | 56 | 1 | | |
| | 500 | HP10J500 | K1047I07 | 31 | 58 | 1 | | 3 |
| | 600 | HP10J600 | L1047108 | 43 | 82 | 1 | | |

OPTIONAL INDICATOR/MICROSWITCH MOUNT DIMENSIONS



CATALOG NUMBERS - FUSE BLOCKS

| VOLTAGE (VDC) | AMPERAGE (A) | TERMINAL TYPE | WIRE RANGE | CATALOG NUMBER | |
|------------------|--------------------------|------------------|----------------------|-------------------|--|
| | HP6J (61-100) | Box-Box | 2/0 - #6 | 61036HPJ | |
| | HP10J (61-200) | Box-Box | 350kcmil - #6 | 62001HPJ | |
| | HP6J (101-200) | BOX-BOX | 35UKCITIII - #6 | 62UUIHFJ | |
| 1000 | HP6J, HP10J (201-400) | Box-Box | (2) 350kcmil - #6 | 64031HPJ | |
| | HP6J (401-600) | Box-Box | (2) 500kcmil - #4 | 6631HPJ | |

| CATALOG NUMBER | A |
|-------------------|-------------|
| HP10J(70-200)EI | 3.22 (81.8) |
| HP10J(250-400)EI | 3.24 (82.2) |

Note: Fuses with the El option are designed to work with the AOS-S or AOS-Q add-on switch, which is ordered separately.

APPROVALS

- UL Listed to 2579, photovoltaic fuse, File E333668
- CSA Component Acceptance, Class 1422-30
- RoHS Compliant



For additional information about fuse blocks for HP6J and HP10J see page 20 For additional information about HP10J photovoltaic fuses visit ep.mersen.com

HP10NH (1000VDC) SERIES FOR ARRAY PROTECTION

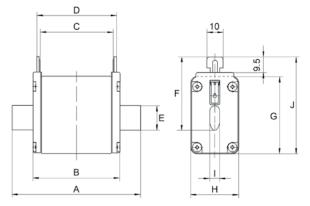
The HelioProtection^{*} HP10NH photovoltaic (PV) fuse series was engineered and designed specifically for the protection of photovoltaic arrays. Its enhanced fuse construction is designed to withstand constant fluctuations in temperature and current cycling adding to system longevity. Low minimum breaking capacity of 1.35 times the fuse rated current value meets IEC and UL standards, allowing for safe circuit interruption under typical low fault current conditions produced by PV arrays. Typical applications include re-combiner box, master combiner box and inverter inputs.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| | | | PLAIN BLADE | | DIRECT MOUNTIN | | | INTER- | |
|------|------------------|-----------------|-------------------|---------------------|-------------------|---------------------|-----------------------------------|------------------------------------|---------------------------|
| SIZE | VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | REFERENCE NUMBER | CATALOG NUMBER | REFERENCE NUMBER | WATTS LOSS @ 70% X I (W) | WATTS LOSS @ 100% X I (W) | RUPTING RATING (kA) |
| | | 50 | HP10NH1GPV50 | Z1028283 | HP10NH1GPV50B | B1048663 | 4.6 | 11 | |
| | | 63 | HP10NH1GPV63 | A1028284 | HP10NH1GPV63B | C1048664 | 5.4 | 13 | |
| NH1 | 1000 | 80 | HP10NH1GPV80 | B1028285 | HP10NH1GPV80B | D1048665 | 6.1 | 15 | |
| | 1000 | 100 | HP10NH1GPV100 | C1028286 | HP10NH1GPV100B | E1048666 | 7.2 | 17 | 50 |
| | | 125 | HP10NH1GPV125 | D1028287 | HP10NH1GPV125B | F1048667 | 7.4 | 18 | |
| | | 160 | HP10NH1GPV160 | E1028288 | HP10NH1GPV160B | G1048668 | 9.6 | 23 | |
| NH2 | 1000 | 200 | HP10NH2GPV200 | X1037619 | HP10NH2GPV200B | H1048669 | 11.3 | 27 | 50 |
| | 1000 | 250 | HP10NH2GPV250 | Y1037620 | HP10NH2GPV250B | J1048670 | 12.9 | 31 | 50 |

DIMENSIONS (MM)



APPROVALS:

- UL Listed to 2579, photovoltaic fuse, File E358319
- IEC 60269-6 Certified, gPV
- RoHS Compliant



| SIZE | А | В | С | D | E | F | G | Н | 1 | J |
|------|-----|------|----|----|----|------|------|------|---|------|
| NH1 | 135 | 70.8 | 63 | 68 | 20 | 40 | 52.5 | 39.5 | 6 | 64.5 |
| NH2 | 150 | 68 | 63 | 68 | 26 | 48.5 | 60 | 51 | 6 | 72 |

CATALOG NUMBERS - FUSE BLOCKS

| FOR USE WITH | VOLTAGE (VDC) | AMPERAGE (A) | TERMINAL TYPE | PROTECTIVE COVER | CATALOG NUMBER |
|-----------------|------------------|-----------------|------------------|---------------------|-------------------|
| NH1 | 1000 | 250 max | Stud-Stud | No | HPBB11PPR |
| | | 2 JU IIIdX | Stud-Stud | Yes | HPBB11PPRFS |
| NH2 | 1000 | 315 max | Stud-Stud | No | HPBB21PPR |
| | 1000 | 212 IIIAX | รเนน-รเนน | Yes | HPBB21PPRFS |

For additional information about fuse blocks for HP10NH see page 21 For additional information about HP10NH photovoltaic fuses visit ep.mersen.com

HP12NH (1250VDC) SERIES FOR ARRAY PROTECTION

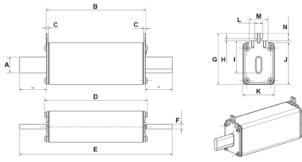
Mersen's HP12NH photovoltaic (PV) fuse series was engineered and designed specifically for the protection of photovoltaic systems. HelioProtection® HP12NH fuse links are designed for the protection of cables in a PV group of chains when a short circuit occurs in a panel (main fuse category). This HelioProtection main fuse range enables us to offer a full range of protection with worldwide acceptance. They are of the gPV type and comply with both IEC 60269-6 and UL 2579 PV standards.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| | | | PLAIN BLADE | | DIRECT MOUNTING | G | | | |
|--------|------------------|-----------------|-------------------|---------------------|-------------------|---------------------|--|---|-------------------------------------|
| SIZE | VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | REFERENCE NUMBER | CATALOG NUMBER | REFERENCE NUMBER | WATTS LOSS @ 70% X I _n (W) | WATTS LOSS @ 100% X I _n (W) | INTER- RUPTING RATING (kA) |
| NH1XL | | 125 | HP12NH1XLGPV125 | G1039744 | HP12NH1LGPV125B | K1048671 | 12 | 29 | |
| NHIXL | | 160 | HP12NH1XLGPV160 | H1039745 | HP12NH1LGPV160B | L1048672 | 14 | 34 | |
| NH2XL | | 200 | HP12NH2XLGPV200 | J1039746 | HP12NH2LGPV200B | M1048673 | 16 | 42 | |
| NHZAL | 1250 | 250 | HP12NH2XLGPV250 | K1039747 | HP12NH2LGPV250B | N1048674 | 17 | 45 | 50 |
| | 1250 | 250 | HP12NH3LGPV250 | Z1033389 | HP12NH3LGPV250B | P1048675 | 18 | 46 | 50 |
| NH3L | | 315 | HP12NH3LGPV315 | A1033390 | HP12NH3LGPV315B | Q1048676 | 22 | 53 | |
| INFI3L | | 350 | HP12NH3LGPV350 | B1033391 | HP12NH3LGPV350B | R1048677 | 23 | 55 | |
| | | 400 | HP12BH3LGPV400 | C1033392 | HP12NH3LGPV400B | S1048678 | 29 | 73 | |

DIMENSIONS (MM)



APPROVALS:

- UL Listed to 2579, photovoltaic fuse, File E358319
- IEC 60269-6 Certified, gPV
- RoHS Compliant



| SIZE | А | В | С | D | Е | F | G | Н | 1 | J | К | L | М | Ν |
|------|----|-------|-----|-------|-------|---|------|------|------|------|------|----|----|-----|
| NH1 | 20 | 125.5 | 2.5 | 129.6 | 192.5 | 6 | 64.5 | 2.75 | 40.5 | 52.5 | 39.5 | 10 | 24 | 9.5 |
| NH2 | 26 | 123 | 2.5 | 127 | 205 | 6 | 72 | 2.75 | | 60 | 51 | 10 | 24 | 9.5 |
| NH3 | 33 | 123 | 2.5 | | 205 | | 84.5 | 2.75 | 60 | 74 | 70 | 10 | 25 | 9.5 |

CATALOG NUMBERS - OPEN FUSE BASES AND FUSE-BASES WITH TOUCH PROTECTION

| FOR USE WITH | VOLTAGE (VDC) | AMPERAGE (A) | DESIGN | CATALOG NUMBER |
|--|------------------|-----------------|--|-------------------|
| NH fuse-links NH1XL and gPV fuse-link size 121 with blade contacts | 1500 | 250 A | Open design, screw mounting | SP36121 |
| NH fuse-links NH2XL and NH3L and gPV fuse-link size 122-123 with blade contacts | 1500 | 630 A | Open design, screw mounting | SP36122-123 |
| NH fuse-links NH1XL (can accept Mersen gPV fuse-links size 121 and NH2XL rated 250A with derating) | 1500 | 250 A | With touch protection, screw mounting (M10, M = 8-10Nm) | HPBB1XL1PPFS |
| NH fuse-links NH2XL and NH3L | 1500 | 500 A | With touch protection, screw mounting (M10, M = 8-10Nm) | HPBB2XL3L1PPFS |
| NH fuse-links NH2XL and NH3L (can accept NH3L fuse- links up to 630 A with derating) | 1500 | 500 A | With touch protection, screw mounting (M10, M = 8-10Nm) and busbar output (1x40x10 or 2x40x10) | HPBB2XL3L1PBFS |

1500VDC FOR FUTURE TRENDS AND HIGHER EFFICIENCIES

Mersen's HelioProtection HP15NH photovoltaic (PV) fuse series is designed specifically for protection of photovoltaic arrays. Low minimum breaking capacity of 1.35 times the fuse rated current value meets both IEC and UL (pending) standards, allowing for safe circuit interruption under typical low fault current conditions produced by PV arrays. Typical applications include re-combiner box, master combiner box and inverter inputs.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| | | | PLAIN BLADE | | DIRECT MOUNTIN | G | | | INTER- |
|--------|---|------------------|-------------------|---------------------|---------------------------------------|---------------------|--|---|---------------------------|
| SIZE | VOLTAGE (VDC) | AMPERAGE (A) | CATALOG NUMBER | REFERENCE NUMBER | CATALOG NUMBER | REFERENCE NUMBER | WATTS LOSS @ 70% X I _n (W) | WATTS LOSS @ 100% X I _n (W) | RUPTING RATING (kA) |
| NH-FUS | E-LINKS GPV 1 | 500VDC SIZE 3L | | | | | | | |
| | | 160 | HP15NH3LGPV160 | H1037859 | HP15NH3LGPV160B | T1048679 | 15 | 36 | |
| | | 200 | HP15NH3LGPV200 | J1037860 | HP15NH3LGPV200B | V1048680 | 18 | 44 | 1 |
| NULOI | 4500 | 250 | HP15NH3LGPV250 | K1037861 | HP15NH3LGPV250B | W1048681 | 20 | 50 | |
| NH3L | 1500 | 315 | HP15NH3LGPV315 | L1037862 | HP15NH3LGPV315B | X1048682 | 23 | 57 | 50 |
| | | 350 | HP15NH3LGPV350 | M1037863 | HP15NH3LGPV350B | Y1048683 | 25 | 63 | 1 |
| | | 400 | HP15NH3LGPV400 | N1037864 | HP15NH3LGPV400B | Z1048684 | 28 | 71 | 1 |
| NH-FUS | E-LINKS GPV 1 | 500VDC SIZE 3L V | VITH STRIKER | | ' | | | | |
| | | 160 | - | - | HP15NH3LPV160BI | A1057218 | 15 | 36 | |
| | | 200 | - | - | HP15NH3LPV200BI | B1057219 | 18 | 44 | 1 |
| NH3L | 1500 | 250 | - | - | HP15NH3LPV250BI | C1057220 | 20 | 50 | 50 |
| NH3L | 1500 | 315 | - | - | HP15NH3LPV315BI | D1057221 | 23 | 57 | - 50 |
| | | 350 | - | - | HP15NH3LPV350BI | E1057222 | 25 | 63 | 1 |
| | | 400 | - | - | HP15NH3LPV400BI | F1057223 | 28 | 71 |] |
| MICROS | WITCH FOR NH- | FUSE-LINK GPV 1 | 500VDC SIZE 3L | | | | | | |
| | in the second second | AMPERAGE (A) | CATALOG NUMBER | REFERENCE NUMBER | RATED IMPULSE WITHSTAND VOLTAGE | INDICATION S | SYSTEM | PACKAGE | |
| 1 | Charles and the second | 5 | MC3E1-5N | D310020 | 20 kV | Standard NO-NC | | 3 | |

CATALOG NUMBERS - FUSE BLOCKS

| FOR USE WITH | VOLTAGE (VDC) | AMPERAGE (A) | TERMINAL TYPE | PROTECTIVE COVER | CATALOG NUMBER | |
|--------------------|------------------|-----------------|------------------|---------------------|-------------------|--|
| NH3L | 1500 | 500 may | Stud-Box | Yes | HPBB2XL3L1PBFS | |
| THICE | 1500 | 500 max | Stud-Stud | Yes | HPBB2XL3L1PPFS | |

APPROVALS:

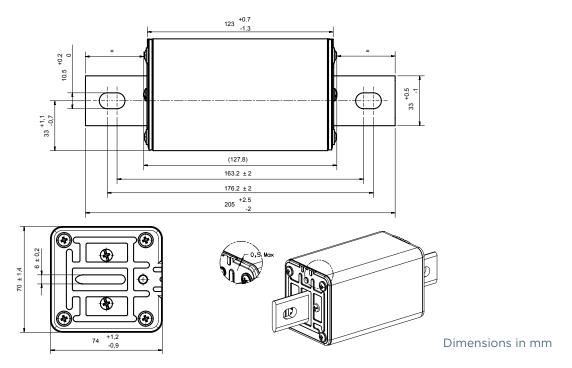
- UL listed to 2579
- IEC 60269-6 Certified, gPV
- RoHS Compliant



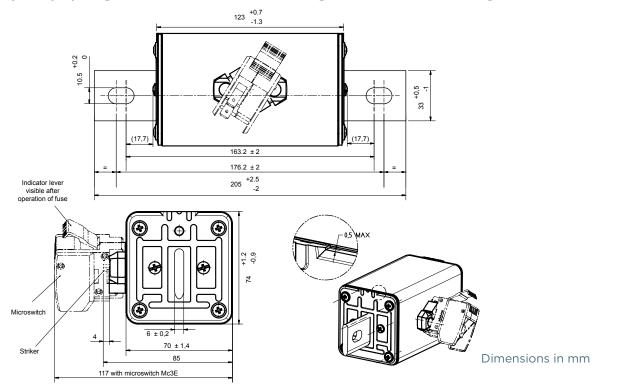
HP15NH3L (1500VDC) SERIES FOR ARRAY PROTECTION

DIMENSIONS

Special purpose gPV fuse link size 3L Direct Mounting without striker and without lugs



Special purpose gPV fuse link size 3L Direct Mounting with striker and without lugs



US15M1HEL ULTRASAFE[™] FUSE HOLDERS FOR PV APPLICATIONS

TOUCH-SAFE DESIGN INCREASES USER SAFETY

Mersen UltraSafe modular fuse holders introduce the next level of safety for Photovolatic applications for 10x85mm fuses. UltraSafe fuse holders are finger safe up to an IP20 grade of protection, and the 10x85mm features a pull out, pivoting fuse carrier.

The US15M1HEL is designed for exceptionally low power dissipation of only 6 watts at 30A. Its terminals accept standard stock bus bar, eliminating the need for custom combed bus bar, saving cost and time, and simplifying installation. The body features industry-leading UL94VO material, providing superior flammability rating with exceptional durability.

FEATURES/BENEFITS: APPLICATIONS:

- Low power dissipation
- All photovoltaic applications
- Combiner box applications
- Bus bar termination clamp
- UL94V0 Material Flammability Rating
- Wire terminal for use with 90°C wire
- Wire range: 6-14 stranded, . 10-14 solid. Copper wire only.
- IP20 Finger Safe
- **DIN Rail Mounting** .

DIMENSIONS:

Recommended fuse usage: HP15M

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[22.4]



RATINGS:

Volts : 1500VDC Maximum Amps : 30A Maximum

SCCR : 50kA

Acceptable power dissipation/ Rated current:

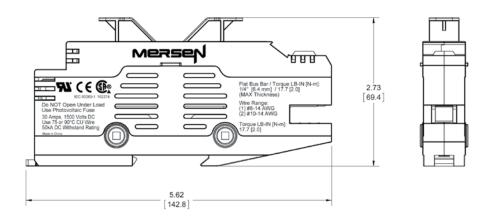
- : Single pole: 6W/30A
- : Multiple pole side by
- side: 3.2W/22A
- : U_{imp}: 6kV

APPROVALS:

- UL Recognized Component, evaluated to UL 4248-18
- IFC 60269-1







ULTRASAFE™ FUSE HOLDERS FOR STRING COMBINER BOX APPLICATIONS

Mersen's line of UltraSafe fuse holders deliver the function, safety and level of circuit protection demanded by PV applications. Designed with enhanced materials and insulation properties providing the level of reliability and system longevity needed for high ambient conditions commonly seen at PV sites. The touch-safe design and tool-free fuse change-outs increase user safety. The unique spring terminal option is immune to vibration, corrosion and temperature making it the ideal choice for PV installation. Combine with Mersen's HelioProtection HP6M or HP10M fuses for industry leading PV circuit protection.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| FOR USE WITH | VOLTAGE (VDC) | AMPERAGE (A) | TERMINAL TYPE | VISUAL BLOWN FUSE | CATALOG NUMBER | REFERENCE NUMBER |
|------------------|------------------|-----------------|------------------|-------------------|-------------------|---------------------|
| Midget (10v29mm) | 1000 | 32 max | Carau | No | USM1HEL | L1028363 |
| Midget (10x38mm) | 1000 | 32 max | Screw | Yes | USM1IHEL | M1028364 |
| Midget (10x38mm) | 1000 | 32 max | Spring* | No | USGM1HEL | P1022294 |
| Midget (10x38mm) | 1000 | SZ IIIdX | Shing | Yes | USGM1IHEL | N1022293 |

ADDITIONAL SPECIFICATIONS

- Connector Type: Screw or CAGE CLAMP* spring
- Suggested Screw Torque: 14.75 in-lbs
 - Wire Range
 : 14 to 6 AWG (2.5 to 16mm²) single conductor
 : 14 to 10 AWG (2.5 to 5mm²) dual conductor
- Wire Type: 60/75/90°C solid/stranded copper
- Load Break Disconnect: No
- Max Power Losses: 3W
- Blown Fuse Indicator Operating Voltage: 350-1000VDC
- Flammability: UL94V0
- Recommended Fuse Usage: HP6M and HP10M

APPROVALS:

- UL Listed to 4248-18, File E347822
- CSA Component Acceptance, Class 6225-01
- IEC 60269-2-1 and 60947-3 Certified 🥻 🖡 🎽

NoHS

RoHS Compliant





HIGHER RELIABILITY

- Immune to vibration, corrosion and temperature
- Maintenance-free, eliminates the need to re-torque
- Superior connection every time independent of operator skill

INCREASED EASE-OF-USE

• No tools required for installation or maintenance

LOWER TOTAL SYSTEM COST

• Reduce installation time by 75%

ACCESSORIES - USBB SERIES COMB BUS BAR (FOR USE WITH SCREW TYPE ONLY) COMB BUS BAR POWER FEEDER TERMINAL

LISTED

| VOLTAGE (VDC) | AMPERAGE (A) | PHASE | POLES | CATALOG NUMBER | CROSS SECTION | рітсн | MATERIAL | | AMPERAGE (A) | PHASE | WIRE RANGE | CATALOG NUMBER | |
|------------------|--|---------|-------|-------------------|------------------|-------------------|----------|--------|-----------------|-------|---------------|-------------------|--|
| | 1000 (End Feed) 200 (Center Feed) | | 4 | USBB1PH25K4 | 25 | 17.0 | 6 | 1000 | 115 | 1 | 10 - 1/0 AWG | USBBC1 | |
| 1000 | | | 6 | USBB1PH25K6 | | | | 1000 | 115 | 1 | 14 - 1 AWG | USBBESB1 | |
| 1000 | | × / 1 | 1 | 8 | USBB1PH25K8 | 25mm ² | 17.8mm | Copper | | | - | | |
| | | | 12 | USBB1PH25K12 | K12 | | | | | | | | |

GPM SERIES PANEL MOUNT FUSE HOLDERS FOR INVERTER APPLICATIONS

Mersen GPM panel mount fuse holders accommodate midget class (10x38mm) HP6M and HP10M fuses. All 30A holders have glass-filled thermoplastic insulators for extra dependability and trouble-free installation. Patented design allows the same body to accept a screw or bayonet knob. Flange design allows for front or rear mounting.



CATALOG NUMBERS & DESCRIPTIONS

| CATALOG NO. | FIG. | САР ТҮРЕ | AMPS | VOLTS | FUSE TYPE | TERMINAL TYPE |
|----------------|------|------------------------|------|-------|-----------------|--|
| GPM-S | 1 | Screw Knob | 30 | 600 | 1-1/2" x 13/32" | 1/4" Quick-connect/ Solder |
| GPM-S90 | 2 | Screw Knob | 30 | 600 | 1-1/2" x 13/32" | 1/4" Quick-connect/ Solder, Right Angle |
| GPM-B | 1 | 1/4 Turn Bayonet Knob | 30 | 600 | 1-1/2" x 13/32" | 1/4" Quick-connect/ Solder |
| GPM-B90 | 2 | 1/4 Turn Bayonet Knob | 30 | 600 | 1-1/2" x 13/32" | 1/4" Quick-connect/ Solder, Right Angle |
| GPM-WT | 1 | Water-tight Screw Knob | 30 | 600 | 1-1/2" x 13/32" | 1/4" Quick-connect/ Solder |
| GPM-WT90 | 2 | Water-tight Screw Knob | 30 | 600 | 1-1/2" x 13/32" | 1/4" Quick-connect/ Solder, Right Angle |

RATINGS:

- Volts : 600VDC
 - : 1000VDC Self-Certified
- Amps : 30A Maximum
- SCCR : 100kA

APPROVALS:

- UL Recognized to 4248, File E52283
- CSA Certified, class 6225-01



FEB SERIES IN-LINE FUSE HOLDERS FOR STRING CABLE HARNESS APPLICATIONS

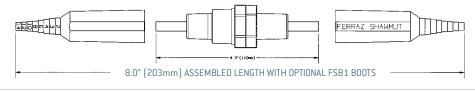
Mersen's line of single pole in-line fuse holders accommodate (10x38mm) midget HP6M and HP10M fuses. The fuse holders are designed for quick installation. Three internal O-rings per pole seal the fuse holder providing a water-resistant compartment for the fuse. The captive O-rings are colored blue for quick detection.



CATALOG NUMBERS

| FEB-11-11 | | FEB-11-2 | L | FEB-21-11 | | FEE | 3-21-21 |
|----------------------|-------|----------|----------|-------------------|-------------|-------------------|------------------|
| LOAD OR LINE T | ERMIN | IAL TYPI | E | | | | |
| TERMINAL END VIEW | TERM | MINAL | ТҮРЕ | WIRE | NO. PER | SOLID | STRANDED |
| \bigcirc | 11 | | Cu Crimp | #8-#12 #12-#14 | 1 2 | Yes Yes | Yes Yes |
| | 21 | | Cu Crimp | #10 #6 #4 | 2 1 1 | Yes Yes Yes | Yes Yes No |

FSB1 = Single conductor boot (used to cover all crimp type & single set screw terminals)





- Volts: : 600VDC
 - : 1000VDC Self-certified
- Amps : 30A Maximum
- SCCR : 100kA
- Temperature Rating 155° C

APPROVALS:

- UL Recognized to 4248, File E52283
- CSA Certified, class 6225-01



FOR USE WITH HP6J AND HP10J SERIES FUSES

Designed for Mersen's HP6J (600VDC) and HP10J (1000VDC) series of photovoltaic fuses, these fuse blocks are certified for use with 90°C temperature rated conductors, an industry first. Blocks are available with box connectors, stud connectors or combination of the two. Insulators are either molded glass-filled polycarbaronate or phenolic with verified dielectric strength in excess of 2500V. All fuse clips are made of high conductivity tinplated copper. All fuse blocks are equipped with fuse clips



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| FOR USE WITH | VOLTAGE (VDC) | AMPERAGE (A) | TERMINAL TYPE | WIRE RANGE (AL/CU) | STUD TYPE | CATALOG NUMBER |
|-----------------------|------------------|-----------------|------------------|-----------------------|-----------|-------------------|
| BOX TO BOX CONF | IGURATION | | | | | |
| HP6J (61-100) | | 100 | Box-Box | 2/0 - #6 | - | 61006HPJ |
| HP10J (61-200) | | 200 | Box-Box | 350kcmil - #6 | | 62001HPJ |
| HP6J (101-200) | 1000 | 200 | BUX-BUX | 35UKCITIII - #6 | - | 62001HFJ |
| HP6J, HP10J (201-400) | | 400 | Box-Box | (2) 350kcmil - #6 | - | 64031HPJ |
| HP6J (401-600) | | 600 | Box-Box | (2) 500kcmil - #4 | - | 6631HPJ |
| BOX TO STUD CON | IFIGURATION | | | | | |
| HP6J (61-100) | | 100 | Box-Stud | 2/0 - #6 | 1/4-20 | 61041HPJ |
| HP10J (61-200) | | 200 | Davi Strud | 2501 | E (40.40 | C20 44 UDI |
| HP6J (101-200) | 1000 | 200 | Box-Stud | 350kcmil - #6 | 5/16-18 | 62041HPJ |
| HP6J, HP10J (201-400) | | 400 | Box-Stud | (2) 350kcmil - #6 | 3/8-16 | 64041HPJ |
| HP6J (401-600) | | 600 | Box-Stud | (2) 500kcmil - #4 | 1/2-13 | 6641HPJ |
| STUD TO STUD CO | NFIGURATION | | | | | |
| HP6J (61-100) | | 100 | Stud-Stud | - | 1/4-20 | 61016HPJ |
| HP10J (61-200) | | 200 | Cauld Cauld | | E/10 10 | C2011UDI |
| HP6J (101-200) | 1000 | 200 | Stud-Stud | - | 5/16-18 | 62011HPJ |
| HP6J, HP10J (201-400) | | 400 | Stud-Stud | - | 3/8-16 | 64011HPJ |
| HP6J (401-600) | | 600 | Stud-Stud | - | 1/2-13 | 6611HPJ |

APPROVALS:

- UL Listed to 4248-18, File E347822
- (VL LISTED

RoHS Compliant .

ACCESSORIES - DFC SERIES DEAD-FRONT FUSE COVERS

Clip-on covers, covering exposed live clips and terminals, reduce accidental contact by personnel. They are sized to fit Mersen HP6J and HP10J class J PV fuses. All DFC dead-front fuse covers are reusable when a fuse is replaced. Optional visual blown fuse indicator models illuminate to indicate an open fuse.

| FOR USE WITH FUSE | FOR USE WITH FUSE BLOCK | VOLTAGE (VDC) | AMPERAGE (A) | VISUAL BLOWN FUSE INDICATOR | CATALOG NUMBER | REFERENCE NUMBER |
|----------------------|-------------------------------|------------------|-----------------|--------------------------------------|-------------------|---------------------|
| HP6J | 610xxHPJ | 600 | 61-100 | Yes | DFC-31 | X205065 |
| HP6J | 610xxHPJ | 1000 | 61-100 | No | DFC-3 | G201647 |
| HP6J | 620xxHPJ | 600 | 101-200 | Yes | DFC-12I | - |
| HP6J, HP10J | 620xxHPJ | 1000 | 101-200 | No | DFC-12 | - |



FOR USE WITH MERSEN SIZE NH PHOTOVOLTAIC FUSES

Designed for Mersen's HP10NH (1000VDC) and HP15NH (1500VDC) series of photovoltaic fuses. Blocks are available with screw mount tongues or stud terminals. Choose between open-style or touch-safe options.

All fuse blocks are equipped with fuse clips



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| FOR USE WITH | VOLTAGE (VDC) | AMPERAGE (A) | TERMINAL TYPE | WIRE RANGE (AL/CU) | STUD TYPE | TOUCH- SAFE | CATALOG NUMBER | REFERENCE NUMBER |
|-----------------|------------------|-----------------|------------------|--------------------------|--------------|----------------|-------------------|---------------------|
| NH1 | 1000 | 250 max | Stud-Stud | - | M10 | No | HPBB11PPR | A1030607 |
| | 1000 | 250 max | Stud-Stud | - | M10 | Yes | HPBB11PPRFS | K1032916 |
| NH2 | 1000 | 0.15 | Stud-Stud | - | M10 | No | HPBB21PPR | C1037509 |
| NHZ | 1000 | 315 max | Stud-Stud | - | M10 | Yes | HPBB21PPRFS | D1037510 |
| NH1XL | 1500 | 250 max | Stud-Stud | - | M10 | Yes | HPBB1XL1PPFS | Y1039598 |
| | H2XL, NH3L 1500 | 500 max | Stud-Stud | - | M12 | Yes | HPBB2XL3L1PPFS | Z1039599 |
| NHZXL, NH3L | | | Stud-Bus | - | M12 | Yes | HPBB2XL3L1PBFS | A1039600 |

APPROVALS

- UL Listed to 4248-18, File E362644 (Size NH1 and NH2)
- IEC 60269-2-1 Certification
- RoHS Compliant

ACCESSORIES - FUSE HANDLES

| FOR USE WITH FUSE | I CATALOG NUMBER | REFERENCE NUMBER | |
|----------------------|------------------|---------------------|--|
| NH1, NH2 | NHHANDLE | P215592E | |
| NH1XL, NH2XL, NH3L | POIGNEEPM12 | Y210402 | |



SURGE-TRAP® FOR PHOTOVOLTAIC APPLICATIONS

The Surge-Trap PV series of devices provide advanced overvoltage protection to photovoltaic systems by utilizing Mersen's optimized dynamic thermal disconnection system, which does not require additional overcurrent protection (back-up fuse) due to its high shortcircuit withstand. These surge protective devices are suitable for all PV applications; large-scale, rooftop and stand-alone (off-grid) DC installations.



CATALOG NUMBERS & DESCRIPTIONS

| PRODUCT SERIES | CATALOG NUMBER | REFERENCE NUMBER | NO. OF POLES | U _{cpv} | SCCR | l _{мах} (8/20μs) | l _» (8/20μs) | U _P @ I _N | REMOTE INDICATOR | REPLACEMENT CARTRIDGE |
|-------------------|---------------------|---------------------|-----------------|------------------|-------|------------------------------|----------------------------|---------------------------------|---------------------|--------------------------|
| | STPT2-40K600V-UPV | - | 2 | 600VDC | 10kA | 40kA | 20kA | \leq 2.0kV | No | SP2-40K600V-UPV |
| | STPT2-40K600V-UPVM | - | 2 | 600VDC | 10kA | 40kA | 20kA | \leq 2.0kV | Yes | SP2-40K600V-UPV |
| STP | STPT2-40K600V-YPV | 83020138 | 3 | 600VDC | 100kA | 40kA | 20kA | ≤ 2.6kV | No | SP2-40K600V-PV |
| (Pluggable | STPT2-40K600V-YPVM | 83020139 | 3 | 600VDC | 100kA | 40kA | 20kA | ≤ 2.6kV | Yes | SP2-40K600V-PV |
| Type] | STPT2-40K1000V-YPV | 83020140 | 3 | 1000VDC | 50kA | 40kA | 20kA | \leq 3.0kV | No | SP2-40K1000V-PV |
| | STPT2-40K1000V-YPVM | 83020141 | 3 | 1000VDC | 50kA | 40kA | 20kA | ≤ 3.0kV | Yes | SP2-40K1000V-PV |
| | STPT2-40K1500V-YPV | 83020158 | 3 | 1500VDC | 65kA | 40kA | 20kA | ≤ 5.0kV | No | SP2-40K1500V-PV |
| | STPT2-40K1500V-YPVM | 83020159 | 3 | 1500VDC | 65kA | 40kA | 20kA | \leq 5.0kV | Yes | SP2-40K1500V-PV |

ADDITIONAL SPECIFICATIONS

Operating and Storage Temperature: -40°C to +85°C **Connector Type:** Screw Cage

Suggested Screw Torque: 4 Nm

Wire Range: 8 to 4 AWG (6 to 25mm²) single

conductor

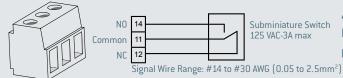
Wire Type: 60/75°C solid/stranded copper

APPROVALS

- UL 1449 Type 2CA, E468946
- EN50539-11, PV Type 2
- IEC 61643-1, Class II
- UTE C 61-740-51



MICROSWITCH (M) - REMOTE INDICATION



Auxiliary Micro-Switch Installation (optional) Remote signaling is available on all Surge-Trap products that specify a remote indicator.

- Terminal Torque 0.27 Nm
- Cont. between Comm + NO = Product offline, not protected
- Cont. between Comm + NC = Product online, protected

ACHIEVE A NEW LEVEL OF EASE AND SAFETY

Mersen FSPDBs introduce a new level of safety and ease for installing power distribution blocks. An IP20 level of finger-safe protection is achieved using FSPDBs, eliminating the need for special covers or custom Plexiglass sheets to protect your panels. FSPDBs (sizes 1 to 4) simply snap onto 35mm DIN-rail to provide the quickest installation. Modular design also allows for multi pole applications by use of assembly pins. FSPDBs provide a safe, convenient way of collecting PV string circuits.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| VOLTAGE (A) (VDC) AL* CU* | | RAGE | LINE | | | LOAD | | | CATALOG NUMBER | |
|------------------------------|-----|----------|------|----------------------------|----------------------------|------------|---------------|-------------|----------------|---------|
| | | OPENINGS | | | OPENINGS | WIRE RANGE | | AL* | CU* | |
| | 135 | 175 | 1+ | 2/0 - #14 | 70 - 2.5mm ² | 1+ | 2/0 - #14 | 70 - 2.5mm² | FSPBD1A | FSPDB1C |
| 1500 UL | 135 | 175 | 1+ | 2/0 - #14 | 70 - 2.5mm ² | 4+ | #2 - #14 | 35 - 2.5mm² | FSPDB2A | FSPDB2C |
| 1000 02 | 250 | 310 | 1 | 350kcmil - #6 2/0 - #14 | 185 - 16mm² 70 - 2.5mm² | 8 | #8 - #14 | 8 - 2.5mm² | FSPDB3A | FSPDB3C |
| 600 UL 1000 Self | 270 | 335 | 1 | 400kcmil - #6 | 185 - 16mm² | 1 | 400kcmil - #6 | 185 - 16mm² | FSPDB4A | FSPDB4C |
| Certified | 680 | 840 | 2 | 600kcmil - #4 | 300 - 25mm² | 2 | 600kcmil - #4 | 300 - 25mm² | FSPDB5A | FSPDB5C |

 $^{*}\,$ AL (Aluminum) power distribution blocks are rated for 60 / 75 / 90°C, copper or aluminum conductors

 CU (Copper) power distribution blocks are rated for 60 / 75°C, copper conductors only

+ Openings are approved for multiple conductors per opening, for additional info visit ep.mersen.com

APPROVALS



• UL Recognized to 1059, File E73571

CSA Component Acceptance, Class 6228-01

MPDB SERIES FOR COMBINER BOX APPLICATIONS

The Next Generation Power Distribution Block (PDB)

Mersen MPDB series open-style power distribution blocks provide a safe and easy method of splicing cables, splitting primary power into secondary circuits and fulfilling requirements for fixed junction tap-off points. All blocks are UL and CSA approved while meeting spacing requirements for feeder and branch circuits in conjunction with UL508A and the National Electrical Code^{*}.



CATALOG NUMBERS AND ELECTRICAL CHARACTERISTICS

| VOLTAGE | - I(A) I | | LINE | | LOAD | | | CATALOG NUMBER | | |
|---------|----------|-----|----------|---------------|-------------------------|----------|---------------|--------------------------|-----------|-----------|
| (VDC) | AL* | CU* | OPENINGS | WIRE RANG | E | OPENINGS | WIRE RANGE | | AL* | CU* |
| | 310 | 380 | 1 | 500kcmil - #4 | 250 - 25mm ² | 1 | 500kcmil - #4 | 250 - 25mm ² | MPDB67401 | MPDB66401 |
| | 310 | 380 | 1 | 500kcmil - #4 | 250 - 25mm² | 4 | 2/0 - #14 | 70 - 2.5mm² | MPDB67411 | MPDB66411 |
| | 310 | 380 | 1 | 500kcmil - #4 | 250 - 25mm ² | 6 | #2 - #14 | 35 - 2.5mm² | MPDB67461 | MPDB66461 |
| 1000 UL | 135 | 175 | 1 | 2/0 - #14 | 70 - 2.5mm ² | 8 | #2 - #14 | 35 - 2.5mm² | MPDB67581 | MPDB66581 |
| | 135 | 175 | 1 | 2/0 - #14 | 70 - 2.5mm² | 12 | #10 - #14 | 5.5 - 2.5mm ² | MPDB67111 | MPDB66111 |
| | 250 | 310 | 1 | 350kcmil - #6 | 185 - 16mm² | 15 | #10 - #14 | 5.5 - 2.5mm ² | MPDB67621 | MPDB66621 |
| | 310 | 380 | 1 | 500kcmil - #4 | 250 - 25mm² | 18 | #10 - #14 | 5.5 - 2.5mm ² | MPDB67491 | MPDB66491 |

Mersen has over 500 configurations of MPDB series power distribution blocks. For information on additional configurations visit ep.mersen.com

APPROVALS



• CSA Component Acceptance, Class 6228-01

UL Listed to 1953, File E352417

UL 98 AND IEC-RATED DC SWITCHES

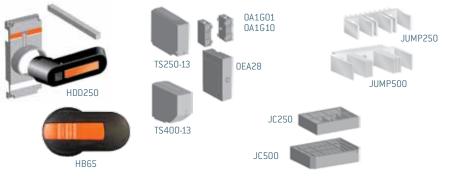
Mersen offers a range of DC disconnect switches specially designed for PV applications, in 2 poles and 2x2 poles configurations for double circuit applications. The technology inside the switch and the visible contacts allow a quick, safe, and reliable DC breaking power at all current levels up to 1500VDC. The product is ready and simple to install independently of the polarity, with very limited power losses, and with a 40% smaller footprint than competition. The 1000V versions have 2 switching modules (poles) and the 1500V versions have 3 modules.

CATALOG NUMBERS

| PART # | DESCRIPTION | REF # |
|-------------------------|-------------------------------|----------|
| UL 98B 1000VDC-RATED N | NON-FUSED SWITCHES | |
| MD100U11 | DC Switch 100A UL 2p | X1043231 |
| MD180U22 | DC Switch 180A UL 4p | Y1043232 |
| MD200U11 | DC Switch 200A UL 2p | Z1043233 |
| MD250U11 | DC Switch 250A UL 2p | A1043234 |
| MD250U22 | DC Switch 250A UL 4p | B1043235 |
| MD320U11 | DC Switch 320A UL 2p | C1043236 |
| MD320U22 | DC Switch 320A UL 4p | D1043237 |
| MD400U11 | DC Switch 400A UL 2p | E1043238 |
| MD400U22 | DC Switch 400A UL 4p | F1043239 |
| IEC 1000 VDC-RATED NOM | I-FUSED SWITCHES | |
| MD100E11 | DC Switch 100A IEC 1000V 2p | G1043217 |
| MD160E11 | DC Switch 160A IEC 1000V 2p | H1043218 |
| MD200E11 | DC Switch 200A IEC 1000V 2p | J1043219 |
| MD250E11 | DC Switch 250A IEC 1000V 2p | K1043220 |
| MD100E22 | DC Switch 100A IEC 2x1000V 4p | L1043221 |
| MD160E22 | DC Switch 160A IEC 2x1000V 4p | M1043222 |
| MD200E22 | DC Switch 200A IEC 2x1000V 4p | N1043223 |
| MD250E22 | DC Switch 250A IEC 2x1000V 4p | P1043224 |
| MD315E11 | DC Switch 315A IEC 1000V 2p | Q1043225 |
| MD400E11 | DC Switch 400A IEC 1000V 2p | R1043226 |
| MD500E11 | DC Switch 500A IEC 1000V 2p | S1043227 |
| MD315E22 | DC Switch 315A IEC 2x1000V 4p | T1043228 |
| MD400E22 | DC Switch 400A IEC 2x1000V 4p | V1043229 |
| MD500E22 | DC Switch 500A IEC 2x1000V 4p | W1043230 |
| 1500 VDC RATINGS - PLEA | SE CONSULT FACTORY. | |

ACCESSORIES - HANDLES AND SHAFTS

Please visit ep.mersen.com for our extensive list of handles, shafts, and accessories.





1000VDC version

HIGHLIGHTS:

- IEC version and UL version
- Visible contacts
- 40% smaller footprint than competition
- Direct installation for floating polarity configuration
- Jumper bar available for grounded configuration

APPLICATIONS:

- Medium and large power photovoltaic installations up to 1500VDC
- "Make and break" on load and provide safety isolation at string combiner box level

APPROVALS:

- UL98B File #E466972 WHVA
- IEC 60947-3 CE

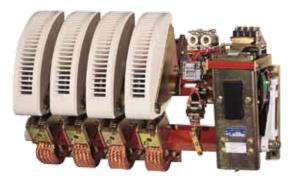


RATINGS:

- Volts : 1000VDC and 1500VDC
- Amps : IEC: 100 to 500A : UL98: 100 to 400A
- **SCCR** : 5 to 10kA for higher ratings

HIGH POWER SWITCHES FOR INVERTERS IN PV SYSTEMS

When you need to safely and reliably interrupt the electrical current during shutdown of central inverters in grid connected solar power farms, turn to Mersen's rugged DC Contactors. Our high quality contactor reliably extinguishes electrical arcing at high voltages and is ideal for solar power systems.



CBFC 75 SERIES (400 TO 1000A)

| MAXIMUM SWITCH-OFF VOLTAGE | | | | | | | |
|----------------------------|----------|----------|----------|----------|----------|--|--|
| | 400A | 500A | 630A | 800A | 1000A | | |
| 1-Pole | 500 VDC | | |
| 2-Pole | 1000 VDC | | |
| 3-Pole | 2000 VDC | | |

CBC 57 SERIES (80 TO 200A)

| MAXIMUM SWITCH-OFF VOLTAGE | | | | | | | |
|----------------------------|----------|----------|----------|--|--|--|--|
| | 1250A | 1600A | 2000A | | | | |
| 1-Pole | 600 VDC | 600 VDC | 600 VDC | | | | |
| 2-Pole | 1500 VDC | 1500 VDC | 1500 VDC | | | | |
| 3-Pole | 2000 VDC | 2000 VDC | 2000 VDC | | | | |
| 4-Pole | 3000 VDC | 3000 VDC | 3000 VDC | | | | |



DISCONNECTORS AND CHANGEOVER SWITCHES FOR INVERTER APPLICATIONS

| | FA10 DISCONNECTOR SERIES | FA12 CHANGEOVER SERIES |
|---|--------------------------------|------------------------------|
| Ampere rating range | 500-8000 | 500-8000 |
| Configuration | 1-0 Open and closed | 1-2 Change over |
| Number of poles | 2 | 2 |
| Operation (1) | Manual | Manual |
| Qty of Microswitches per position | 2 | 2 |
| Operating voltage | 3000 V | 3000 V |
| Dielectric withstand voltage | 20kV - 50Hz - 1mn | 20kV - 50Hz - 1mn |
| Maximum SCCR range for one pole | 75-150kA | 75-150kA |
| Mechanical endurance (1 cycle = 1 open + 1 close) | 5000 cycles | 5000 cycles |



POWER ELECTRONICS SOLUTIONS COOLING SOLUTIONS FOR INVERTER APPLICATIONS

BRING US YOUR TOUGHEST PV COOLING CHALLENGE

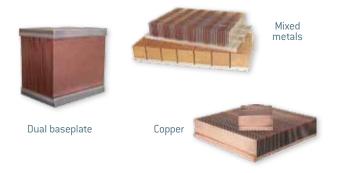
Mersen integrates its extensive cooling expertise and patented heatsink technology into photovoltaic applications to make them more efficient, reliable, and profitable. Our unique knowledge of air, phase change, and liquid cooled heatsinks enables Mersen to help customers find the right thermal protection solution for their PV applications



Fabfin® Air-Cooled Heatsink

AIR COOLING SOLUTIONS

Mersen's air cooled Fabfin[®] heatsink stands out from ordinary extruded heatsinks because of its higher fins, giving it excellent performances. Using a swaging process means a variety of its higher fins and increased height-to-space ratio types of fins can be used.

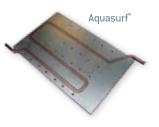


LIQUID COOLING SOLUTIONS

Power electronics components (SiC, IGBTs, thyristors) need a cooling solution that is both effective and reliable, especially when installed in a confined space. To ensure maximum reliability, Mersen has mastered vacuum brazing technology for liquid cooled solutions to achieve guaranteed water tightness with no seams, robustness, corrosion free, and excellent thermal performance.



Aquamax®



HEAT PIPES FOR INSTANTANEOUS COOLING ACTION

The high heat losses from press-pack or IGBT power devices can easily be conveyed outward via heat pipe cooling units. A heat pipe is a device that uses "phases change" to efficiently conduct large amounts of heat between two solid surfaces.



Heat Pipe Assembly





Embedded Heat Pipe

Cold Wall Heat Sink

EMBEDDED HEAT PIPES DESIGNED FOR SILICON CARBIDE (SIC) APPLICATIONS

Mersen has been developing embedded heat-pipe heat sinks to extract concentrated heat from areas under the SiC devices and to disperse that heat over a larger surface area before the heat is passed on to the ambient environment.

WHAT IS LAMINATED BUS BAR?

Laminated bus bar is an engineered component consisting of layers of fabricated copper separated by thin dielectric materials, laminated into a unified structure. Sizes and applications range from surfacemounted bus bars the size of a fingertip to multilayer bus bars that exceed 20 feet in length. Laminated bus bar solutions are routinely used for low volumes up through tens of thousands per week.

WHY CHOOSE LAMINATED BUS BAR?

Bus bars reduce system costs, improve reliability, increase capacitance, and eliminate wiring errors. They also lower inductance and lower impedance. Plus, the physical structure of bus bars offers unique features in mechanical design. For example, complete power distribution subsystems can also act as structural members of a total system. Multilayer bus bars offer a structural integrity that wiring methods just can't match.

A REPUTATION FOR QUALITY

Mersen's reputation for outstanding technical expertise, product quality, and engineered safety is the result of over a century of design and manufacturing knowledge, coupled with state-oftheart equipment in three ISO-9001 registered facilities. Each facility manufactures single and multilayer bus bars, as well as fully integrated solutions in which the laminated bus bar also serves as a platform for a multitude of discreet components:

- In Europe, our 5,000 m² plant in Angers is a center of excellence for laminated bus bar solutions
- In North America, our 110,000 ft² plant in Rochester, New York is a vertically integrated center of excellence for all power distribution solutions, plus AS9100C registered
- In Asia, a brand-new 6,500 m² facility in Shanghai, China offers full manufacturing capability of all power and bus bar solutions



Our commitment to quality is clearly evident from the very beginning of the design process, right through to the production of the last part. Our Quality System is designed with defect prevention in mind and is certified to AS9100. Our staff of professional engineers and experienced designers develops the tooling and manufacturing methods, procedures and process parameters to meet our customers' specifications.

With over sixty years of experience in designing laminated bus bars, and complete in-house manufacturing capability, we have the flexibility and expertise to respond to our customers' requirements through:

- quality control and quality assurance
- engineering & design
- chemical milling
- electroplating
- assembly
- epoxy encapsulation
- tool and die design and build
- metal fabrication
- metal joining
- die cutting
- laminating
- electrostatic powder coating





MERSEN IS A GLOBAL EXPERT IN ELECTRICAL POWER AND ADVANCED MATERIALS

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