

# Drop-In Anchors



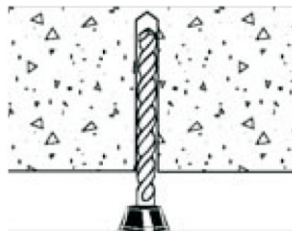
## Installation Instructions

DA25•DA38•DA50•DA58•DA75•DAS25•DAS38•DAS50  
DAS58•DAS75

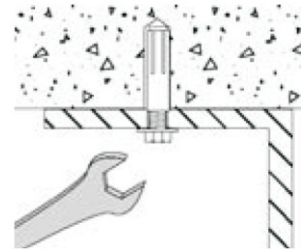
\*Not Recommended for use in overhead applications

### Installation Procedure

Drill a hole into the base material to the depth of embedment required. The tolerances of the drill bit used should meet the requirements of ANSI Standard B212.15. Do not over drill the hole unless the application calls for a subset anchor.



If using a fixture, position it, insert bolt and tighten. Most overhead applications utilize threaded rod. Minimum thread engagement should be at least one anchor diameter.



Blow the hole clean of dust and other materials. Insert the anchor into the hole and tap flush with surface. *Using a Powers setting tool specifically, set the anchor by driving the tool with a sufficient number of hammer blows until the shoulder of the tool is seated against the anchor.* Anchor will not hold allowable loads required if shoulder of Powers setting tool does not seat against anchor.

