

SEE BILL OF MATERIAL ON LAST PAGE

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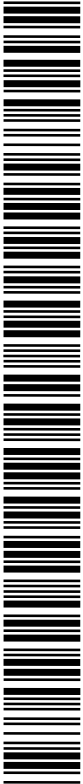
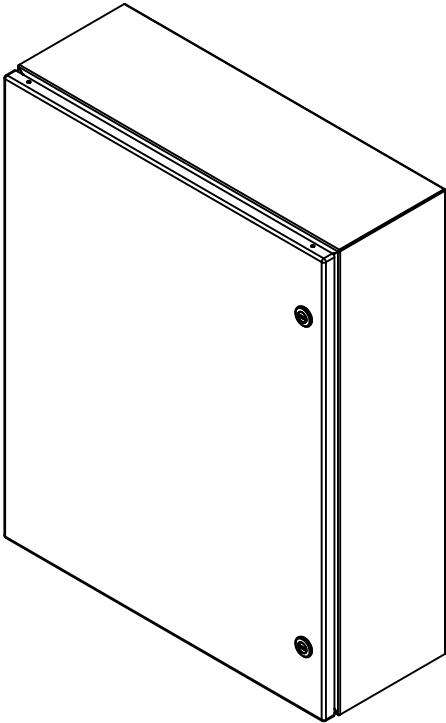
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ES302408\5412ES302408.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold seperately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin



Isometric View

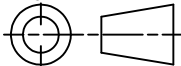


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 22-May-18	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.	
5412ES 30" x 24" x 8" Assembly		

Part Number Numéro Pièce	Rev.	2
5412ES302408	1	2

1	880 PP	0	Self Adhesive Print Pocket
1	STK-K-01800	0	5412 ES Accessory Kit
1	881 SP3024G	0	881 SP - Inner Panel
1	5412ES302408C	1	5412ES 30" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	7	M8 Plastic Spacer 22.2mm
1	5412ES302408B	1	5412ES 30" x 24" x 8" Body
2	STK-Q-04050-07	5	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

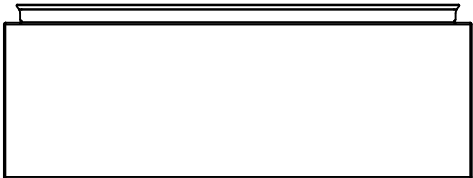
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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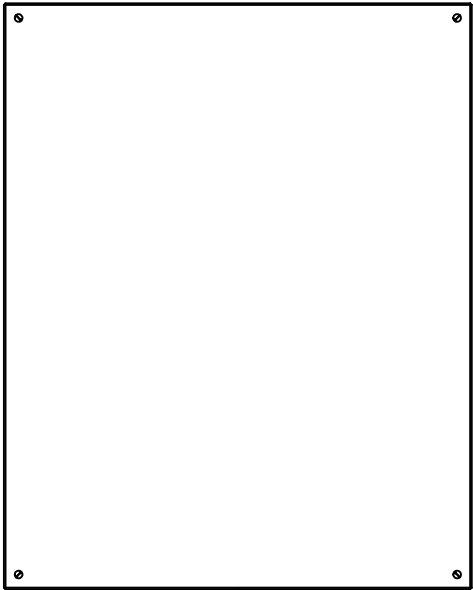
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Tolérance ±1/32" sauf spécification contraire



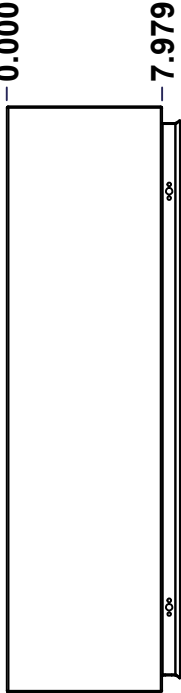
TOP



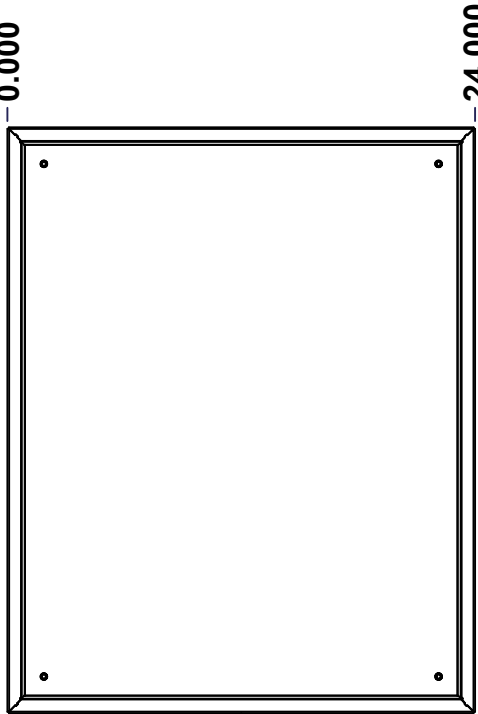
BACK



BOTTOM



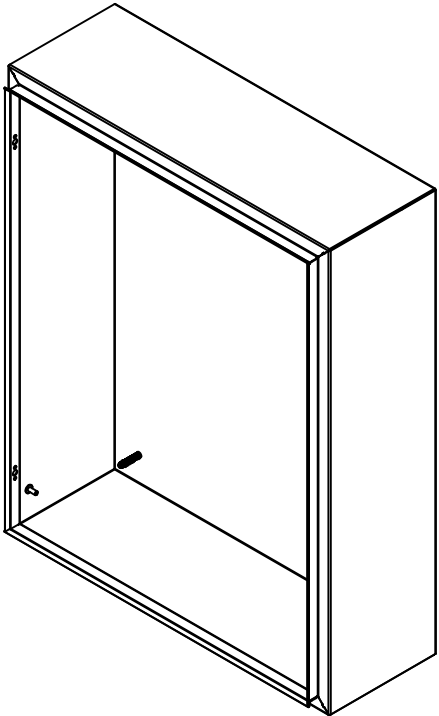
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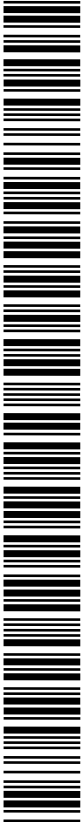
FRONT



RIGHT



Isometric View



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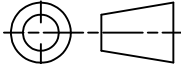


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 22-May-18

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 30" x 24" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES302408B

Rev.

1

7

SEE BILL OF MATERIAL ON LAST PAGE

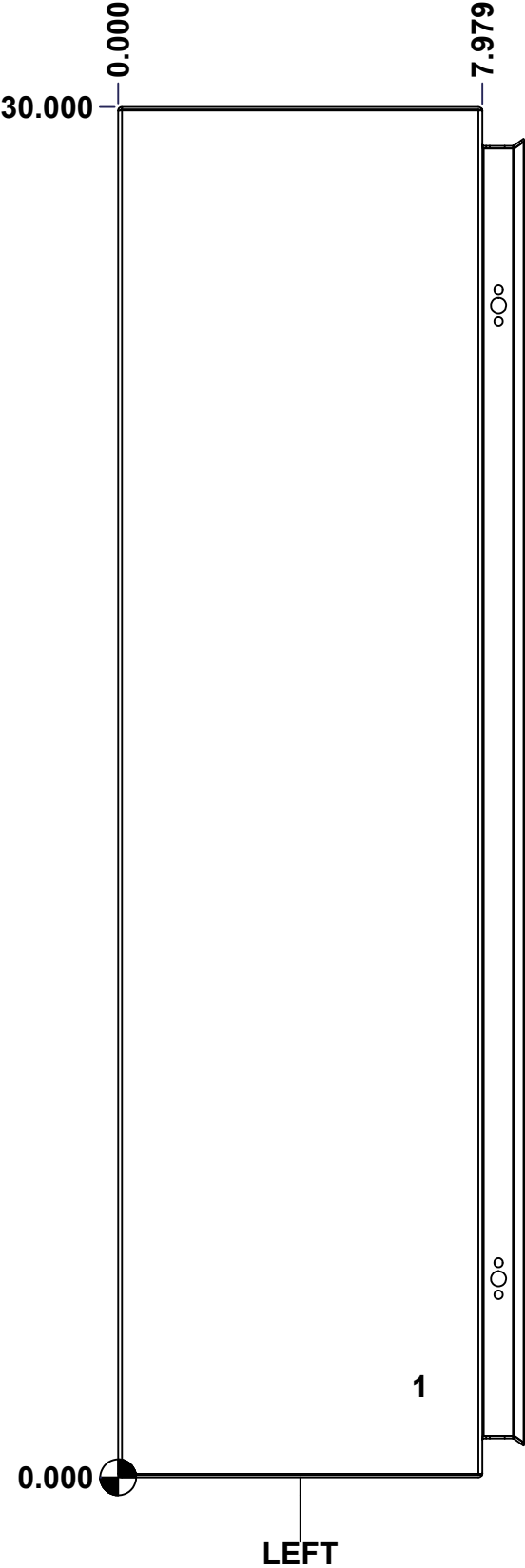
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 30" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ES302408B	1	7

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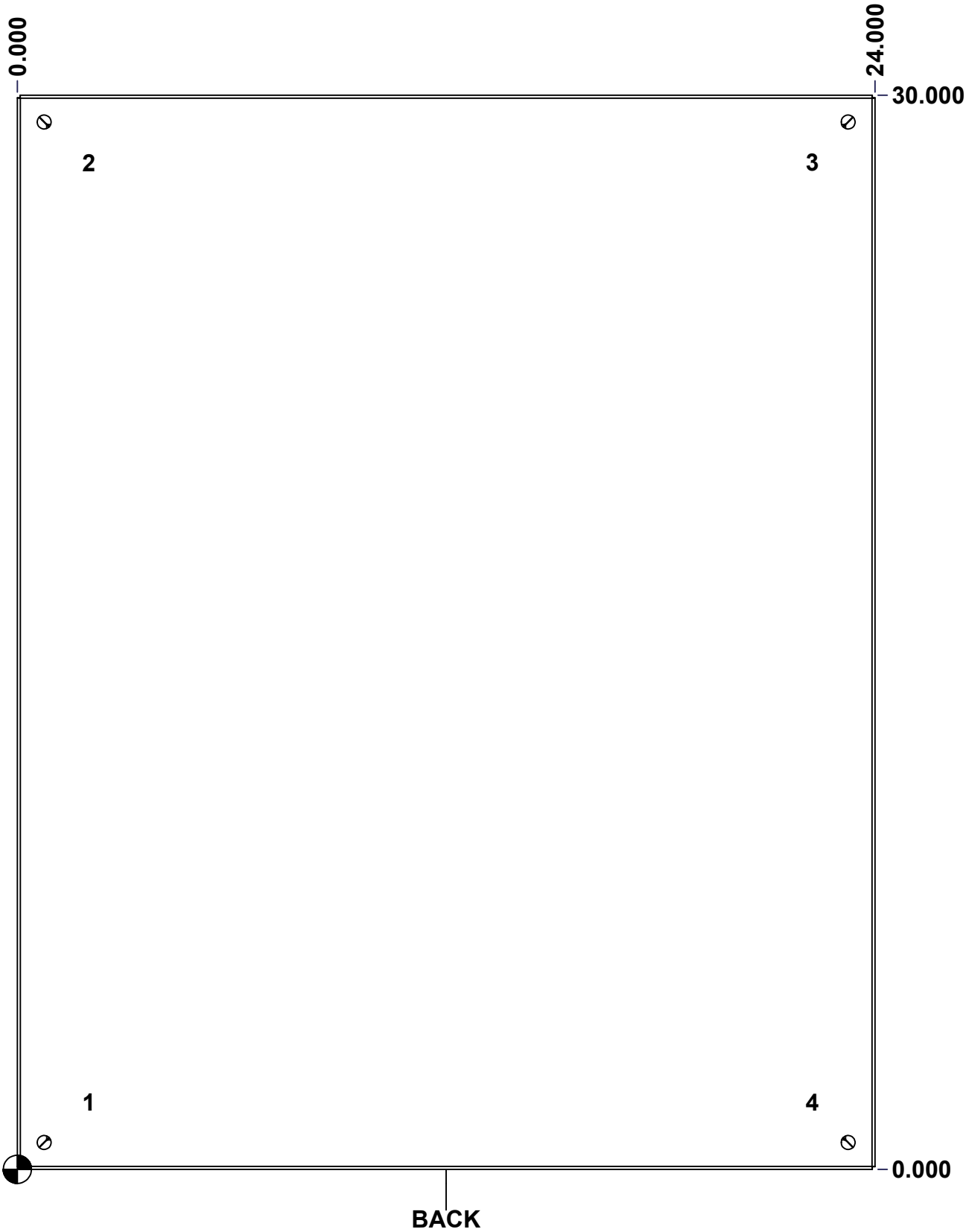
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)

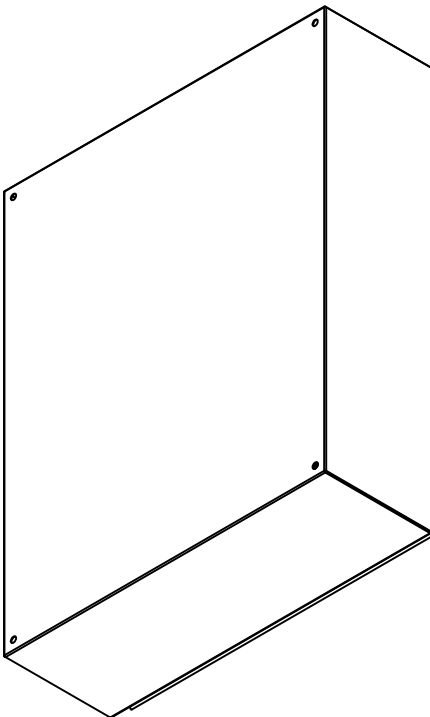


	Description	Status	
	5412ES 30" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ES302408B	1	7

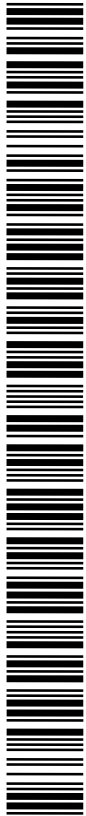
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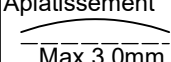
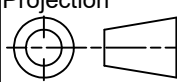
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No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin



Isometric View



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Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 22-May-18	
Material Matière 16 Ga H.R.P. & O. (1.4mm)					
Color Couleur Asa-61 Grey				Finish Fini Smooth	
Description 5412ES 30" x 24" x 8" Body				Detail Rev.	
Part Number Numéro Pièce 5412ES302408B				Rev. 1	7 7

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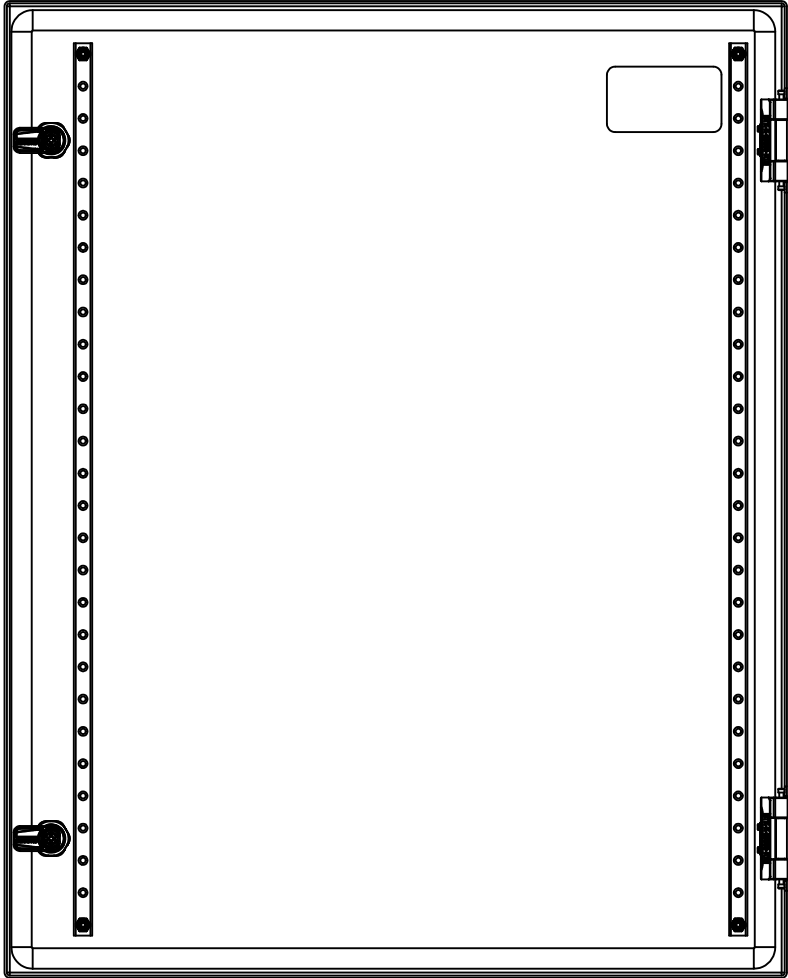
Tolerance ±1/32" unless otherwise specified

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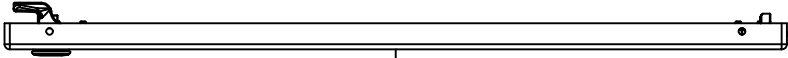
Tolérance ±1/32" sauf spécification contraire



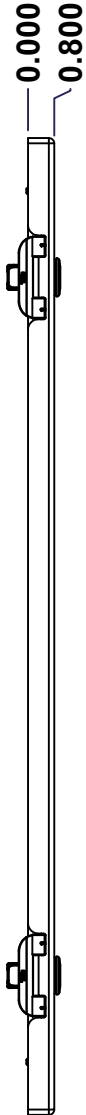
TOP



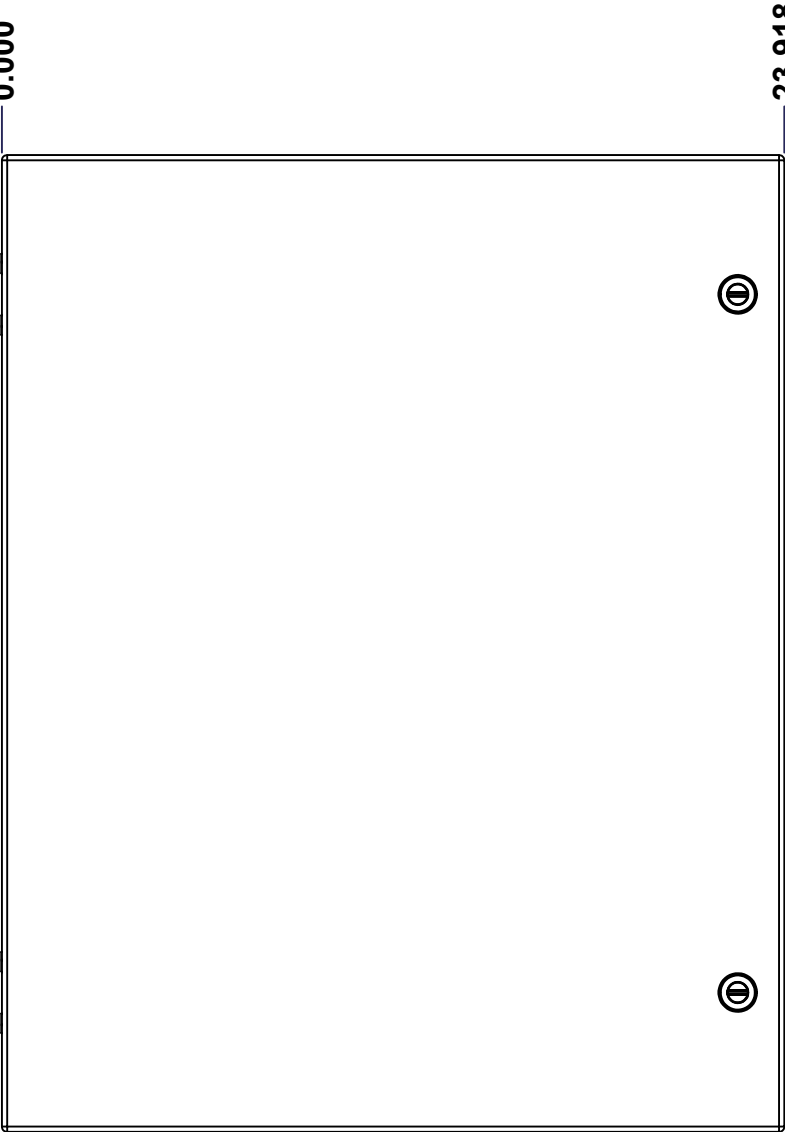
BACK



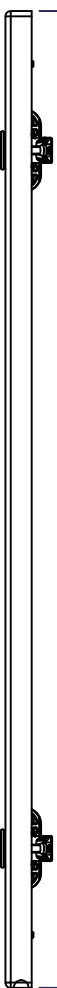
BOTTOM



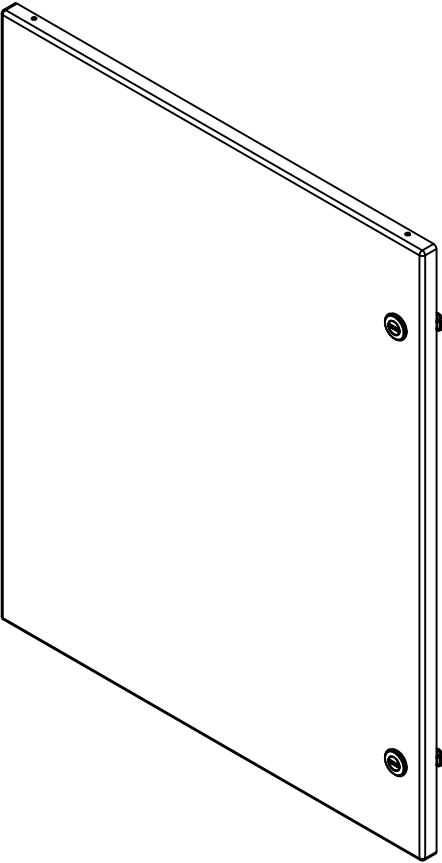
LEFT



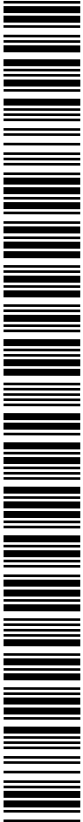
FRONT



RIGHT



Isometric View

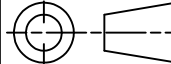


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

22-May-18

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ES 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES302408C

Rev.

1

3

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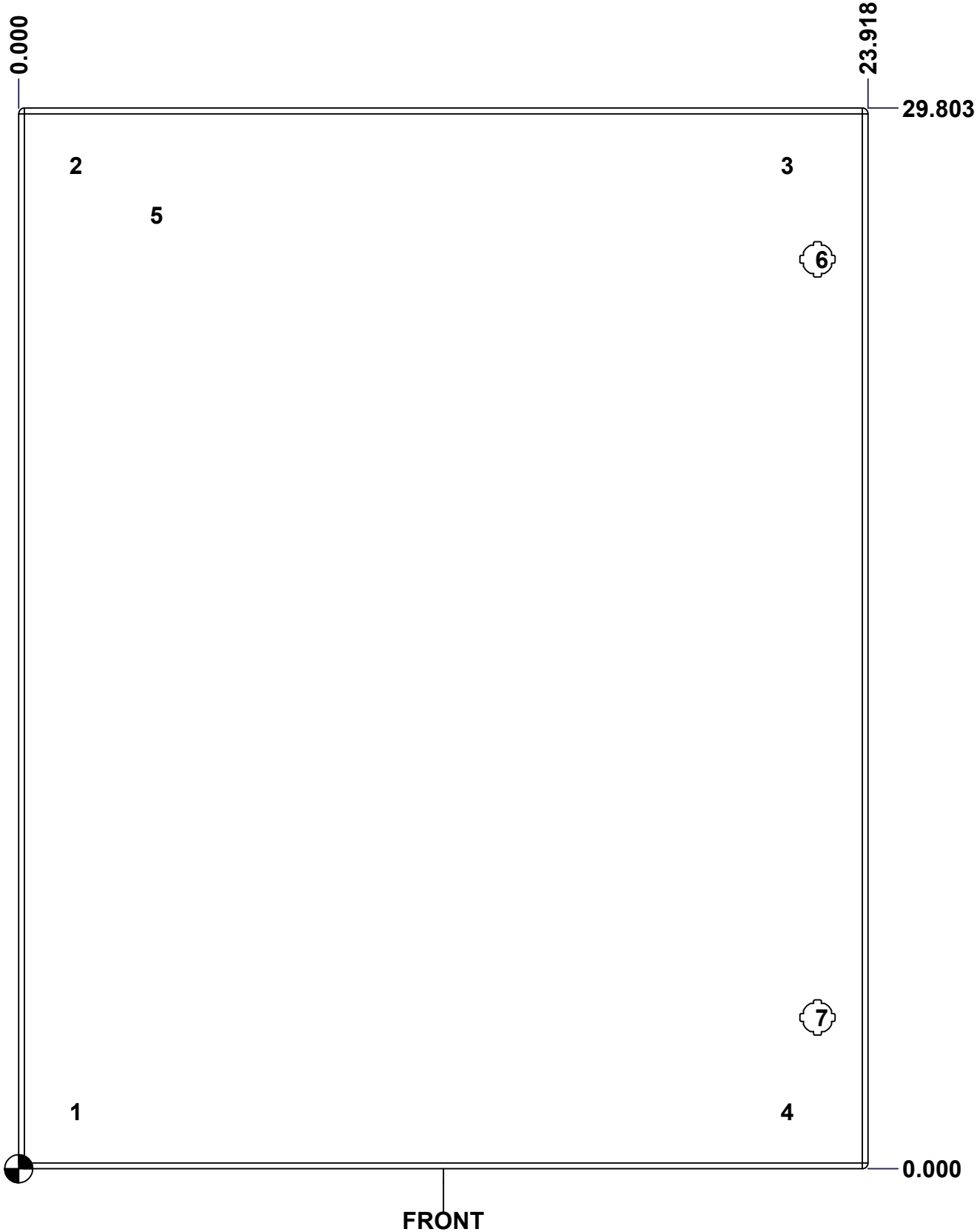
Tolerance ±1/32" unless otherwise specified

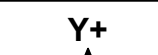
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302408\5412ES302408C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	22.494	25.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description		Status	
	5412ES 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ES302408C		1	3

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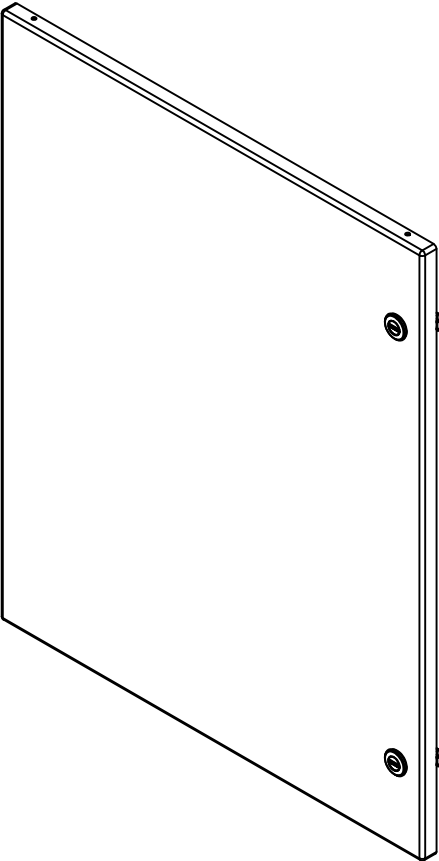
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Tolerance ±1/32" unless otherwise specified

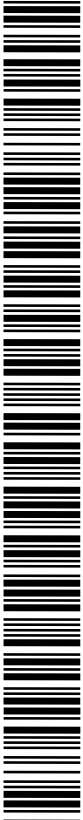
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin



Isometric View

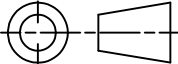


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1	STK-S-00100	0.1. 1	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	3	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES302408G	1	5412ES 30" x 24" Cover Gasket Part
1	5412ES302408C-P	1	5412ES 30" x 24" Cover Part
2	STK-K-09800	5	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	0	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 22-May-18

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES302408C

Rev.

3

3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance ±1/32" sauf spécification contraire

0.512

0.000

0.000

0.418

21.582

22.000

TOP

28.000

27.582

0.418

0.000

RIGHT

FRONT

1

881 SP3024G-P

0

881 SP - Inner Panel Part

12 Ga Galvanized

Unpainted

Galvanized

Qty

Part Number

Rev

Description

Material

Color

Finish

Parts List

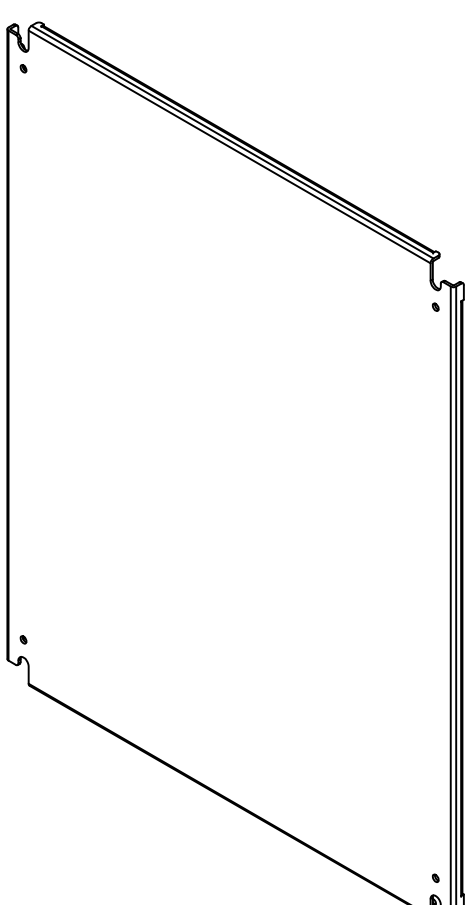
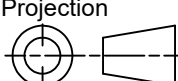
No.

Revisions

Date

By/Par

Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad		1/23/2007	
Material Matière			
See Part List			
Color Couleur		Finish Fin	
See Part List		See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	2
881 SP3024G		0	2

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