# AquaBond™ ABP-1000 TWINPAK Container



Contains No Deca-BDE AquaBond, LLC 6444 E.Spring St. #275 Long Beach, CA 90815 Tel: 714-961-1420 Fax: 714-961-1422 www.AquabondAdhesives.com

This compound should be used only in lighting fixtures that fully comply with National Electric Code Article 680-20 "Underwater Lighting Fixtures."

## **Mixing and Application Instructions**

**WARNING!** Adhesive contains isocyanates which may cause allergic skin and respiratory reactions. Hardener contains substituted polyol which may cause eye and skin irritation. Wear eye protection and gloves when handling. Use only with adequate ventilation. In case of eye or skin contact, immediately flush with water. If swallowed, <u>DO NOT</u> induce vomiting. Obtain medical attention for any eye or internal contact. Keep away from children. **For industrial use only.** 

**Worklife:** Five to ten minutes depending on temperature.

**NOTE:** In cold weather, warm TWINPAK container to 60 degrees F (16 degrees C) or warmer before mixing. Keep in a warm area, such as a truck cab or inside pocket, until ready to use.

#### STEP 1 PREPARATION

With solvent saturated pad, remove all dirt, moisture and grease from the wet-niche or dry-niche fixture termination area that will be encapsulated with the ABP-1000 compound.

#### **STEP 2 PREPARE FOR MIXING**

- 1. Remove TWINPAK from foil outer pouch. (save pouch for step 4)
- 2. Wearing proper protection apply pressure to one side of TWINPAK forcing material across the burstable seal.



#### **STEP 3** MIX THE TWINPAK CONTENTS

Lay TWINPAK on a hard edge. Pull TWINPAK side to side forcing all of the contents to mix. Repeat until material is uniform in color. Mixing should not exceed one minute.



## STEP 4 DISPENSE MIXED MATERIAL

Cut off one corner of the TWINPAK and squeeze out mixed compound onto foil pouch.



### STEP 5 APPLY ABP-1000 TO CONNECTION

Immediately apply compound onto area of wet-niche or dry-niche fixture termination to be covered. Spread the compound over and around the termination with wood applicator making sure the area is covered with at least 1/8" thickness of compound.



Compound should be allowed to cure for 24 hours before exposure to water.