

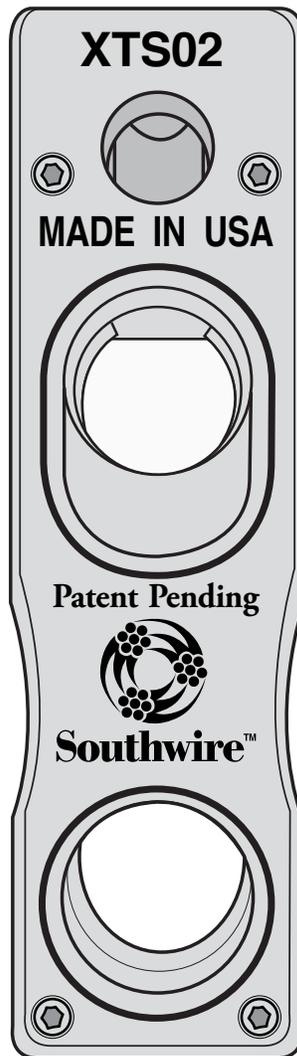


Southwire™

TOOLS & EQUIPMENT

Operating Instructions

Mini Stripper Model XTS-02



Read and understand all of the instructions and safety information in this manual before operating or servicing this tool.



**⚠ BEFORE OPERATING THIS TOOL, ⚠
READ AND UNDERSTAND ALL OF THE
INSTRUCTIONS AND SAFETY
INFORMATION IN THIS MANUAL**

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SAFETY FIRST

Safety is essential in the use and maintenance of Southwire Tools and Equipment. This instruction manual and any markings on the tool provide information for avoiding hazards and unsafe practices related to the use of this tool. Observe all of the safety information provided.

IMPORTANT SAFETY INFORMATION

 <h3>SAFETY ALERT SYMBOLS</h3> <p>These symbols are used to call attention to related hazards or unsafe practices related that could result in injury or property damage. The three safety words defined below indicate the severity of the hazard. The message after the signal word provides information for preventing or avoiding the hazard.</p> <div style="background-color: black; color: white; text-align: center; padding: 5px;"> <p>⚠ DANGER</p> </div> <p>Immediate hazards which, if not avoided, WILL result in severe injury or death.</p> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>⚠ WARNING</p> </div> <p>Hazards which, if not avoided, COULD result in severe injury or death.</p> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>⚠ CAUTION</p> </div> <p>Hazards or unsafe practices which, if not avoided, MAY result in injury or property damage.</p>	  <h3>⚠ WARNING</h3> <p>Read and understand all of the instructions and safety information in this manual before operating or servicing this tool.</p> <p>Failure to observe this warning could result in severe injury or death.</p>
<h3>⚠ WARNING</h3> <p>Personal safety hazards</p>	 <ul style="list-style-type: none"> • Only qualified persons should use a Southwire Stripper • Wear eye protection and a hard hat when using this tool • Do not use tool while tired or under the influence of drugs, alcohol, or medication • Keep body parts and loose clothing away from moving parts • Always follow safety procedures • Keep clear of cutting blade while operating tool

FAILURE TO OBSERVE THESE WARNINGS CAN RESULT IN SEVERE INJURY OR DEATH

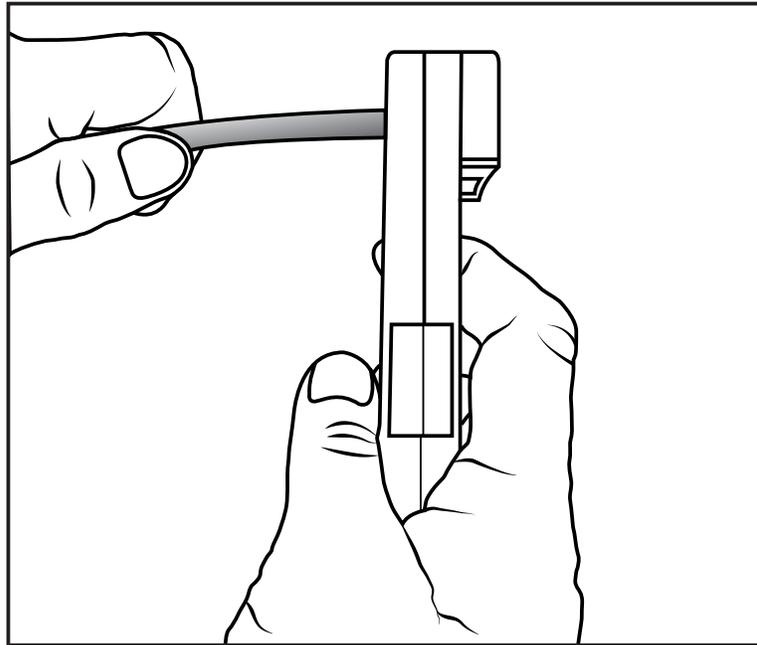
	<h3>⚠ WARNING</h3> <p>Electrical Shock Hazards</p> <ul style="list-style-type: none"> • This is not an insulated tool, contact with live circuits could result in severe injury or death.
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<h3>⚠ CAUTION</h3> <ul style="list-style-type: none"> • Do not add extensions (cheaters) to the handles. Using excessive force may result in injury or damage to the tool. If excessive force is required to strip cable, verify size and type of cable being stripped. • Make sure to wear proper eye protection and clear the area around the remnant opening.
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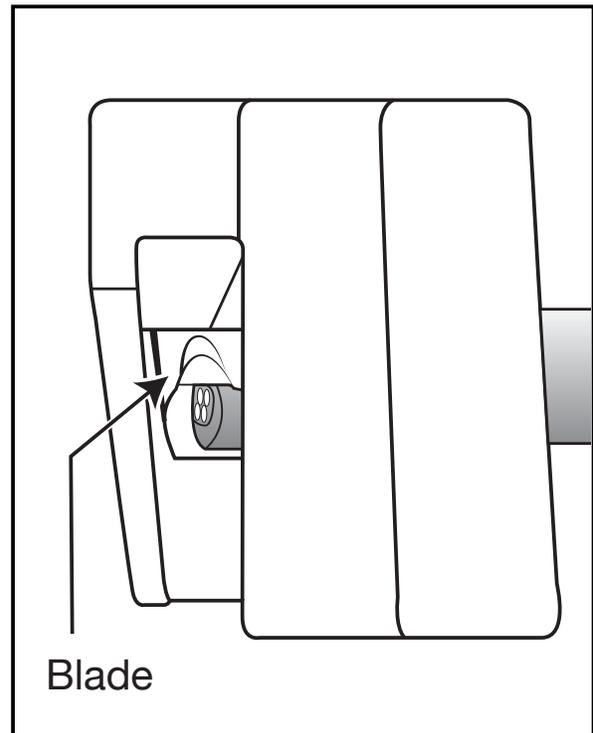
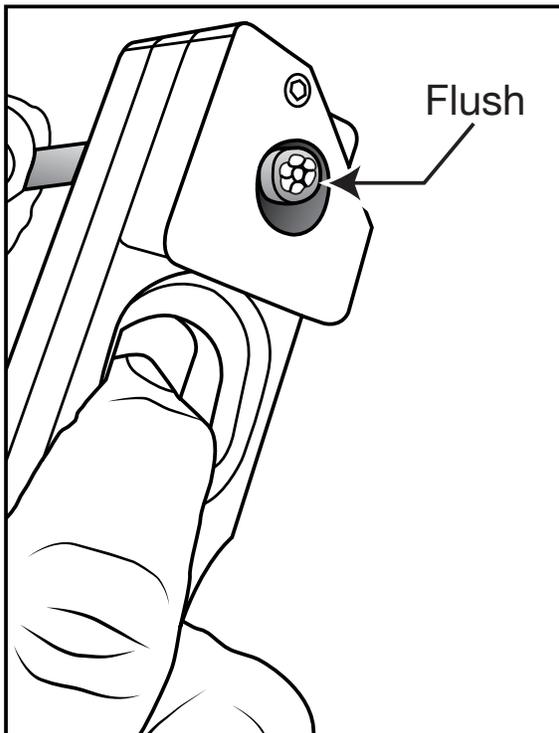
FAILURE TO OBSERVE THESE WARNINGS CAN RESULT IN SEVERE INJURY OR DEATH

SETUP AND OPERATION

1. Select appropriate sized cable (#6awg-1/0) and **ensure the end is completely round**. Insert into back side of stripper while pulling down on the spring loaded finger trigger.

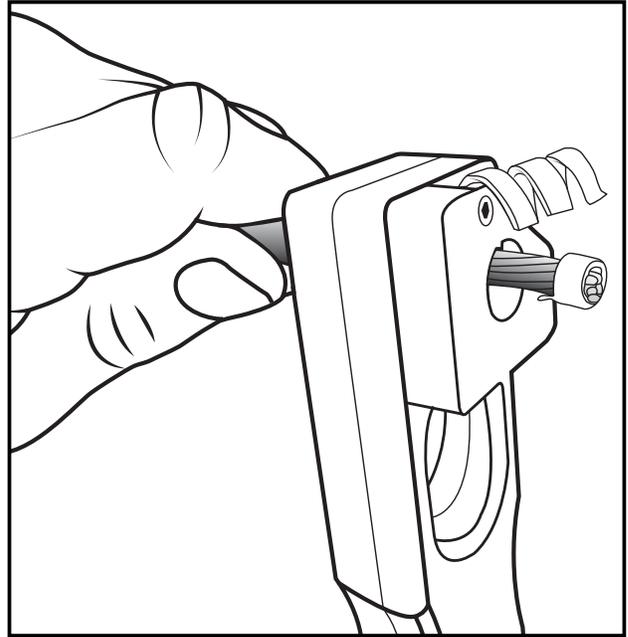
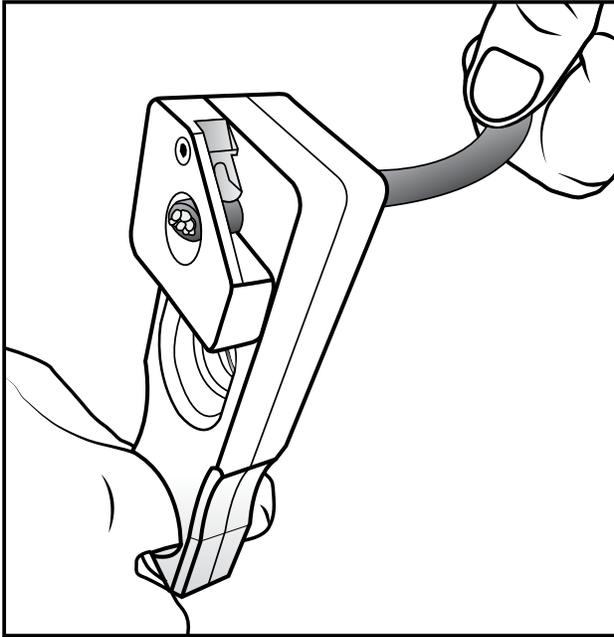


2. For sizes #6-#4awg, Insert cable until it is flush with the front of the wire support body. For sizes #3awg-1/0, insert cable until the edge of the jacket is in the center of the stripping blade.

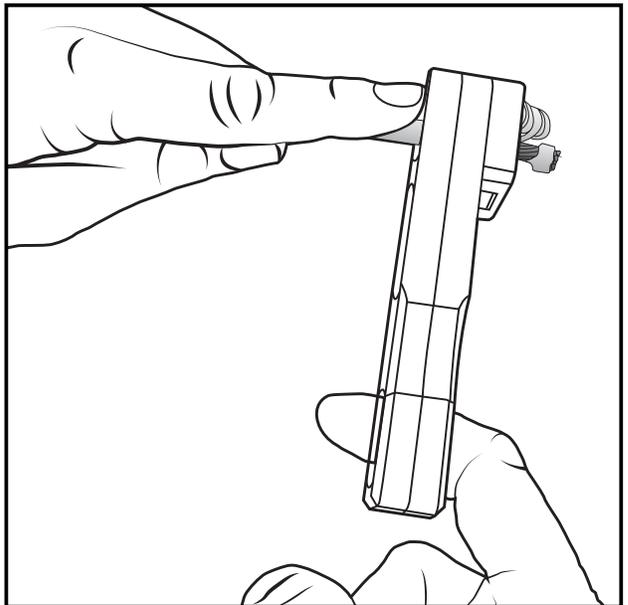
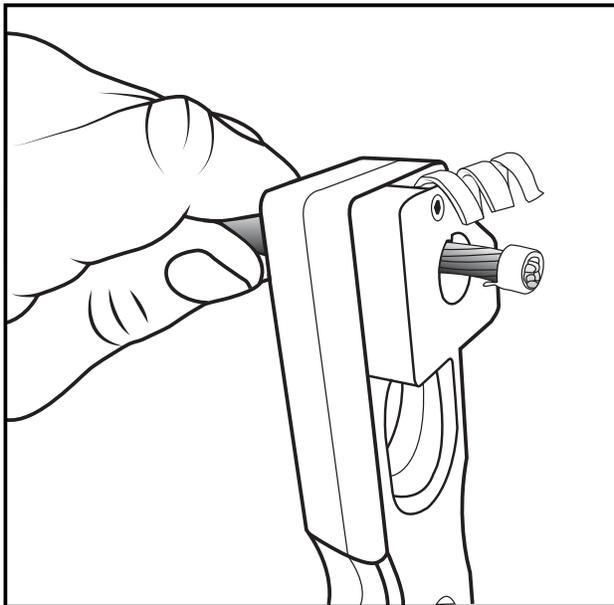


SETUP AND OPERATION cont.

3. Release finger trigger to secure cable in place.
4. Once cable is secure, insert pointer finger into front side bottom hole and rotate stripper away from you in a clockwise rotation while holding the cable secure with other hand until the desired length of strip is obtained. **Ensure you apply forward pressure to the stripper to allow stripper to advance backwards.**

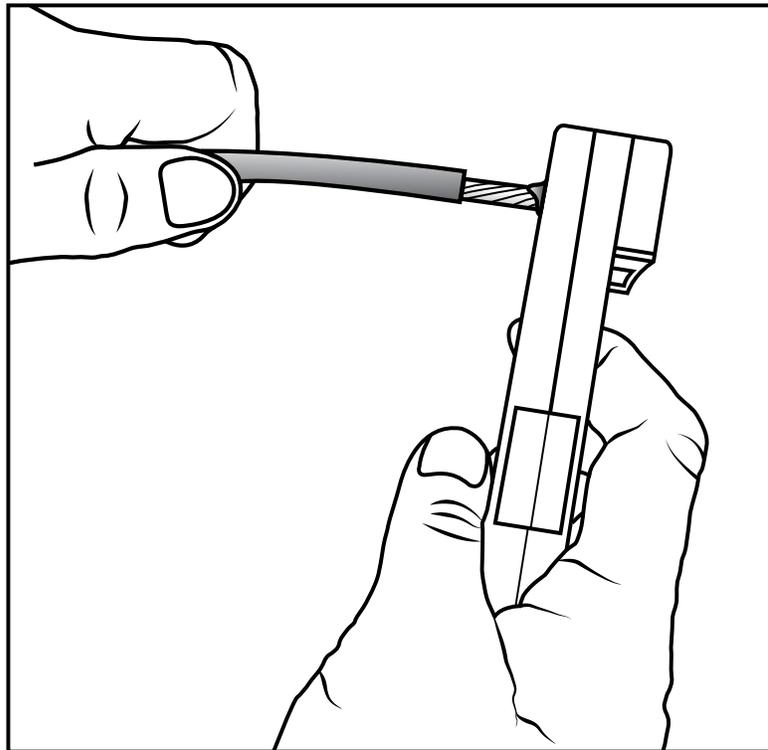


5. Once desired length of strip length is obtained, slide a finger of opposite hand against back side of stripper to stop advancement of the stripper. Continue to rotate until jacket material is rounded off.

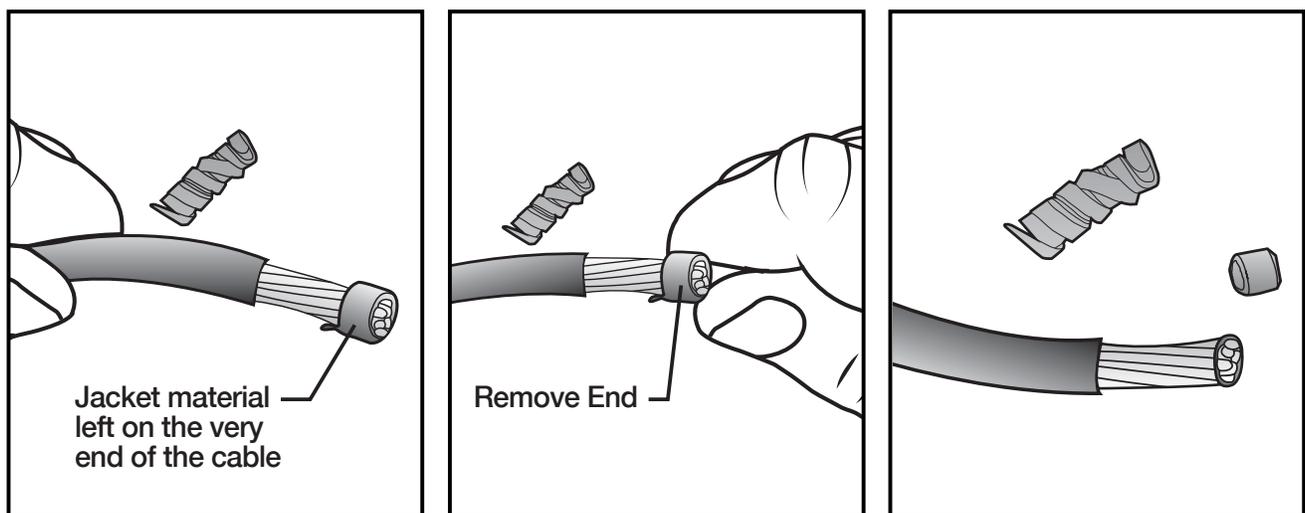


SETUP AND OPERATION cont.

6. Pull down on the spring loaded finger trigger and slide stripper off of the cable.



7. Depending on wire size there may be a little jacket material left on the very end of the cable. Slide this off with your fingers and strip is complete.



ADDITIONAL HELP

MAINTENANCE

1. Keep tool clean and dry.
2. Oil moving parts occasionally.
3. Do not alter the blade angle.

SPECIFICATIONS

- Model #XTS-02
- Stock #59894601
- Depth – 5"
- Width – 1.38"
- Height – 1.2"
- Weight – 1.3 lbs.
- Capacity – #6 awg - 1/0 (.249" - .477" Diameter)

REPLACEMENT BLADE

XTS-02RB	59973501	XTS-02 REPLACEMENT BLADE KIT
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WARRANTY ON SOUTHWIRE CONTRACTOR EQUIPMENT

Five-Year Limited Warranty on Contractor Equipment

Under Southwire's Contractor Equipment 5-Year Limited Warranty, Southwire Company, LLC warrants that all Southwire Contractor Equipment will be free from manufacturer defects for a period of five (5) years from the date of the original end user's purchase. The following products are excluded from this 5-Year Limited Warranty and are subject to separate warranty terms: rope, blades, dies, draw studs, grips, Southwire Contractor Equipment electronic components, and Material Boxes. Under this 5-Year Limited Warranty, the following are also excluded and Southwire Company, LLC will have no liability for any of the following: normal wear and tear resulting from product use and damage arising out of misuse, abuse, modification, and improper product maintenance. This warranty also does not cover Southwire Contractor Equipment products that have been modified by any party other than Southwire Company, LLC or its authorized third party designee. This 5-Year Limited Warranty is not transferrable to or enforceable by any person other than the product's original end user.

One-Year Limited Warranty on Rope, Blades, Dies, Draw Studs, Grips, and Southwire Contractor Equipment Electronic Components

Under this 1-Year Limited Warranty, Southwire Company, LLC warrants that all Southwire Ropes, Blades, Dies, Draw Studs, Grips, and Southwire Contractor Equipment Electronic Components will be free from manufacturer defects for a period of one-year from the date of the original end user's purchase. Under this 1-Year Limited Warranty for the aforementioned Southwire Contractor Equipment items, the following are excluded and Southwire Company, LLC will have no liability for any of the following: normal wear and tear resulting from product use and damage arising out of misuse, abuse, modification, and improper product maintenance. This warranty also does not cover Southwire Contractor Equipment that has been modified by any party other than Southwire Company, LLC or its authorized third party designee. This 1-Year Limited Warranty is not transferrable to or enforceable by any person other than the product's original end user.

Exclusion of Incidental, Consequential, Indirect, Special and Punitive Damages

SOUTHWIRE MAKES NO WARRANTY THAT SOUTHWIRE CONTRACTOR EQUIPMENT PRODUCTS WILL BE MERCHANTABLE OR FIT FOR ANY PARTICULAR PURPOSE. SOUTHWIRE MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED, OTHER THAN THE RELEVANT WARRANTY SPECIFICALLY SET FORTH IN THIS WARRANTY SECTION. SOUTHWIRE WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, INDIRECT, SPECIAL, OR PUNITIVE DAMAGES FOR ANY BREACH OF THIS LIMITED LIFETIME WARRANTY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Warranty Claim Information /How Do You Get Service?

For all warranty, customer service, and product return authorizations and inquiries, please contact Southwire's Tools & Assembled Products at:

Southwire Tools & Assembled Products

840 Old Bremen Road

Carrollton, GA, 30117

Phone Number: 1.855.SW.Tools

1. All warranty claims must be approved by Southwire's Tools & Assembled Products Warranty Department prior to return of product. If Southwire determines that a product is defective, Southwire will, at its option, repair or replace defective products or defective product components, free of charge.
2. Upon approval, Southwire will issue a Product Return Authorization Form which will include instructions on how and where to return the product. **The product serial number and the original date of delivery must be set forth on the Product Return Authorization Form.**
3. Southwire will cover standard freight charges (FedEx Ground rate) incurred in connection with products that Southwire ultimately determines to be defective.
4. All defective components and defective products that Southwire replaces under these Warranties will become Southwire's property and will be retained by Southwire.

Fixing Your Product When it is Out of Warranty

Southwire is happy to provide information about where a purchaser can send a product for repair at consumers' own expense, please contact **1.855.SW.tools** or **visit www.southwiretools.com/tools/home.do** for more information about servicing for Southwire Products.



Southwire™

TOOLS & EQUIPMENT

southwiretools.com



1-855-SW-TOOLS
Toll Free Technical Help

Contents Made in USA

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XTS-02 Manual



We've got it
MADE IN AMERICA™